

Case 1 1
 AddInfo 1
 Cause 1
 Solution 1
Case 2 1
 AddInfo 1
 Cause 1
 Solution 2

ethercat, , homing, -21072, , touchprobe,

Error : -21072

x -21072 Error ¹⁾

Case 1

AddInfo

-

Cause

- TouchProbe Pin²⁾

Solution

- Limit ORG TouchProbe Pin
- TouchProbe HomeMode 114 HomeMode 117

Case 2

AddInfo

- OMRON Mode 107 ³⁾ -21072 가

Cause

- 가 TouchProbe 'Positive Edge'
- 107 NOT가 ON→OFF 가
- NOT 가 B B EXT1 ⁴⁾ 'Positive Edge'
- A 가 EXT1 'Negative Edge'

Solution

- B EXT1
- 117 Mode

1)

TouchProbe가

2)

EXT1 EXT2

3)

MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

4)

TouchProbe

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