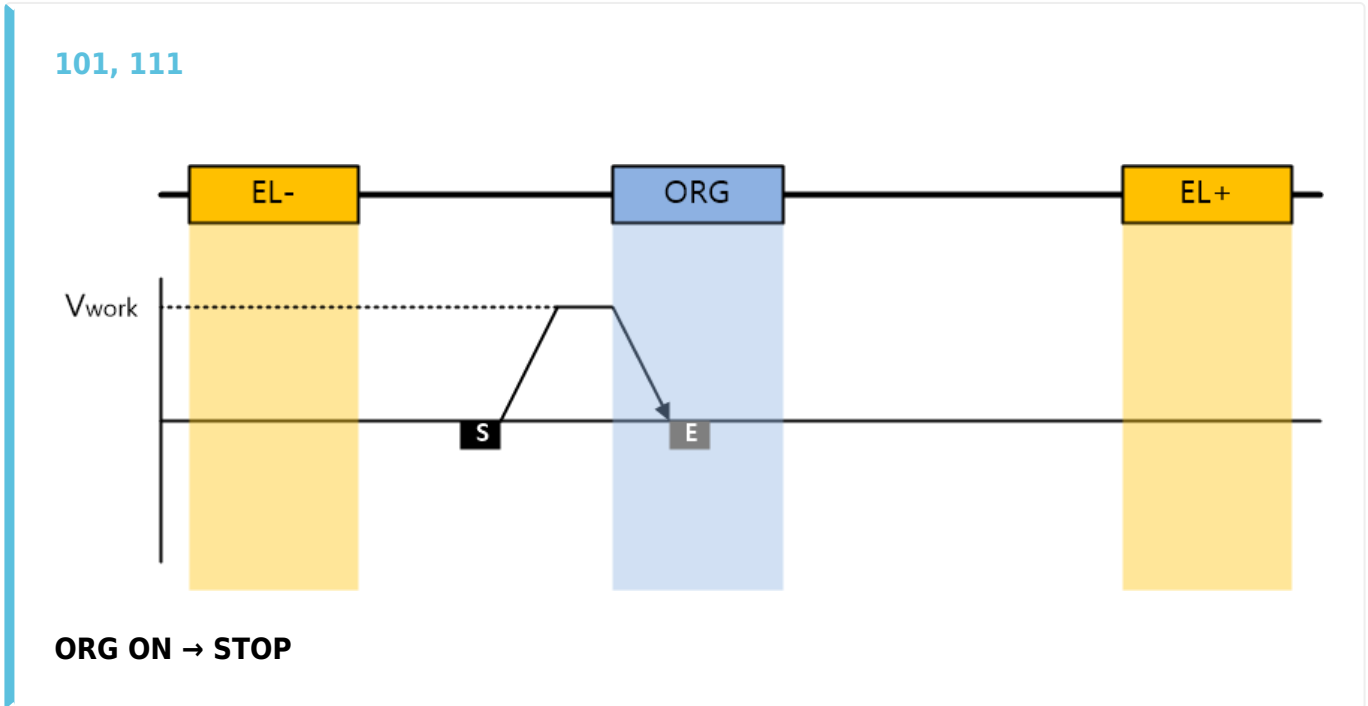


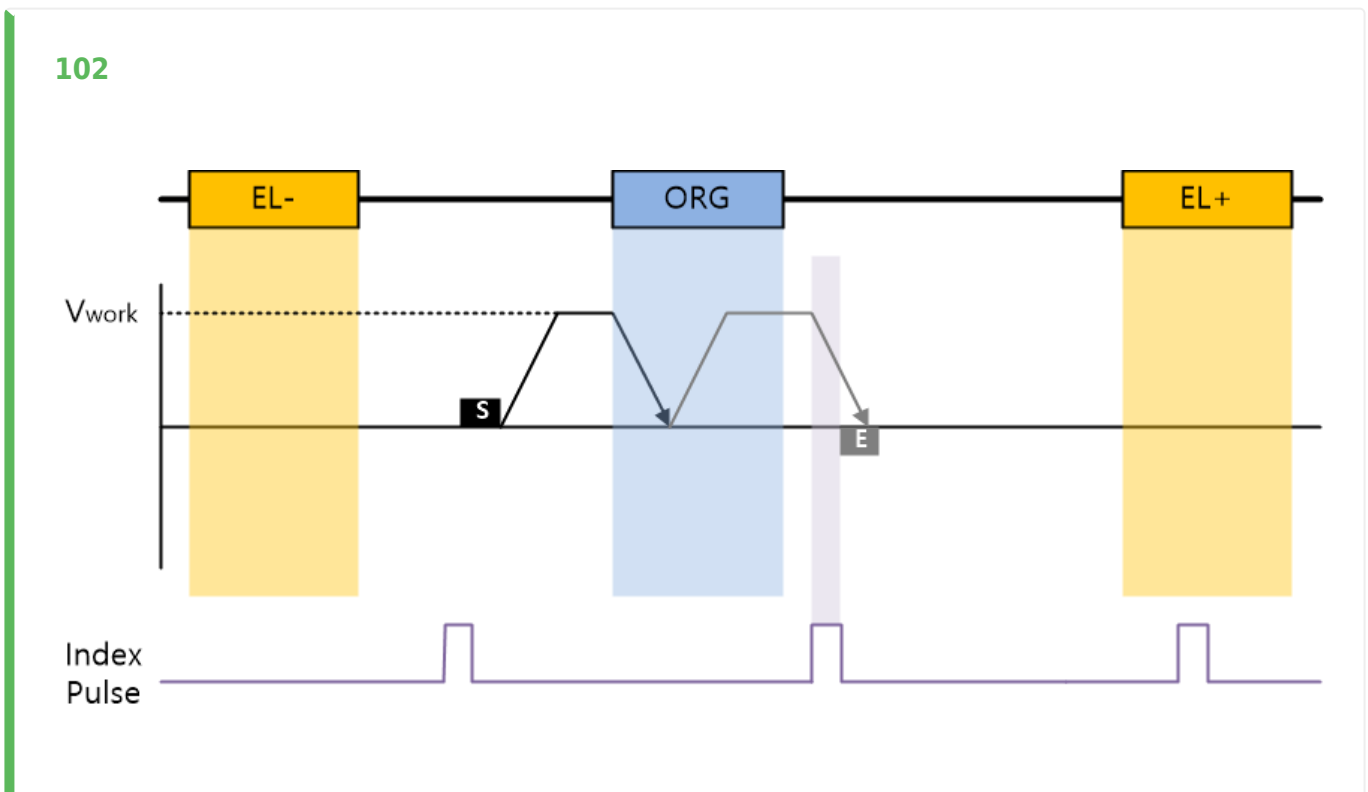
Master HomeMode .....	1
101, 111 .....	1
102 .....	1
103 .....	2
104, 114 .....	2
105 .....	3
106 .....	3
107, 117 .....	4
108 .....	5
109 .....	5
110 .....	6
121 .....	6

# Master HomeMode

× COMIZOA EtherCAT Master 가 HomeMode .

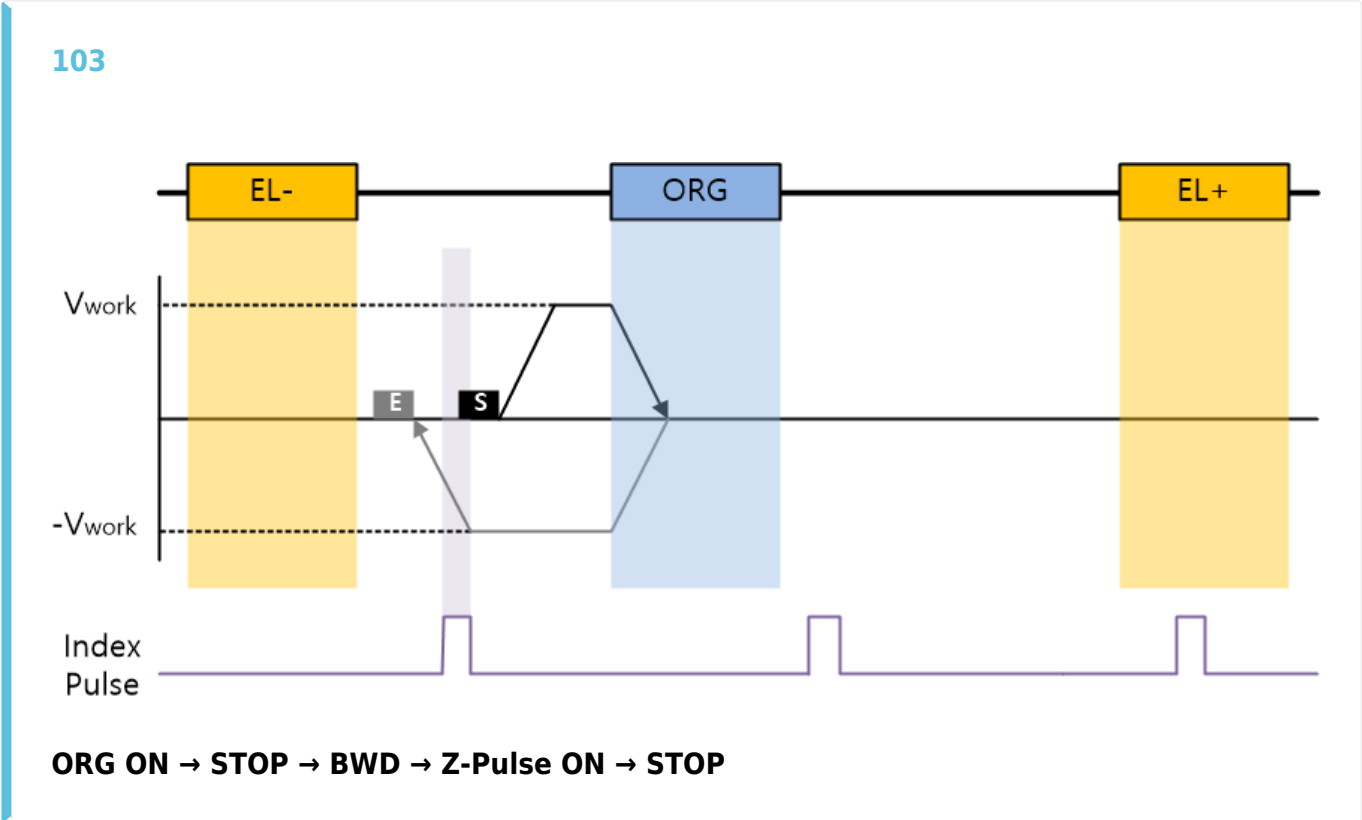


- 
- '0'
- **111 Mode**

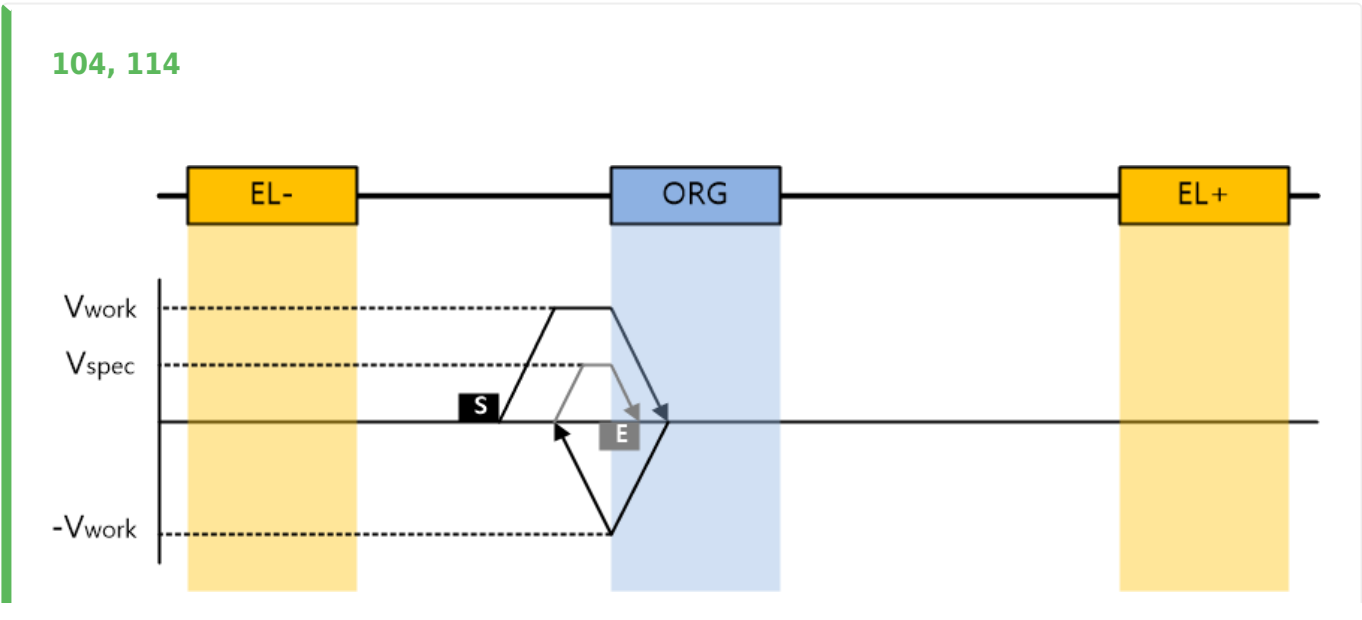


**ORG ON → STOP → FWD → Z-Pulse ON → STOP**

- 
- , Z

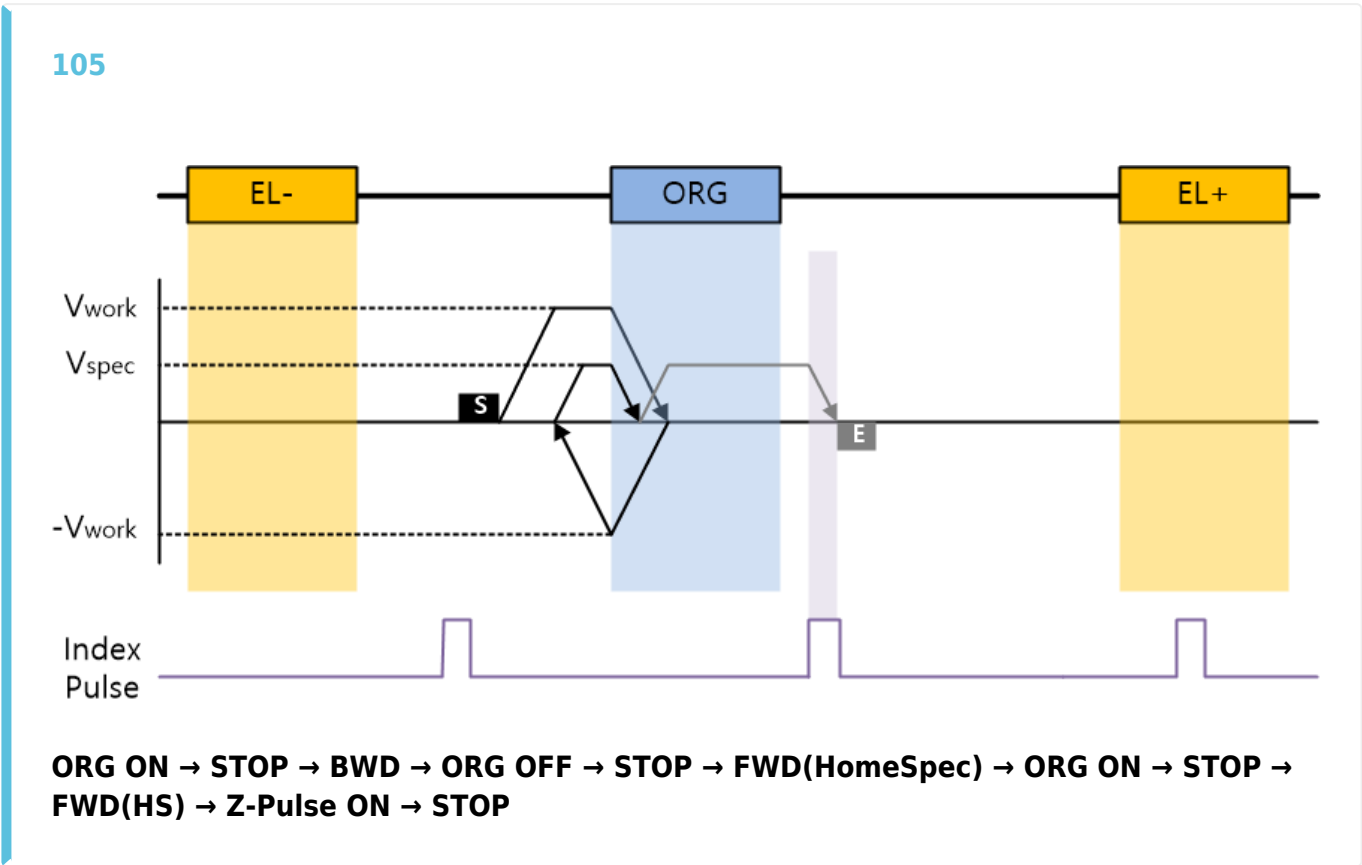


- 
- 가 , Z



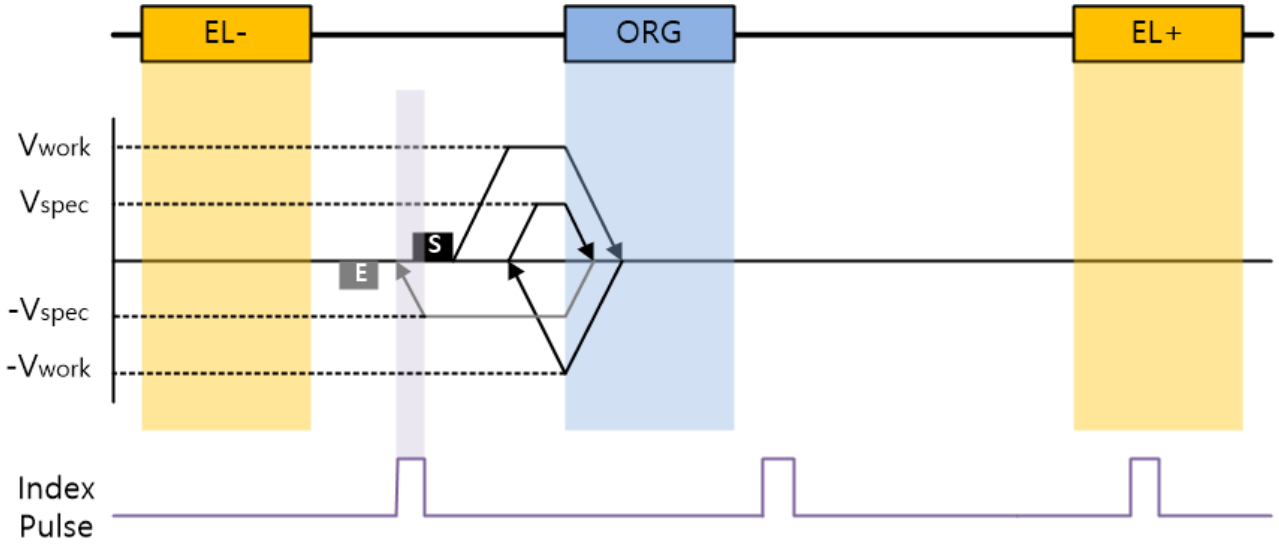
**ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP**

- 
- , 가
- 가
  - 2 (HomeSpecSpeed)
  - 2 , 가 가
- **114 Mode**



- 
- , 가
- 가
  - 2 (HomeSpecSpeed)
- , Z

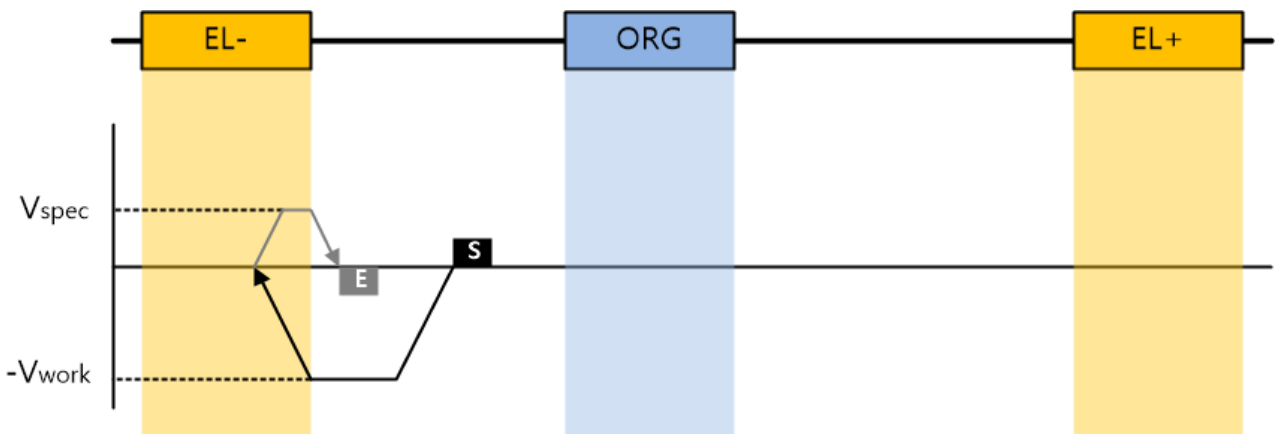
106



**ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP → BWD(HS) → Z-Pulse ON → STOP**

- 
- , 가
- 가
- ◦ 2 (HomeSpecSpeed)
- , Z

107, 117

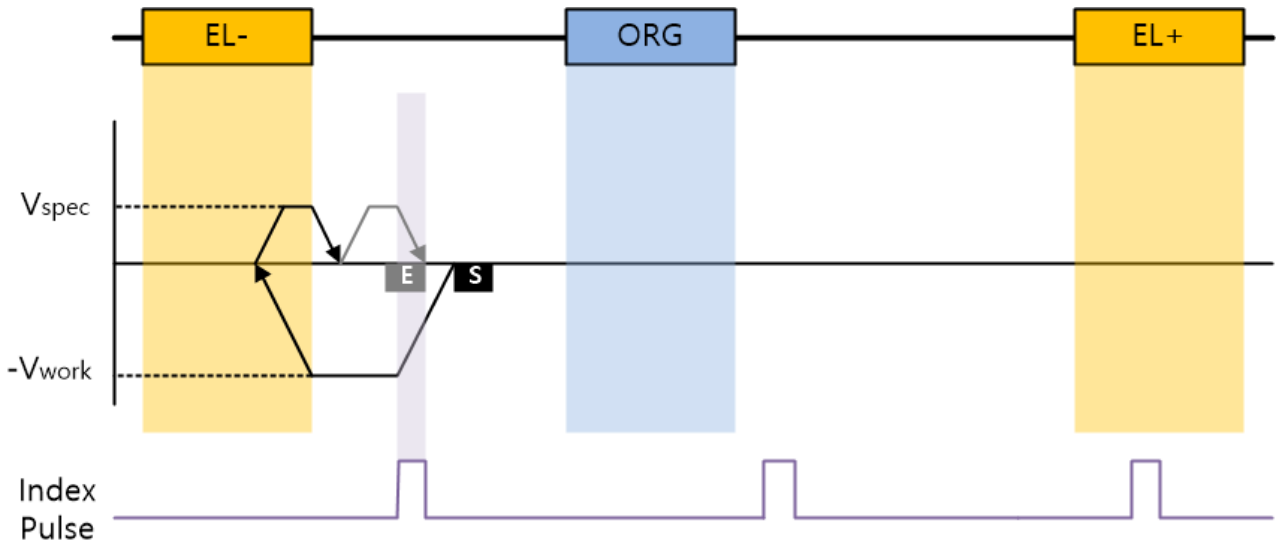


**EL ON → STOP → BWD(HS) → EL OFF → STOP**

- 
- , 가

• 111 Mode

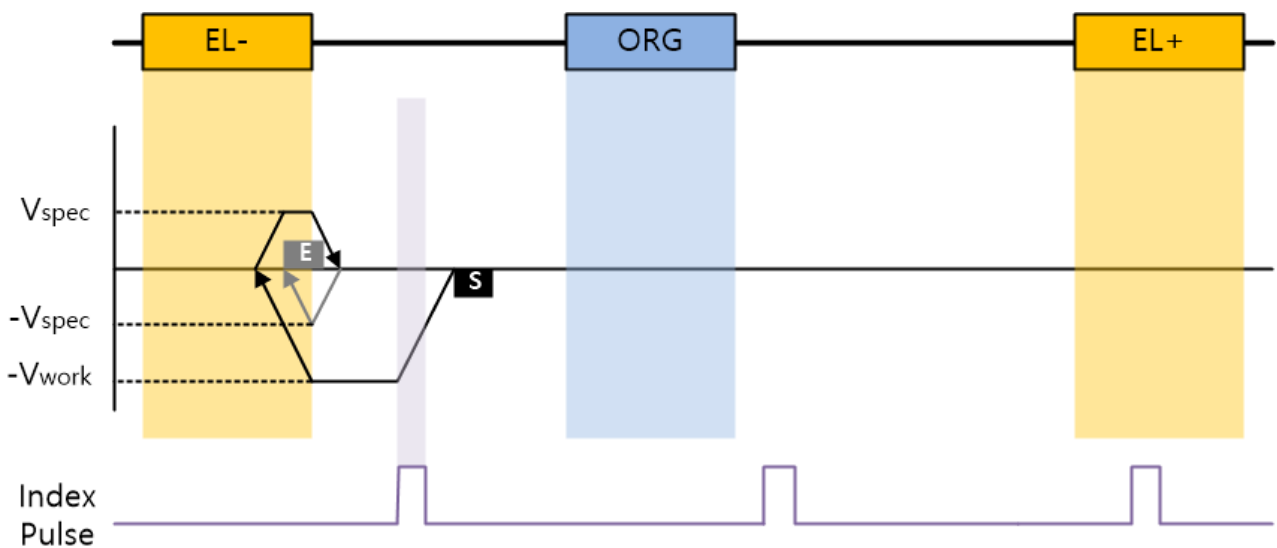
108



EL ON → STOP → BWD(HS) → EL OFF → STOP → BWD(HS) → Z-Pulse ON → STOP

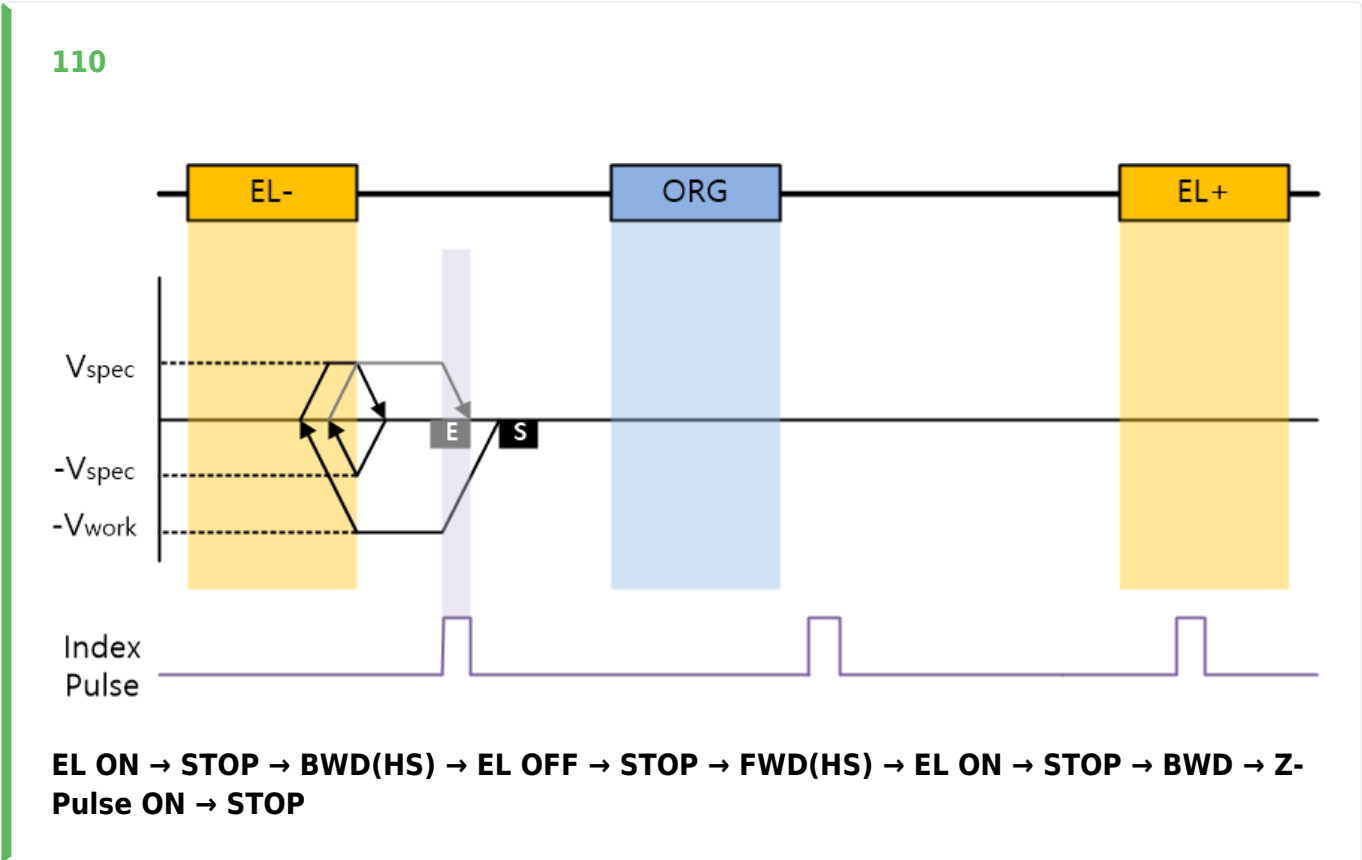
- 
- , 가
- , Z

109



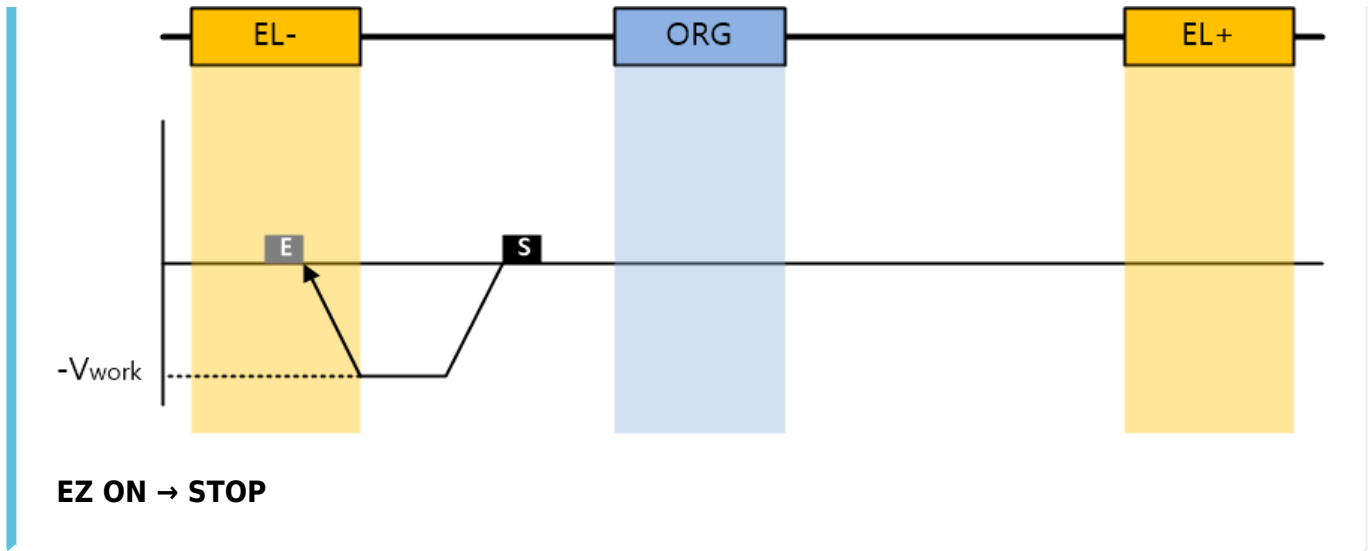
**EL ON → STOP → BWD(HS) → EL OFF → STOP → FWD(HS) → EL ON → STOP**

- 
- 
- 2 (HomeSpecSpeed)
- 



- 
- 
- 2 (HomeSpecSpeed)
- 
- 

**121**



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