

**Case 1** ..... 1  
    AddInfo ..... 1  
    Cause ..... 1  
    Solution ..... 1  
**Case 2** ..... 1  
    AddInfo ..... 1  
    Cause ..... 1  
    Solution ..... 1

# Error : -21072

x -21072 Error

## Case 1

**AddInfo**

- 

**Cause**

- TouchProbe Pin<sup>1)</sup>

**Solution**

- Limit      ORG      TouchProbe Pin
- TouchProbe      HomeMode 114      HomeMode 117

## Case 2

**AddInfo**

- OMRON      Mode 107<sup>2)</sup>      -21072      가

**Cause**

- 가 TouchProbe      'Positive Edge'
- 107      NOT가 ON→OFF      가
- NOT      가 B      B      EXT1<sup>3)</sup>      'Positive Edge'
- A      가 EXT1      'Negative Edge'

**Solution**

- B      EXT1



1)

EXT1      EXT2

2)

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

3)

TouchProbe

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