

Info 1
..... 1
TEST 3

List Motion

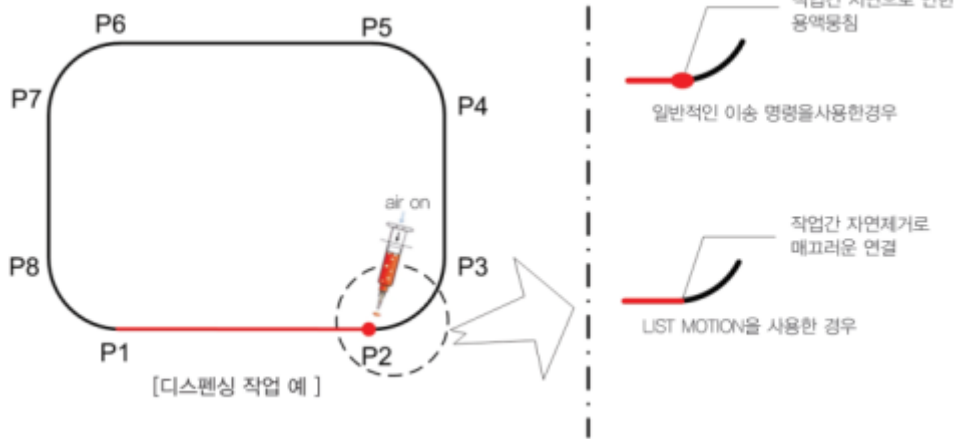
x

Info

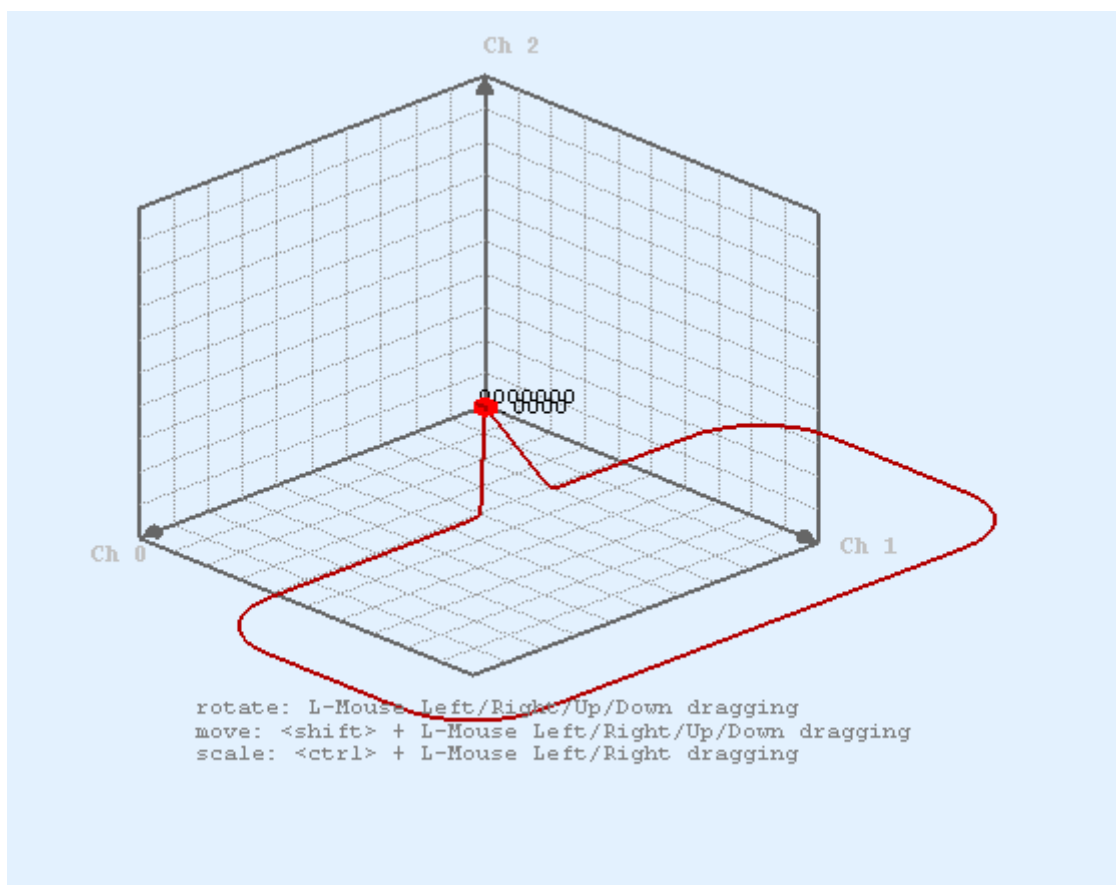
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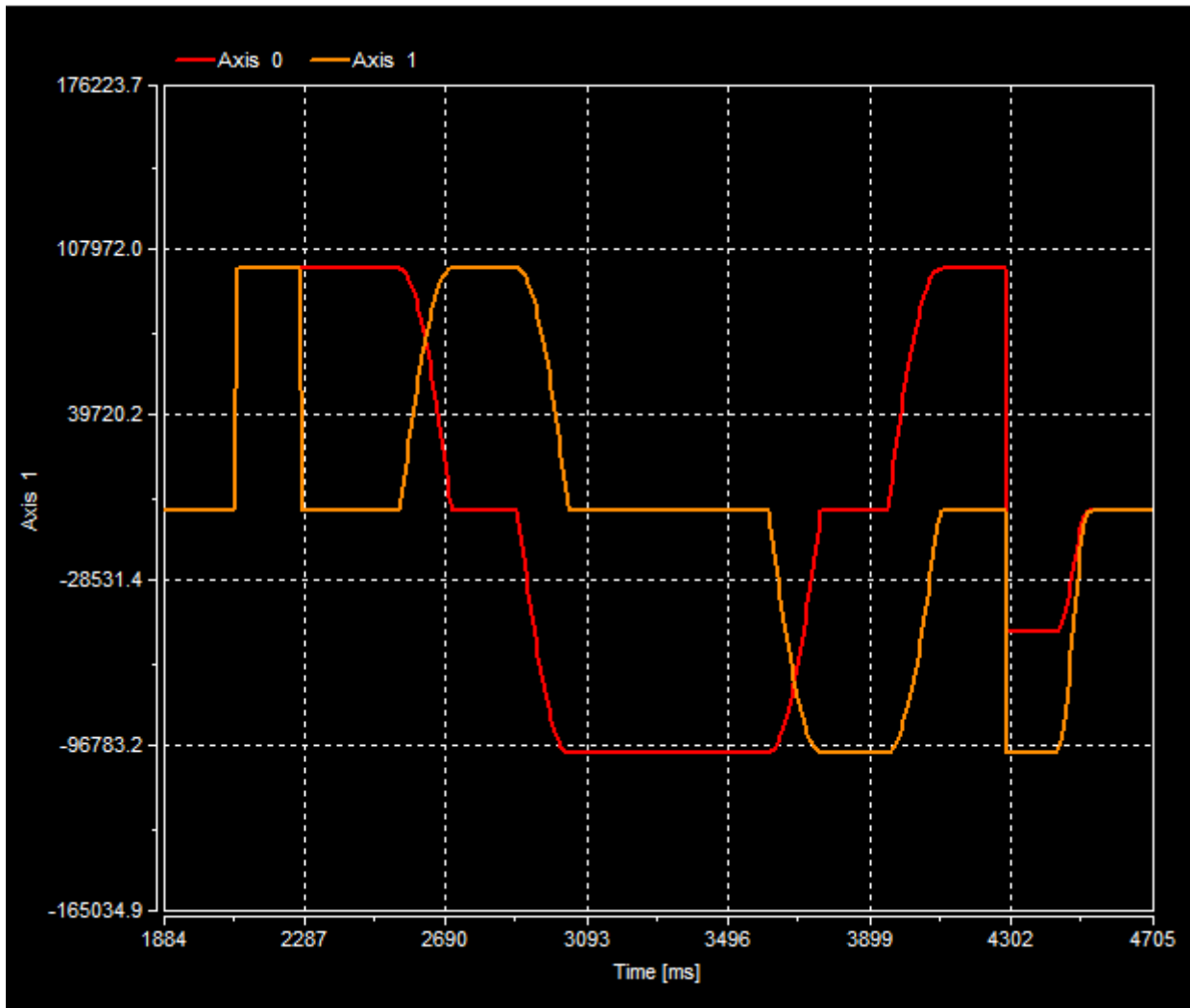
가

(가 / /)



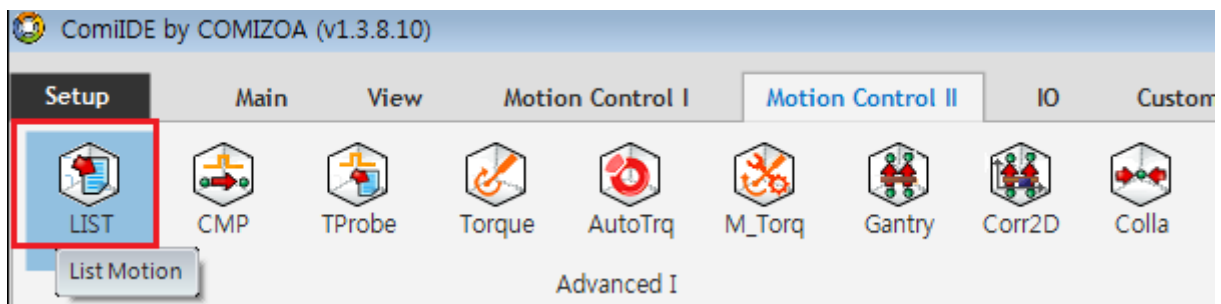
No	Function	I...	Para...	Param1	Param2	Para...	Param4	Param5	Param6	P...
0	IxMapAxes	0	3	0						
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000	1000000	0	
2	IxLineTo	0	0	0	1					
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000	0	0	
4	IxLineTo	0	20000	20000	1					
5	IxLineTo	0	50000	20000	1					
6	IxArcATo	0	50000	30000	90	Enable				
7	IxLineTo	0	60000	50000	1					
8	IxArcATo	0	50000	50000	90	Enable				
9	IxLineTo	0	-10000	60000	1					
10	IxArcATo	0	-10000	50000	90	Enable				
11	IxLineTo	0	-20000	30000	1					
12	IxArcATo	0	-10000	30000	90	Enable				
13	IxLineTo	0	10000	20000	1					
14	IxSetSpeedPattern	0	Vector	S_Curve	100000	0	100000	0	1000000	
15	IxLineTo	0	0	0	1					



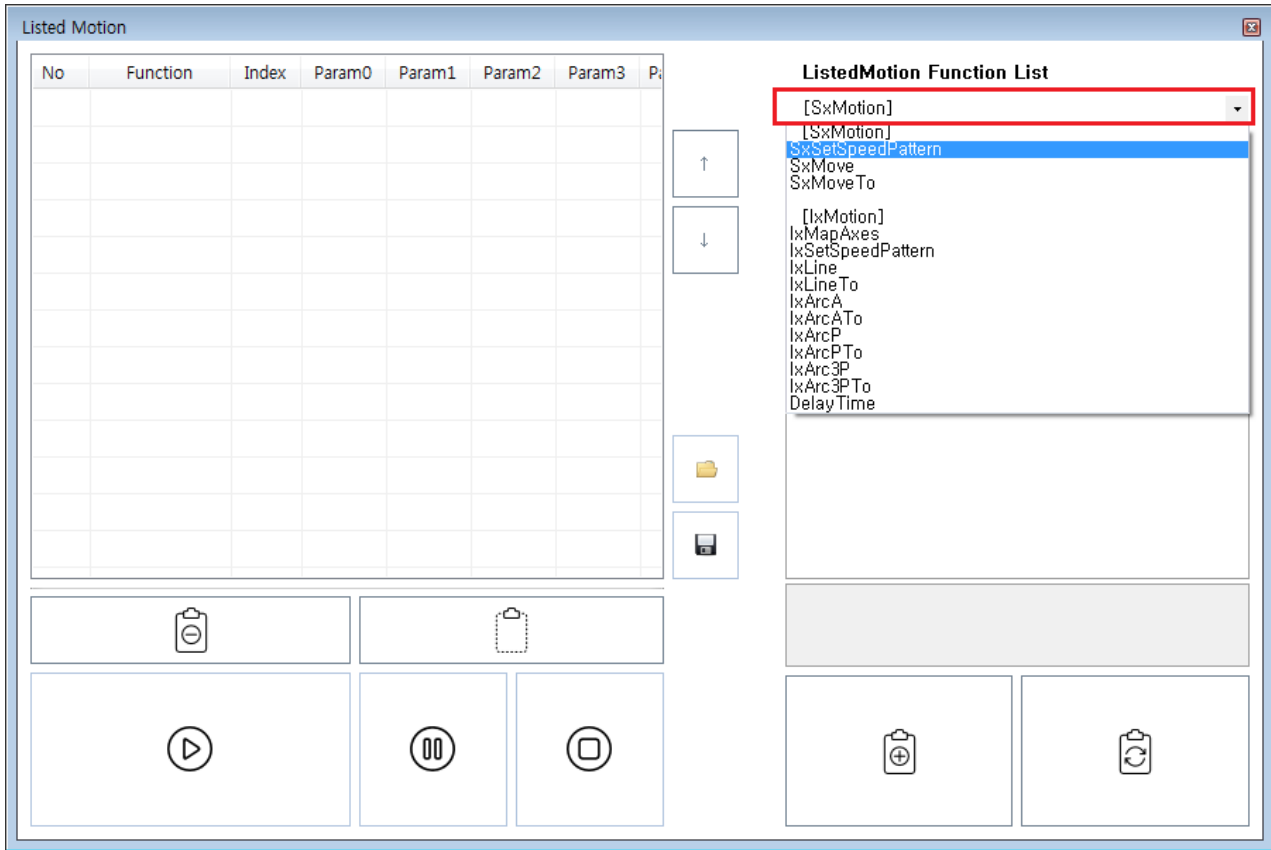


TEST

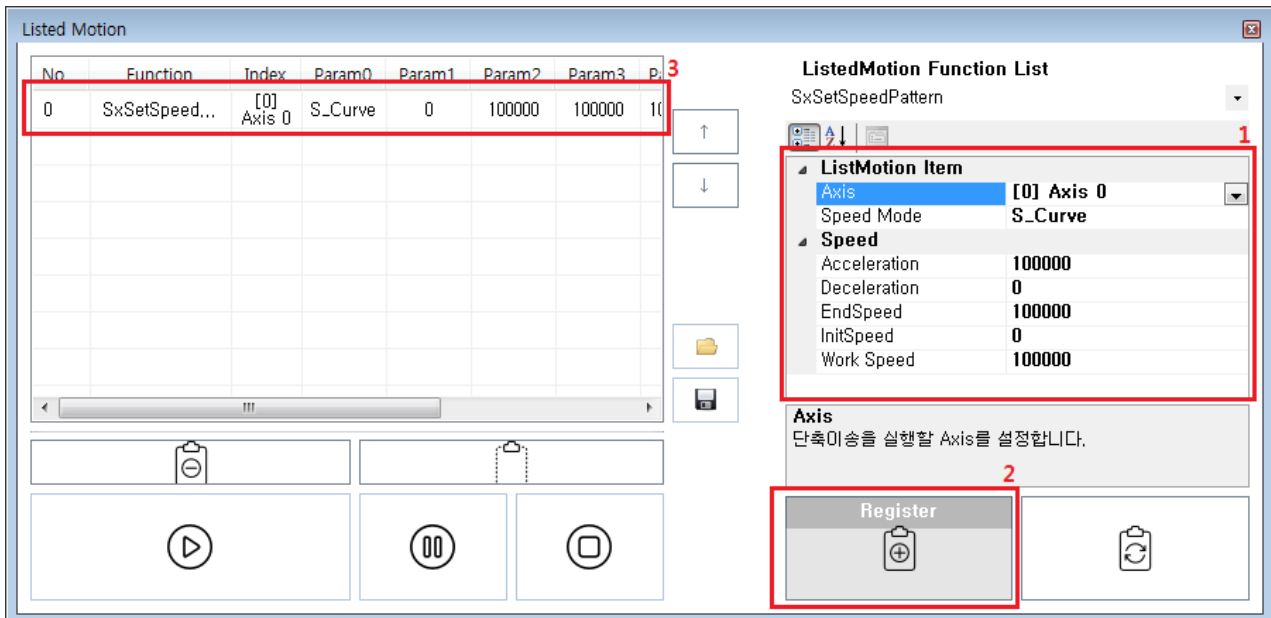
- MENU - Motion Control II - List



- ListMotion Function List Function



• Function Register , Item



• Item Register , Item

Listed Motion

No	Function	Index	Param0	Param1	Param2	Param3	Pr
0	SxSetSpeed...	[0] Axis 0	S_Curve	0	100000	100000	10
1	SxMove	[0] Axis 0	20000	Enable			

ListedMotion Function List
SxSetSpeedPattern

ListMotion Item

Axis	[0] Axis 0
Speed Mode	S_Curve
Speed	
Acceleration	100000
Deceleration	0
EndSpeed	100000
InitSpeed	0
Work Speed	100000

Acceleration
Acceleration을 설정합니다

Register

• Item Modify , Item

Listed Motion

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		

ListedMotion Function List
SxSetSpeedPattern

ListMotion Item

Axis	[0] Axis 0
Speed Mode	S_Curve
Speed	
Acceleration	100000
Deceleration	0
EndSpeed	200000
InitSpeed	100000
Work Speed	200000

Work Speed
Work Speed을 설정합니다

Modify

• Item up , Down

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
5	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		
4	SxMove	[0] Axis 0	20000	Enable		
6	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
7	SxMove	[0] Axis 0	20000	Enable		

- Delete , Clear
- Start , ListMotion

No	Function	I...	Para...	Param1	Param2	Para...	Para...
0	IxMapAxes	0	3	0			
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000
2	IxLineTo	0	0	0	1		
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000
4	IxLineTo	0	20000	20000	1		
5	IxLineTo	0	50000	20000	1		
6	IxArcATo	0	50000	30000	90	Enable	
7	IxLineTo	0	60000	50000	1		
8	IxArcATo	0	50000	50000	90	Enable	
9	IxLineTo	0	-10000	60000	1		

From:

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