

Info	1
TEST	1
TEST	3

List Motion

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Info

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- (가 / /)
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P6

P5

P4

P3

P2

P1

P8

P7

air on

[디스펜싱 작업 예]

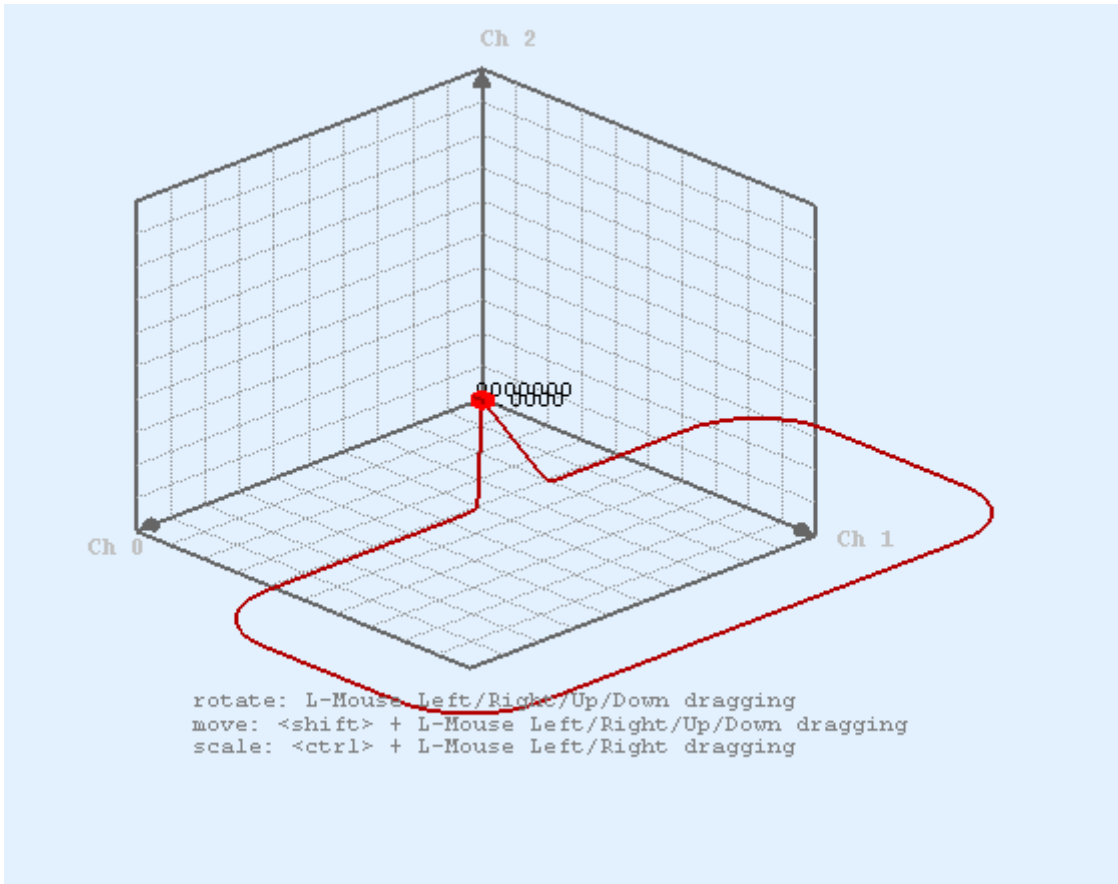
작업간 지연으로 인한
움직임침

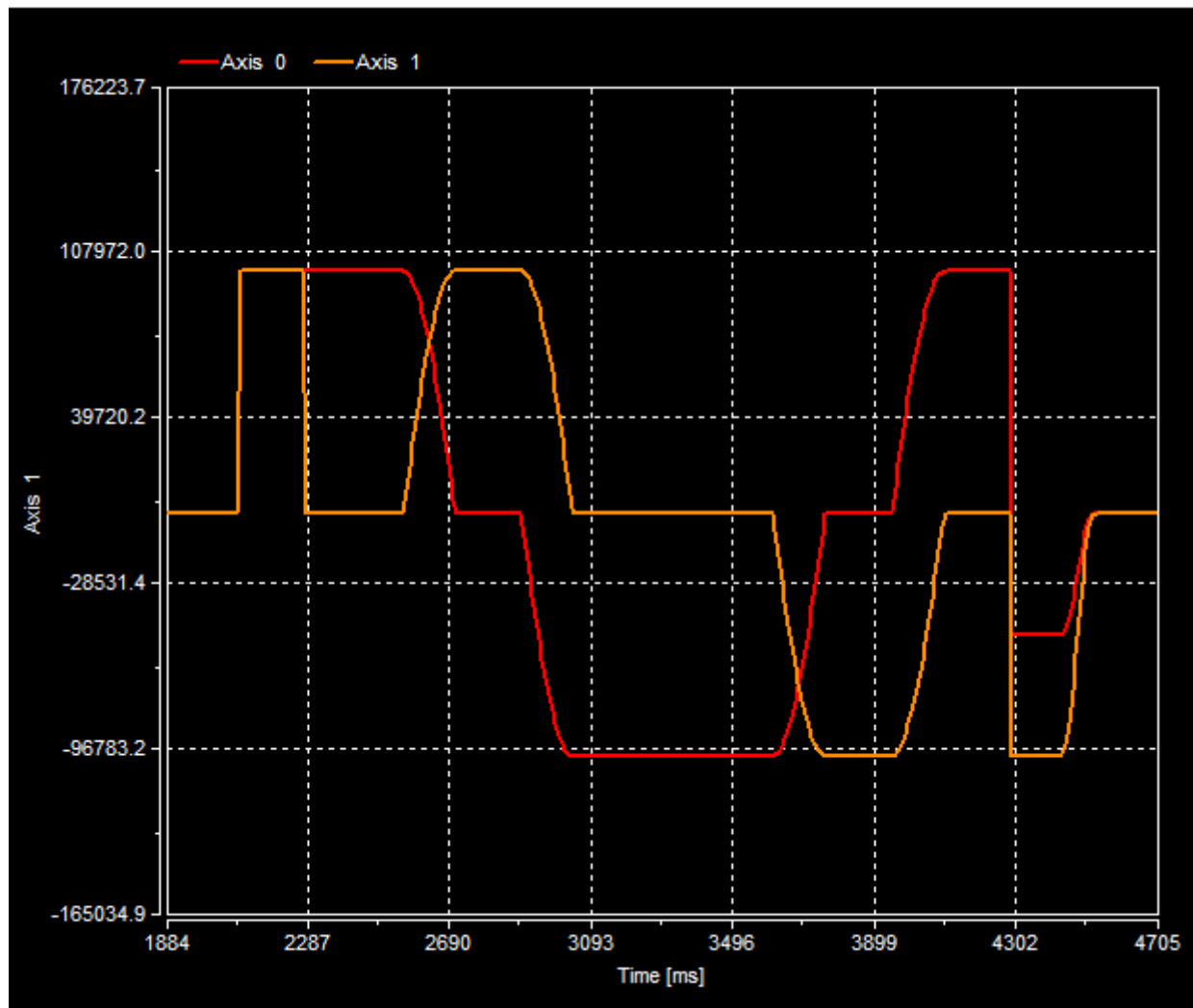
일반적인 이송 명령을사용한경우

작업간 자연체거로
매끄러운 연결

LIST MOTION을 사용한 경우

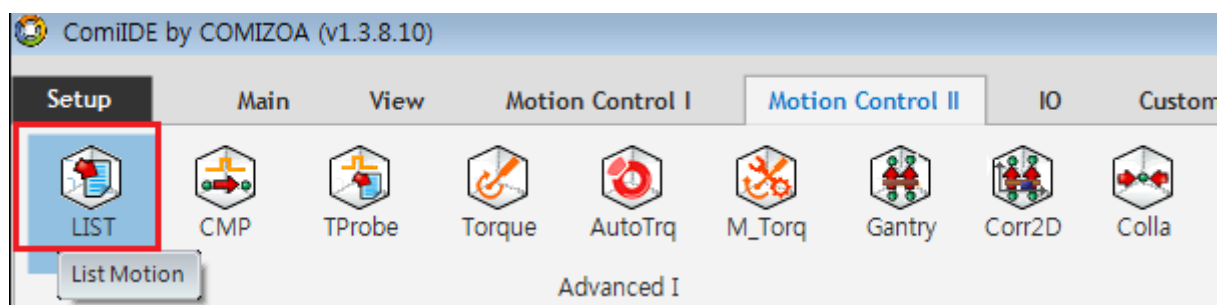
No	Function	L...	Para...	Param1	Param2	Para...	Param4	Param5	Param6	P...
0	IxMapAxes	0	3	0						
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000	1000000	0	
2	IxLineTo	0	0	0	1					
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000	0	0	
4	IxLineTo	0	20000	20000	1					
5	IxLineTo	0	50000	20000	1					
6	IxArcATo	0	50000	30000	90	Enable				
7	IxLineTo	0	60000	50000	1					
8	IxArcATo	0	50000	50000	90	Enable				
9	IxLineTo	0	-10000	60000	1					
10	IxArcATo	0	-10000	50000	90	Enable				
11	IxLineTo	0	-20000	30000	1					
12	IxArcATo	0	-10000	30000	90	Enable				
13	IxLineTo	0	10000	20000	1					
14	IxSetSpeedPattern	0	Vector	S_Curve	100000	0	100000	0	1000000	
15	IxLineTo	0	0	0	1					



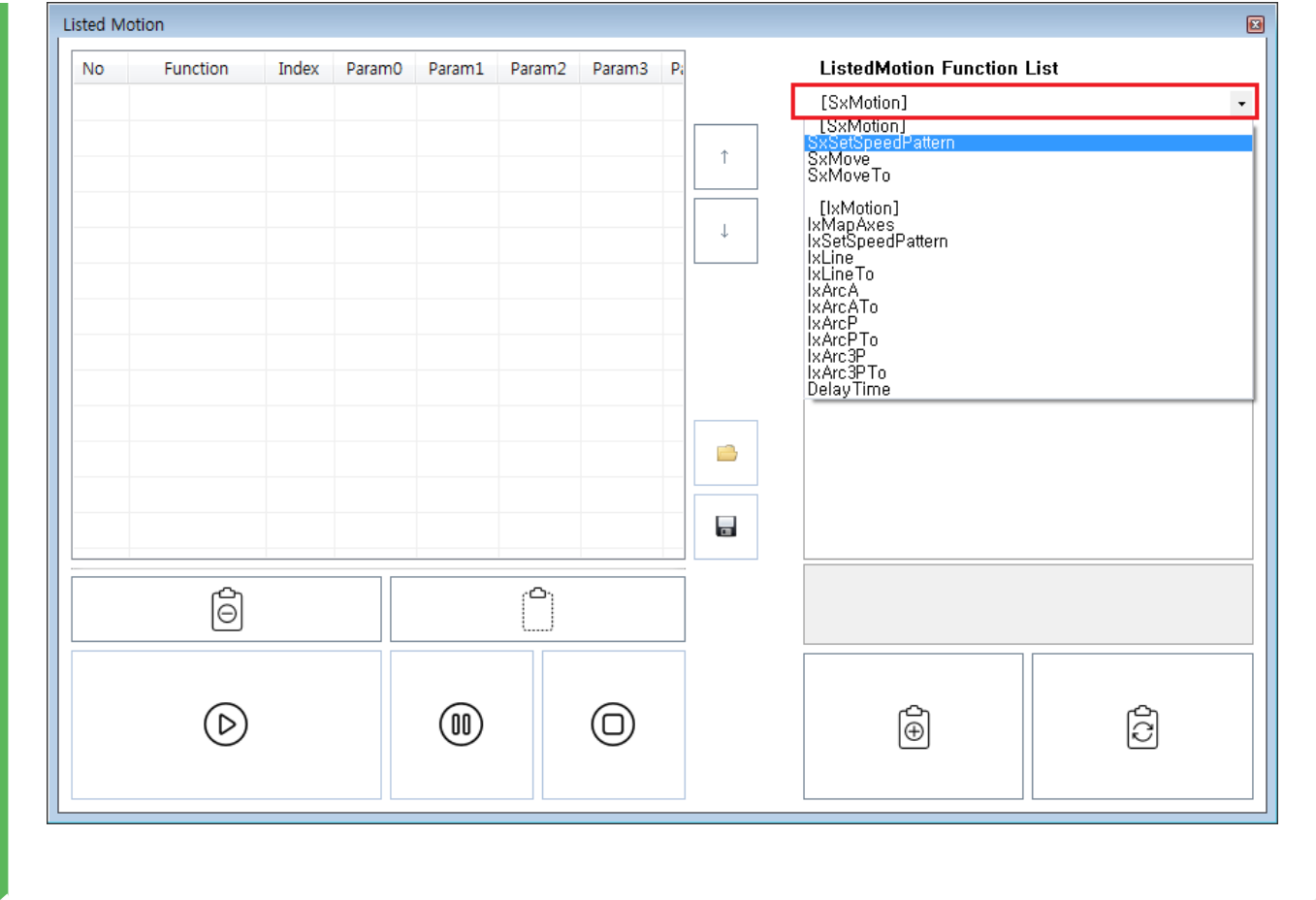


TEST

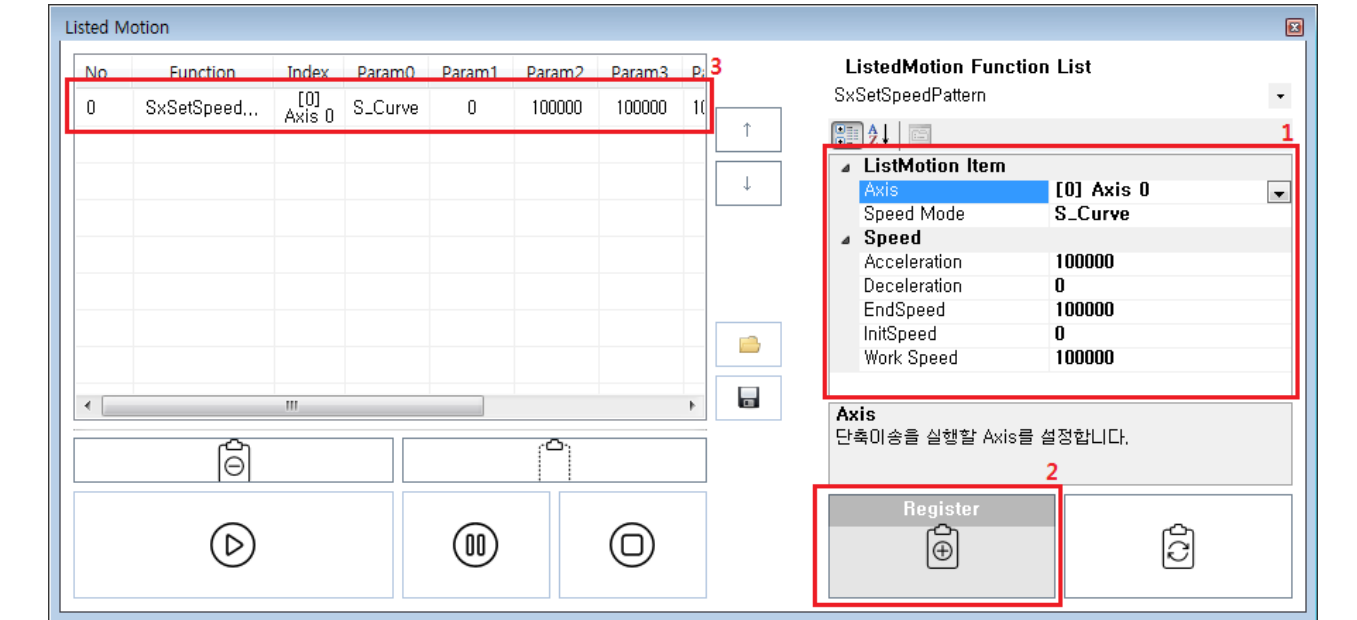
- MENU - Motion Control II - List



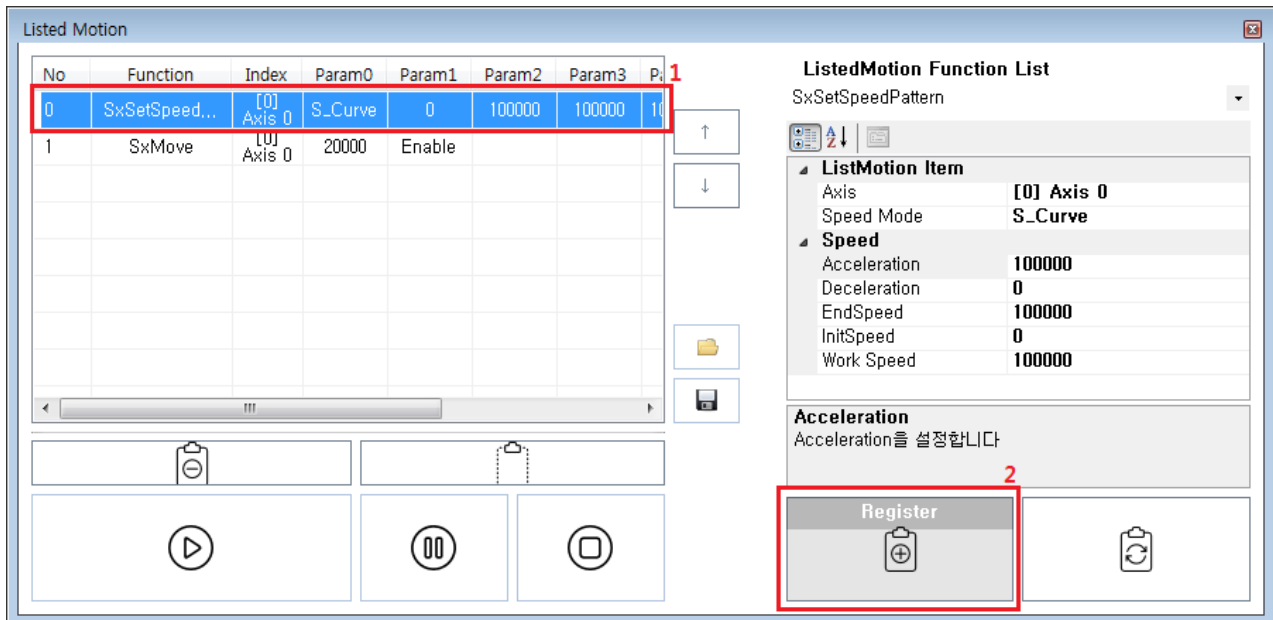
- ListMotion Function List Function



• Function Register , Item



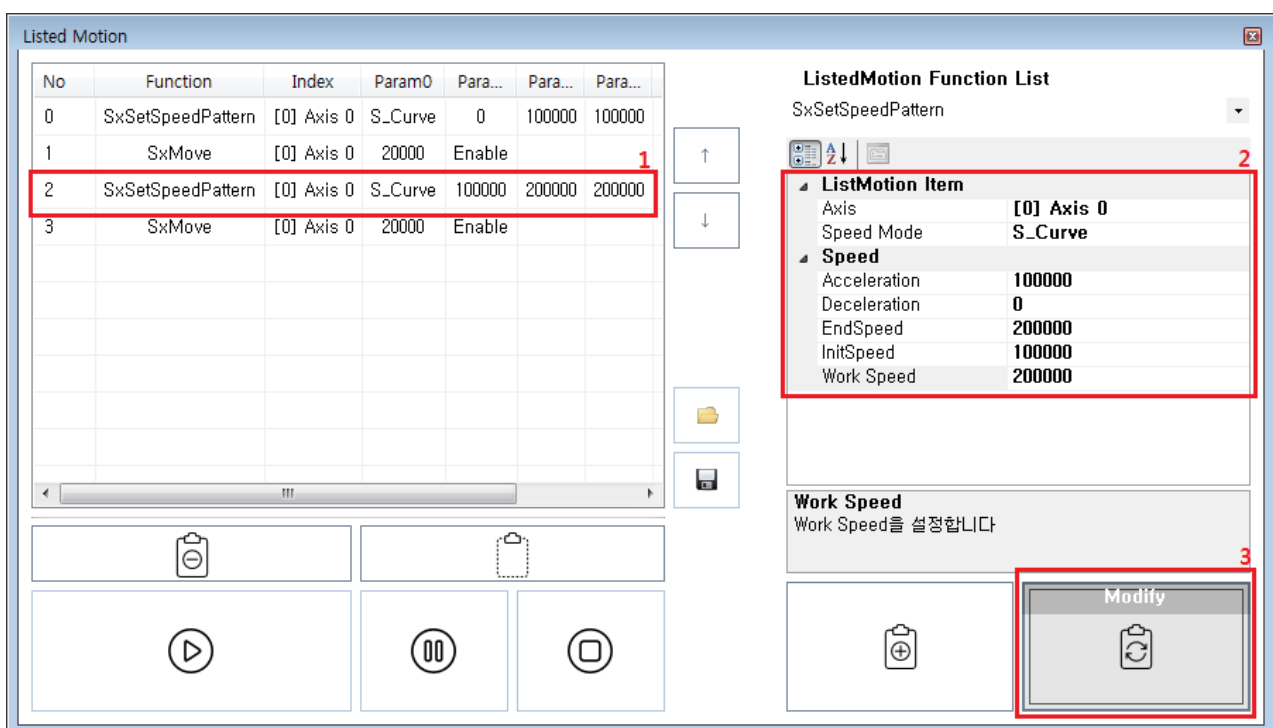
• Item Register , Item



- Item

Modify

, Item



- Item

up , Down

Listed Motion

No	Function	Index	Param0	Para...	Para...	Para...
0	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
1	SxMove	[0] Axis 0	20000	Enable		
5	SxSetSpeedPattern	[0] Axis 0	S_Curve	0	100000	100000
2	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
3	SxMove	[0] Axis 0	20000	Enable		
4	SxMove	[0] Axis 0	20000	Enable		
6	SxSetSpeedPattern	[0] Axis 0	S_Curve	100000	200000	200000
7	SxMove	[0] Axis 0	20000	Enable		

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ListedMotion Function List

SxSetSpeedPattern

ListMotion Item

Axis

[0] Axis 0

Speed Mode

S_Curve

Speed

Acceleration

100000

Deceleration

0

EndSpeed

200000

InitSpeed

100000

Work Speed

200000

Axis

단축이송을 실행할 Axis를 설정합니다.

- Delete

,

Clear
- Start

,

ListMotion

Listed Motion

No	Function	I...	Para...	Param1	Param2	Para...	Para...
0	IxMapAxes	0	3	0			
1	IxSetSpeedPattern	0	Vector	S_Curve	0	100000	100000
2	IxLineTo	0	0	0	1		
3	IxSetSpeedPattern	0	Vector	S_Curve	100000	100000	100000
4	IxLineTo	0	20000	20000	1		
5	IxLineTo	0	50000	20000	1		
6	IxArcAto	0	50000	30000	90	Enable	
7	IxLineTo	0	60000	50000	1		
8	IxArcAto	0	50000	50000	90	Enable	
9	IxLineTo	0	-10000	60000	1		

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ListedMotion Function List

IxMapAxes

기타

MapIndex

0

MapMask 0

3

MapMask 1

0

Selected 0

Axis 0

Selected 1

Axis 1

MapIndex

MapIndex

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