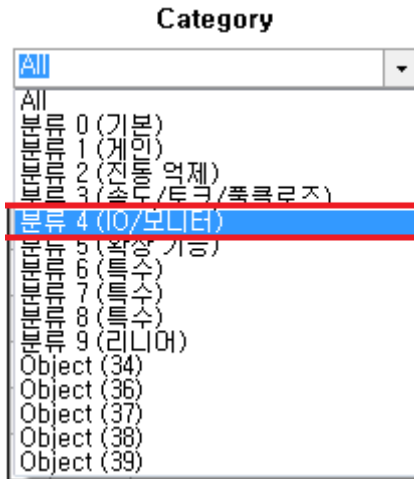




# MotionIO &

× LIMIT, ORG MotionIO

## 1 MotionIO



- Category 4 (IO/Monitor)

Search Param

<input type="checkbox"/>	Item	Name	Minimum	Maximum	Defalut	Servo	Value	Unit
<input type="checkbox"/>	0	SI1 입력 선택	0x0000	0xFFFFFFFF	0x323232	0x323232	0x323232	---
<input type="checkbox"/>	1	SI2 입력 선택	0x0000	0xFFFFFFFF	0x818181	0x10101	0x10101	---
<input type="checkbox"/>	2	SI3 입력 선택	0x0000	0xFFFFFFFF	0x828282	0x20202	0x20202	---
<input type="checkbox"/>	3	SI4 입력 선택	0x0000	0xFFFFFFFF	0x222222	0x222222	0x222222	---
<input type="checkbox"/>	4	SI5 입력 선택	0x0000	0xFFFFFFFF	0x222222	0x202020	0x202020	---
<input type="checkbox"/>	5	SI6 입력 선택	0x0000	0xFFFFFFFF	0x202020	0x212121	0x212121	---
<input type="checkbox"/>	6	SI7 입력 선택	0x0000	0xFFFFFFFF	0x212121	0x303030	0x303030	---
<input type="checkbox"/>	7	SI8 입력 선택	0x0000	0xFFFFFFFF	0x313131	0x313131	0x313131	---
<input type="checkbox"/>	10	SO1 출력 선택	0x0000	0xFFFFFFFF	0x30303	0x30303	0x30303	---
<input type="checkbox"/>	11	SO2 출력 선택	0x0000	0xFFFFFFFF	0x101010	0x101010	0x101010	---
<input type="checkbox"/>	12	SO3 출력 선택	0x0000	0xFFFFFFFF	0x10101	0x10101	0x10101	---

## 2

Item	Name	Minimum	Maximum	Default	Servo	Value	Unit
0	SI1 입력 선택	0x0000	0xFFFFFFFF	0x323232	0x323232	0x323232	---
1	SI2 입력 선택	0x0000	0xFFFFFFFF	0x818181	0x10101	0x10101	---
2	SI3 입력 선택	0x0000	0xFFFFFFFF	0x828282	0x20202		
3	SI4 입력 선택	0x0000	0xFFFFFFFF	0x222222	0x222222		
4	SI5 입력 선택	0x0000	0xFFFFFFFF	0x222222	0x202020		
5	SI6 입력 선택	0x0000	0xFFFFFFFF	0x202020	0x212121		
6	SI7 입력 선택	0x0000	0xFFFFFFFF	0x212121	0x303030		
7	SI8 입력 선택	0x0000	0xFFFFFFFF	0x313131	0x313131		
10	SO1 출력 선택	0x0000	0xFFFFFFFF	0x30303	0x30303		
11	SO2 출력 선택	0x0000	0xFFFFFFFF	0x101010	0x101010		
12	SO3 출력 선택	0x0000	0xFFFFFFFF	0x10101	0x10101		
16	아날로그 모니터 ...	0x00	0x18	0x00	0x00		
17	아날로그 모니터 ...	0x0000	0xCCCC...	0x0000	0x0000		
18	아날로그 모니터 ...	0x00	0x18	0x04	0x04		
19	아날로그 모니터 ...	0x0000	0xCCCC...	0x0000	0x0000		
21	아날로그 모니터 ...	0x00	0x02	0x00	0x00		
22	제조사 사용	0x00	0x00	0x00	0x00		
23	제조사 사용	0x00	0x00	0x00	0x00		
24	제조사 사용	0x00	0x00	0x00	0x00		

**IO Assign**

**Function**

POT NOT E-STOP

EXT1 EXT2 HOME

**Logic**

Logic\_A Logic\_B

**Value**

415635 0x010101

OK Cancel

- Value , IO Assign
- SI2 pin "POT" , A

**IO Assign**

**Function**

POT NOT E-STOP

EXT1 EXT2 HOME

**Logic**

Logic\_A Logic\_B

**Value**

8487297 0x818181

OK Cancel

- Function Logic , Value
- Function Value
- , Logic UI

- OK

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