

AI State ..... 1  
CRC Error ..... 2

# AI Monitor

× EtherCAT  
AI State

AI-State   CRC Error  
**AI State**

AI Monitor

## AI State

| No | ID   | Device    | AIState | Error Count |
|----|------|-----------|---------|-------------|
| 0  | 0200 | MASTER-DC | OP      | 0           |
| 1  | 5    | Axis 0    | OP      | 0           |
| 2  | 6    | Axis 1    | OP      | 0           |
| 3  | 7    | Axis 4    | OP      | 0           |
| 4  | 8    | Axis 5    | OP      | 0           |
| 5  | 1    | Axis 6    | OP      | 0           |
| 6  | 2    | Axis 7    | OP      | 0           |

- AI Monitor <sup>1)</sup>

AI State

AI State

| No | ID   | Device    | AIState | Error Count |
|----|------|-----------|---------|-------------|
| 0  | 0200 | MASTER-DC | SAFEOP  | 0           |
| 1  | 5    | Axis 0    | SAFEOP  | 0           |
| 2  | 6    | Axis 1    | SAFEOP  | 0           |
| 3  | 7    | Axis 4    | SAFEOP  | 0           |
| 4  | 8    | Axis 5    | SAFEOP  | 0           |
| 5  | 1    | Axis 6    | SAFEOP  | 0           |
| 6  | 2    | Axis 7    | SAFEOP  | 0           |

- AI State
  - AI State 가
  - **SafeOP** 가

### CRC Error

- CRC Error가 "Error Count"

| No | ID   | Device    | AIState | Error Count |
|----|------|-----------|---------|-------------|
| 0  | 0200 | MASTER-DC | OP      | 55          |
| 1  | 5    | Axis 0    | OP      | 0           |
| 2  | 6    | Axis 1    | OP      | 0           |
| 3  | 7    | Axis 4    | OP      | 0           |
| 4  | 8    | Axis 5    | OP      | 0           |
| 5  | 1    | Axis 6    | OP      | 0           |
| 6  | 2    | Axis 7    | OP      | 0           |

- AI State가 OP 가  
 ◦ MASTER-DC Error Count , ErrorCount 가

1)

View Monitor **AI Monitor**

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