

Info

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Form

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List Motion

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Info

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- (가 / /)
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P6 P5 P4 P3 P2 P1 P8 P7

[디스펜싱 작업 예]

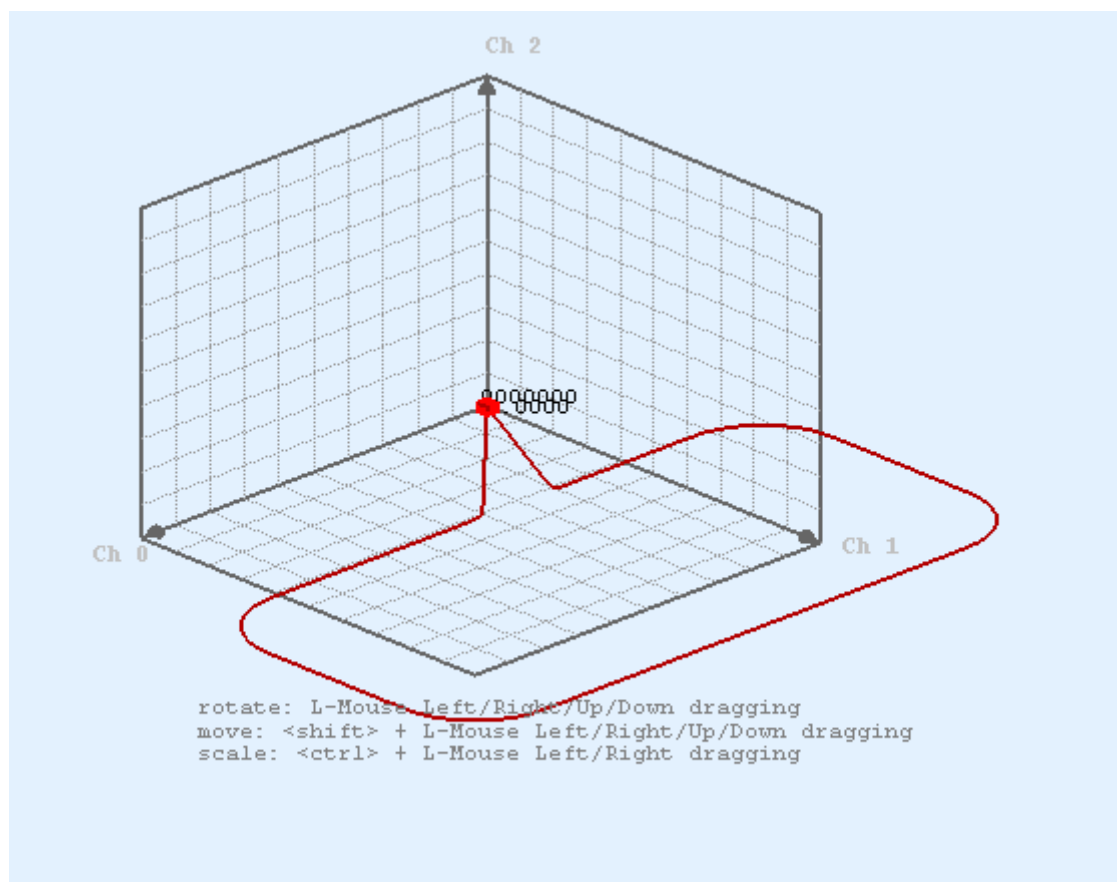
작업간 지연으로 인한
움직임침

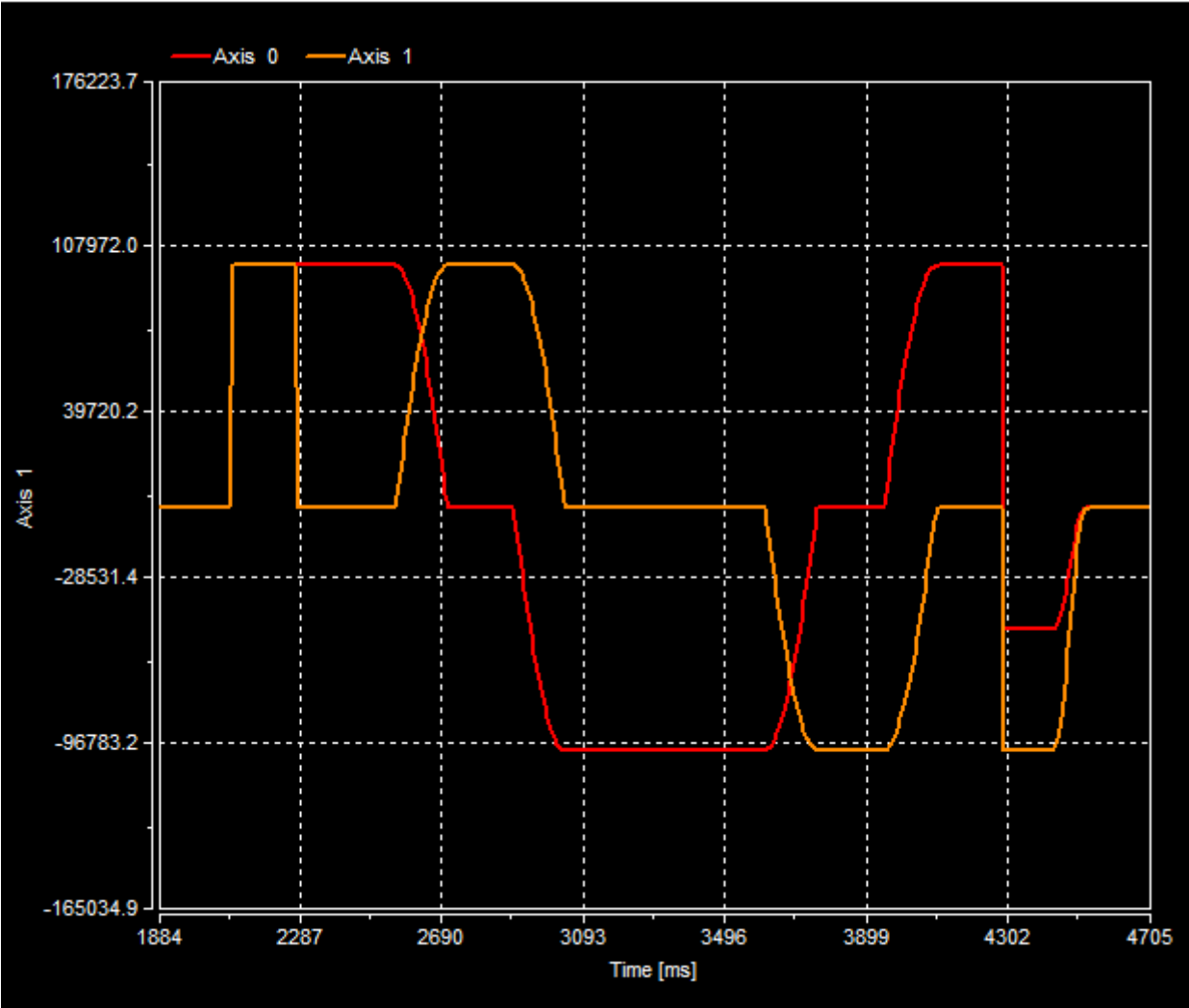
일반적인 이송 명령을사용한경우

작업간 자연체거로
매끄러운 연결

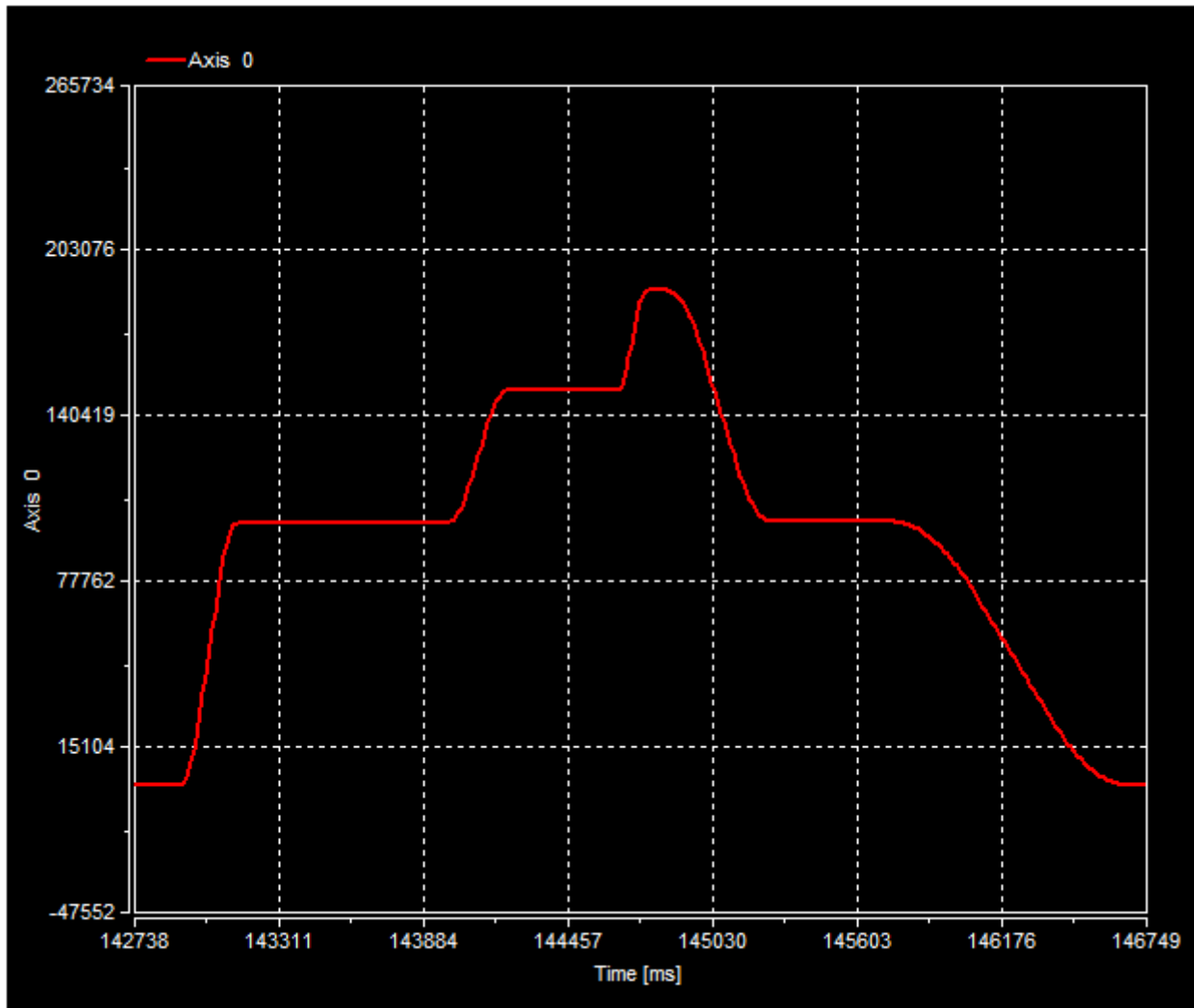
LIST MOTION을 사용한 경우

No	Function	L...	Para...	Param1	Param2	Para...	Param4	Param5	Param6	P...
0	lxMapAxes	0	3	0						
1	lxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000	1000000	0	
2	lxLineTo	0	0	0	1					
3	lxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000	0	0	
4	lxLineTo	0	20000	20000	1					
5	lxLineTo	0	50000	20000	1					
6	lxArcATo	0	50000	30000	90	Enable				
7	lxLineTo	0	60000	50000	1					
8	lxArcATo	0	50000	50000	90	Enable				
9	lxLineTo	0	-10000	60000	1					
10	lxArcATo	0	-10000	50000	90	Enable				
11	lxLineTo	0	-20000	30000	1					
12	lxArcATo	0	-10000	30000	90	Enable				
13	lxLineTo	0	10000	20000	1					
14	lxSetSpeedPattern	0	Vector	S_Curve	100000	0	100000	0	1000000	
15	lxLineTo	0	0	0	1					



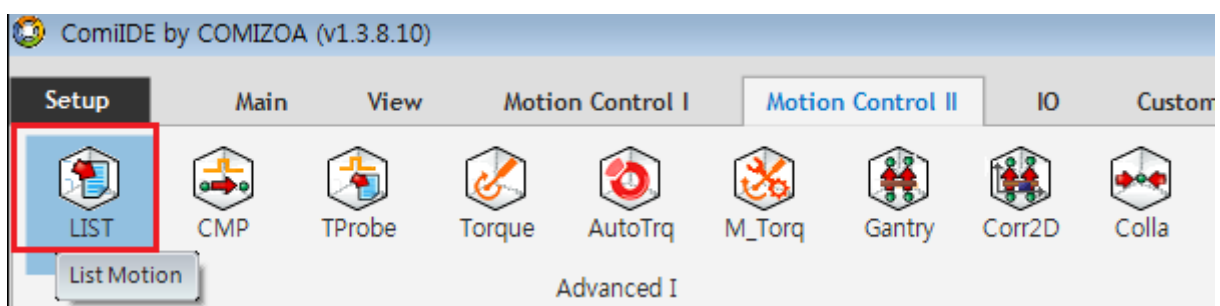


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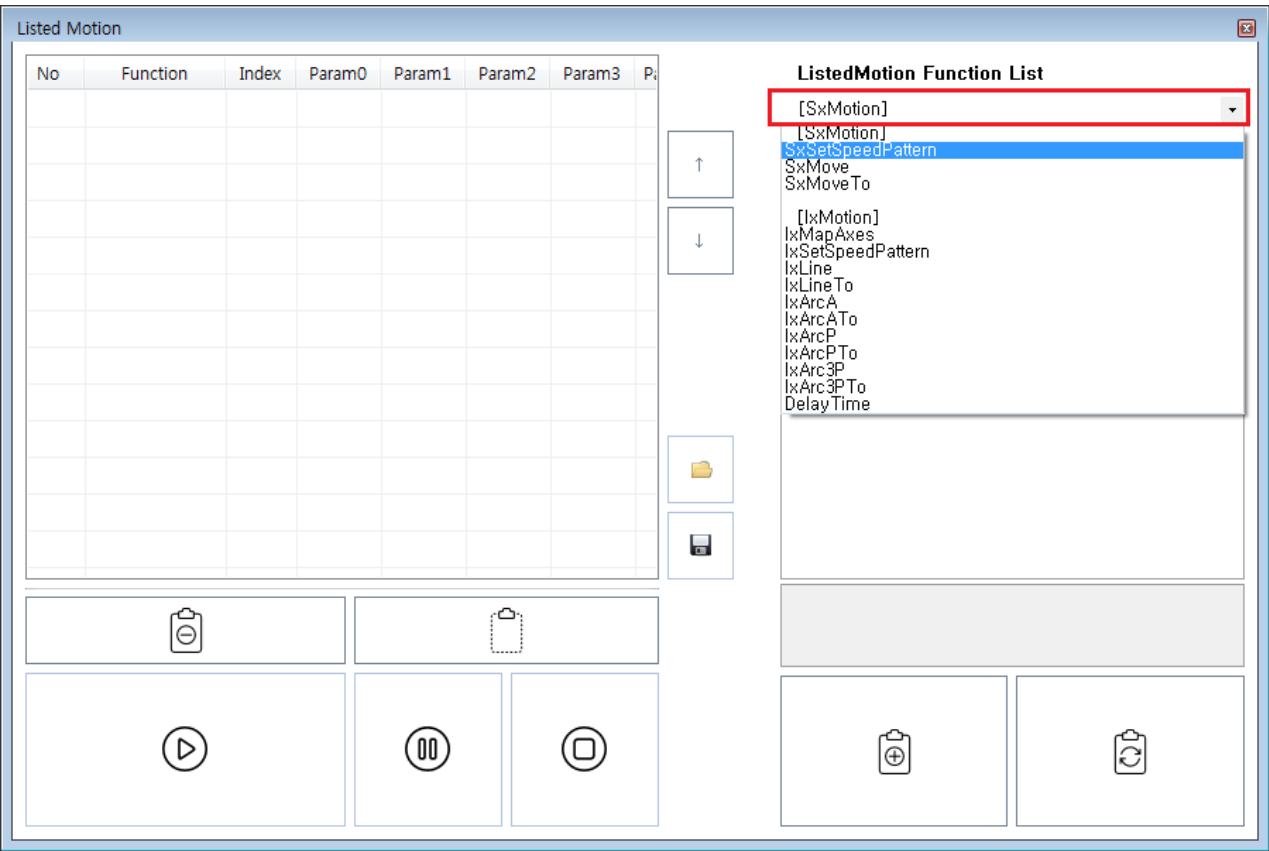


Form

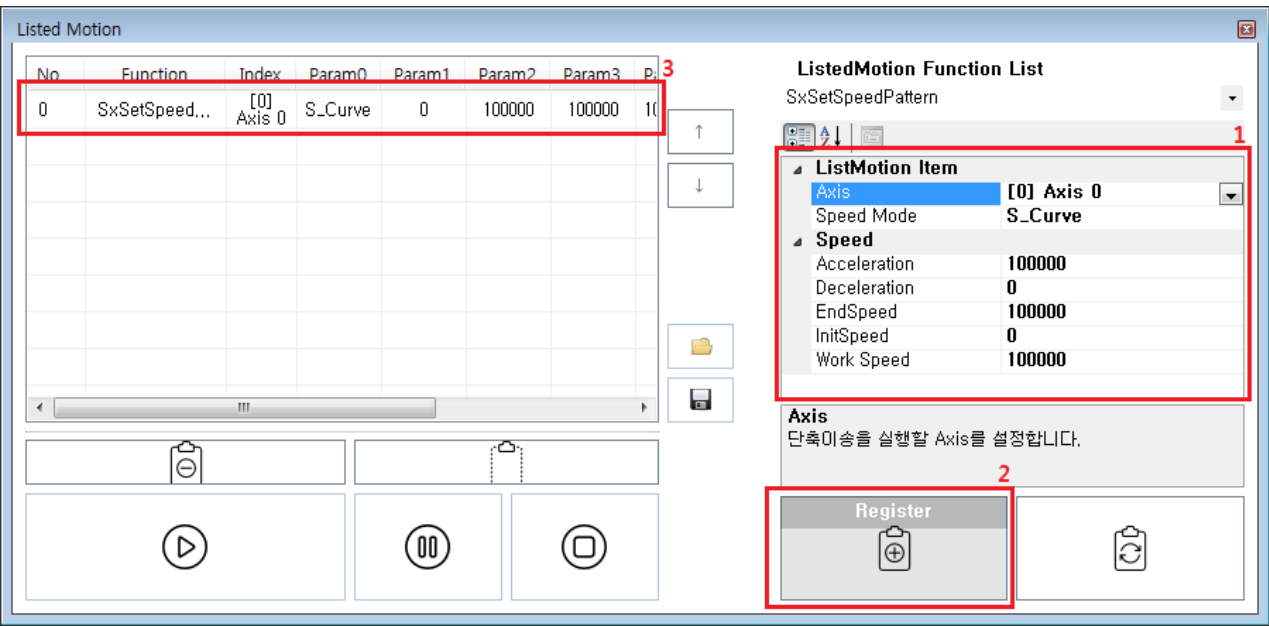
- MENU - Motion Control II - List



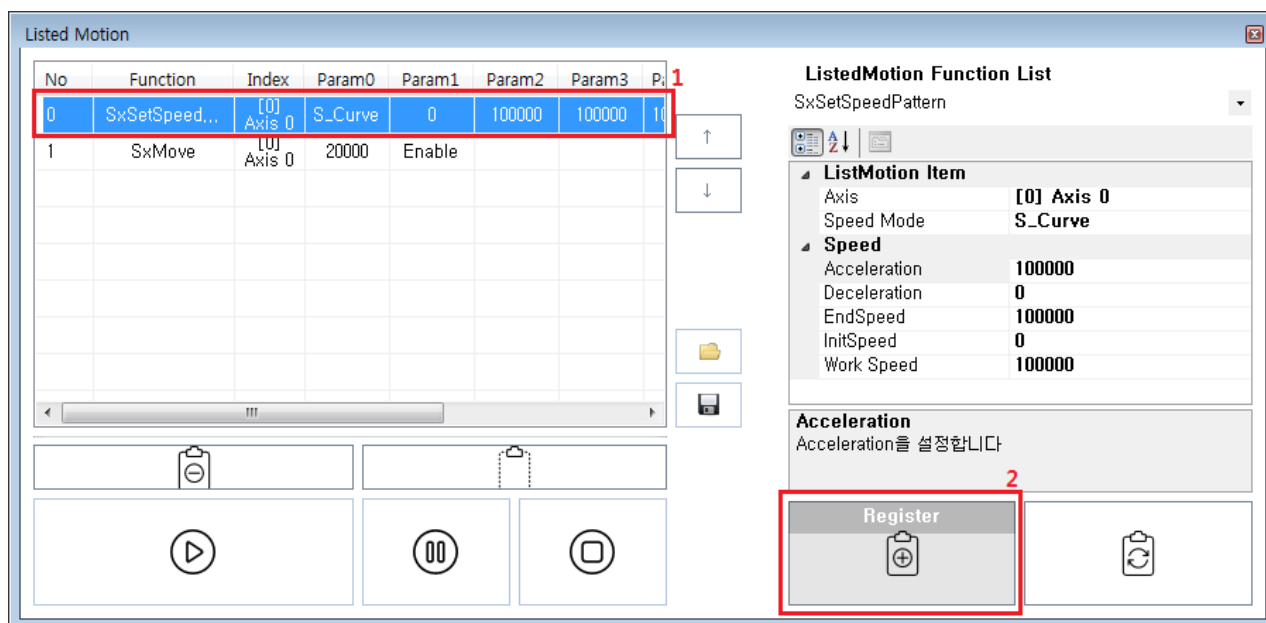
• ListMotion Function List Function



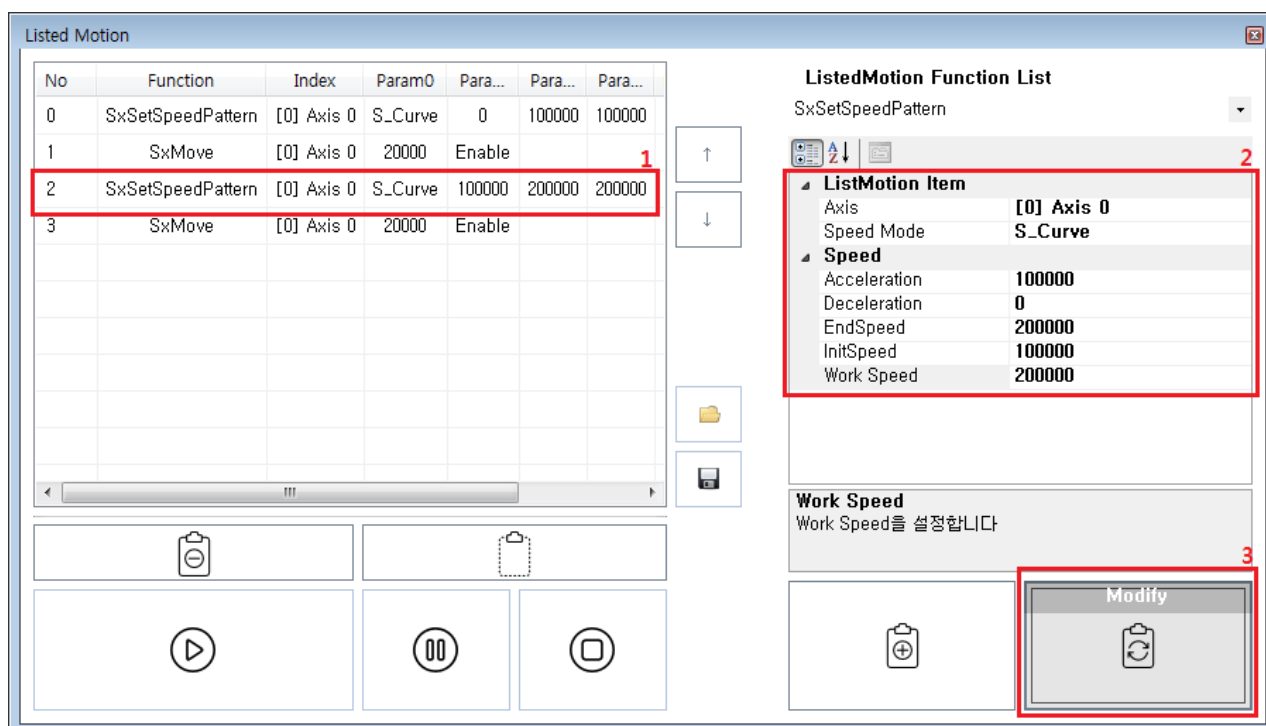
• Function Register , Item



- Item Register, Item



- Item Modify , Item



- Item up , Down

Listed Motion

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
5	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		
4	SxMove	[0] Axis 0	20000	Enable		
6	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
7	SxMove	[0] Axis 0	20000	Enable		

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ListedMotion Function List

SxSetSpeedPattern

ListMotion Item

Axis

[0] Axis 0

Speed Mode

S_Curve

Speed

Acceleration

100000

Deceleration

0

EndSpeed

200000

InitSpeed

100000

Work Speed

200000

Axis

단축이송을 실행할 Axis를 설정합니다.

- Delete , Clear
- Start , ListMotion

Listed Motion

No	Function	I...	Para...	Param1	Param2	Para...	Para...
0	IxMapAxes	0	3	0			
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000
2	IxLineTo	0	0	0	1		
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000
4	IxLineTo	0	20000	20000	1		
5	IxLineTo	0	50000	20000	1		
6	IxArcAto	0	50000	30000	90	Enable	
7	IxLineTo	0	60000	50000	1		
8	IxArcAto	0	50000	50000	90	Enable	
9	IxLineTo	0	-10000	60000	1		

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ListedMotion Function List

IxMapAxes

기타

MapIndex

0

MapMask 0

3

MapMask 1

0

Selected 0

Axis 0

Selected 1

Axis 1

MapIndex

MapIndex

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