

AI State 1
CRC Error 2

AI Monitor

× EtherCAT
AI State

AI-State CRC Error
AI State

AI Monitor

AI State

No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	OP	0
1	5	Axis 0	OP	0
2	6	Axis 1	OP	0
3	7	Axis 4	OP	0
4	8	Axis 5	OP	0
5	1	Axis 6	OP	0
6	2	Axis 7	OP	0

- AI Monitor ¹⁾

AI State

AI State

No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	SAFEOP	0
1	5	Axis 0	SAFEOP	0
2	6	Axis 1	SAFEOP	0
3	7	Axis 4	SAFEOP	0
4	8	Axis 5	SAFEOP	0
5	1	Axis 6	SAFEOP	0
6	2	Axis 7	SAFEOP	0

- AI State
 - AI State 가
 - **SafeOP** 가

CRC Error

- CRC Error가 "Error Count"

AI Monitor				
Initial		PreOP		OP
No	ID	Device	AIState	Error Count
0	0200	MASTER-DC	OP	55
1	5	Axis 0	OP	0
2	6	Axis 1	OP	0
3	7	Axis 4	OP	0
4	8	Axis 5	OP	0
5	1	Axis 6	OP	0
6	2	Axis 7	OP	0

- AI State가 OP 가 MASTER-DC Error Count , ErrorCount 가

1)

View Monitor **AI Monitor**

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