

..... 1
Case 1 1
Case 2 1

- -21072 Error

Case 1

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- TouchProbe Pin¹⁾

- Limit ORG TouchProbe Pin
- TouchProbe HomeMode 114 HomeMode 117

Case 2

- OMRON Mode 107 ²⁾ -21072 가

- 가 **TouchProbe** '**Positive Edge**'
- 107 NOT가 ON→OFF 가
- NOT 가 B B EXT1 'Positive Edge' 가

- A 가 EXT1 'Negative Edge'

- B EXT1

¹⁾

EXT1 EXT2

²⁾

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

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