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Solution	 4

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## **DriverIO**



Racia	Initial AIState
Dasic	Al State OP -
Platform	NetID
	Net ID Net 0 -
Form	Motion IO
	MotionIO Show Q - 2
HotKey	Software Emergency
Device	StopMode Emergency Stop -
1	Hardware Emergency
EtherCAT	🗆 Enable
	StopMode Emergency Stop -
	Input Filter Cycle Count
3	Channel List
<u>ہ</u>	No Type Slave Index Invert Type Global Channel -
	Slave
OK	Channel 🗸

• Menu - EtherCAT Page MotionIO 'Show'

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DriverIO



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## • Scan



Device List Axis Axis 'Digital Output'

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- **MotionIO**가 'Hide', Device List Axis가
- Device List 'Digital Output' , • **Menu** - **IO** Axis가 'Digital Output'

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[0018] Axis 23					
Setup	<b>o</b> BitMask	2 Control	Exit		
DO 0	DO 1	DO 2	DO 3		
DO 4	DO 5	DO 6	DO 7		
<b>DQQ</b>	<b>BA</b> A	<b>BO 10</b>			

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Setup



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## DriverDO DO Enable 'Enable'

- DO Enable BitMask
  - ο ,

0018] Axis 23						
<b>I</b> State	<b>@</b> BitMask	2 Control	Exit			
DO 0	DO 1	DO 2	DO 3			
DO 4	DO 5	DO 6	DO 7			
DO 8	DO 9	DO 10	DO 11			
DO 12	DO 13	DO 14	DO 15			
DO 16	DO 17	DO 18	DO 19			
DO 20	DO 21	DO 22	DO 23			
DO 24	DO 25	DO 26	DO 27			
DO 28	DO 29	DO 30	DO 31			

- BitMask
- BitMask Bit Enable

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## Solution

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