

		1
TEST		2
CodeView		5

List Motion (Custom Velocity)

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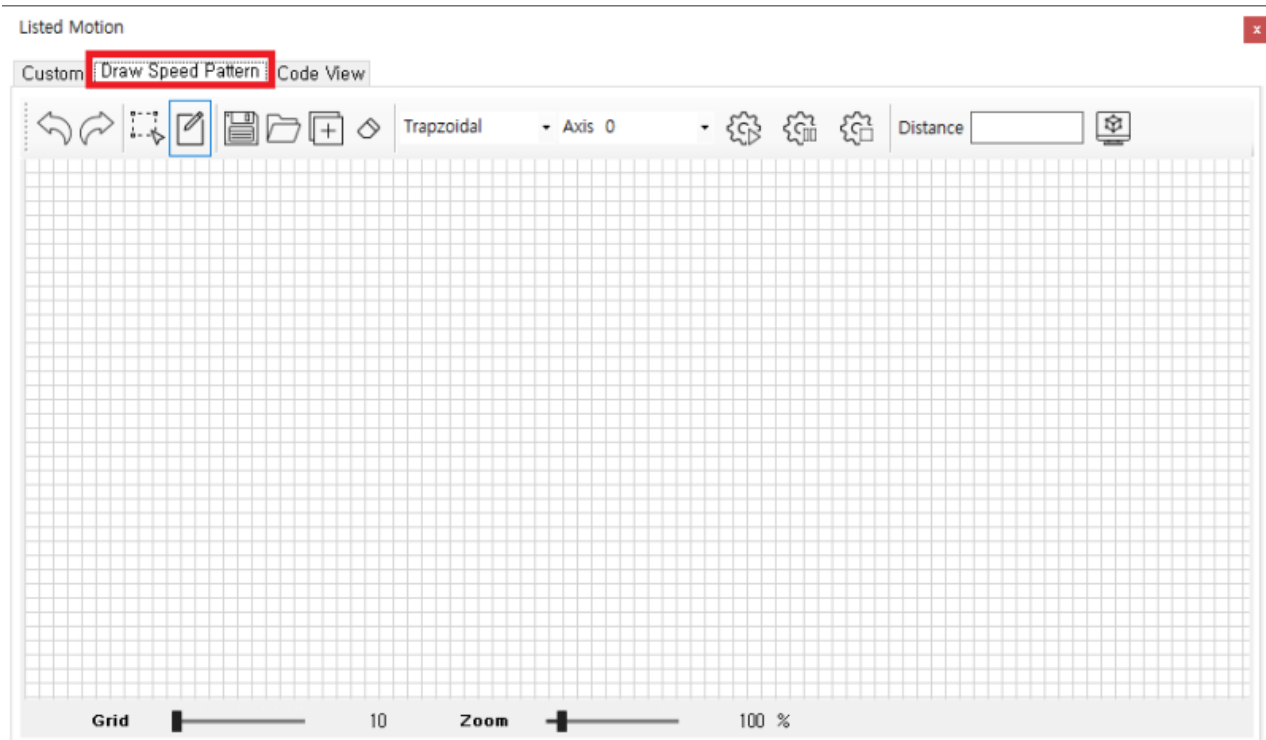
TEST

* 1.5.0.10

IDE

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- ListMotion **Draw Speed Pattern**



• Draw

Drawing

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- 가

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- (1)

가

가

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- (2)

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- .



• Select(1)

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가
Remove(2)



- Grid(1)
 - () Grid , Drawing 가 가 가 Grid
 - 가 .
 - Grid Drawing 가 , .
 - Grid .
- Zoom(2) .
- **Sync Distance**(2) .
 - Grid .



- 1 : SpeedPatternType . Trapezoidal .
- 2 : .
- 3 : ListMotion .
- 4 : ListMotion .
- 5 : ListMotion .

CodeView

Listed Motion ✕

Custom Draw Speed Pattern **Code View**

C++ C#

```
1 public Void ListMotionTest()
2 {
3     ec.ecmLmCtl_Begin(0, 0, 1, 0, ref errorCode);
4     ec.ecmLmCtl_ClearQue(0, 0, ref errorCode);
5     ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 0, 170, 170, 262, 7272727273, 0, ref errorCode);
6     ec.ecmLmCfg_SetStepId(0, 0, 0, ref errorCode);
7     ec.ecmSxMot_MoveStart(0, 0, 93, 5, ref errorCode);
8     ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 170, 170, 0, 0, ref errorCode);
9     ec.ecmLmCfg_SetStepId(0, 0, 1, ref errorCode);
10    ec.ecmSxMot_MoveStart(0, 0, 238, ref errorCode);
11    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 170, 110, 170, 0, 255, ref errorCode);
12    ec.ecmLmCfg_SetStepId(0, 0, 2, ref errorCode);
13    ec.ecmSxMot_MoveStart(0, 0, 56, ref errorCode);
14    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 110, 110, 110, 0, 0, ref errorCode);
15    ec.ecmLmCfg_SetStepId(0, 0, 3, ref errorCode);
16    ec.ecmSxMot_MoveStart(0, 0, 66, ref errorCode);
17    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 110, 240, 240, 624, 0, ref errorCode);
18    ec.ecmLmCfg_SetStepId(0, 0, 4, ref errorCode);
19    ec.ecmSxMot_MoveStart(0, 0, 87, 5, ref errorCode);
20    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 240, 240, 240, 0, 0, ref errorCode);
21    ec.ecmLmCfg_SetStepId(0, 0, 5, ref errorCode);
22    ec.ecmSxMot_MoveStart(0, 0, 216, ref errorCode);
23    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 240, 130, 240, 0, 880, ref errorCode);
24    ec.ecmLmCfg_SetStepId(0, 0, 6, ref errorCode);
25    ec.ecmSxMot_MoveStart(0, 0, 55, 5, ref errorCode);
26    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 130, 0, 130, 0, 187, 7777777777, ref errorCode);
27    ec.ecmSxCfg_SetSpeedPatt(0, 0, 1, 130, 0, 130, 0, 187, 7777777777, ref errorCode);
28 }
```



- ListMotion **CodeView** (2) Code .

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