

Case 1	1
AddInfo	1
Cause	1
Solution	1
Case 2	1
AddInfo	1
Cause_Solution	1

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Case 1

AddInfo

- Command Position

Cause

- Alarm Limit ON
- Software Limit

Solution

- Alarm Limit
- Software Limit

Case 2

AddInfo

- Command position 가

Cause_Solution

- Motion Controller 24V . 24V

- Open-collector (or) 가 Line-drive
- SERVO-ON . SERVO-OFF
- Alarm Clear Alarm Clear 가 Active
- Alarm Clear 가 Active
- 가
- 가
- 가

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