

ErrorCode : -21072 ..... 1  
Case 1 ..... 1  
Case 2 ..... 1

### ErrorCode : -21072

× -21072 Error <sup>1)</sup>

#### Case 1

- 
- TouchProbe Pin <sup>2)</sup>
- Limit      ORG      TouchProbe Pin
- TouchProbe      HomeMode 114      HomeMode 117

#### Case 2

- OMRON      Mode 107 <sup>3)</sup>      -21072      가
- 가 TouchProbe      'Positive Edge'
- 107      NOT가 ON→OFF      가
- NOT      가 B      B      EXT1 <sup>4)</sup>      'Positive Edge'
- A      가 EXT1      'Negative Edge'
- B      EXT1
- 117      Mode

<sup>1)</sup> TouchProbe가

<sup>2)</sup>      EXT1      EXT2

<sup>3)</sup> MODE 107 : EL ON → STOP → BWD(HS) → EL OFF → STOP

<sup>4)</sup>

## TouchProbe

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Last update: **2024/07/08 18:22**