

.....	1
.....	1
.....	2

× G-Code

- G-Code

01234▶ Program 번호

M98 P500▶ Block

G50 P2000▶ Block

M98 P500 .

G50 P3000 .

M98 P500 .

M02▶ Program 종료

- Program (Oxxxx) , (M02) ,
Block
- Block
 - Address + Data → Word → Block

G90 F10

Address Data Address Data

G90 F10

Word Word

G90 F10

Block

- Address :
- Data : Address
- Word : Address + Data
- Block : Word

M98 P500

N01 M98 P500;

Sequence No End of Block

- Sequence No : Block , 가 .
- EOB (End of Block) : Block , 가 .

```
//N00 G90 F10;  
N01 G01 X0Y0;
```

- :
○ 가 .

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