

G68 / G69 () 1
Summary 1
Format 1
Example 1

G68 / G69 ()

Summary

- G68 : .
- G69 : .

Format

G68 X_Y_R

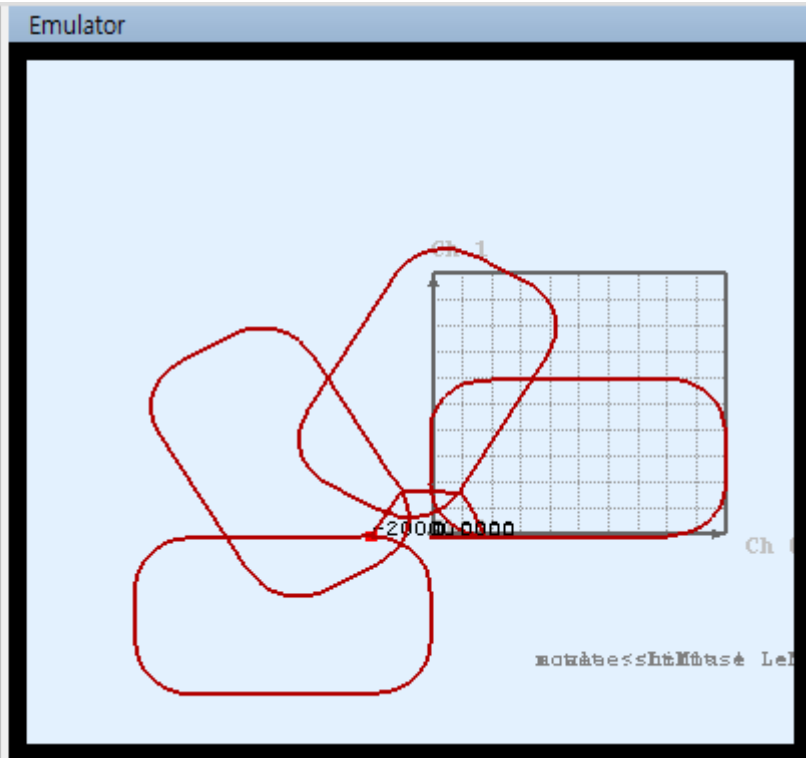
- X, Y :
- R :
◦

G69

Example

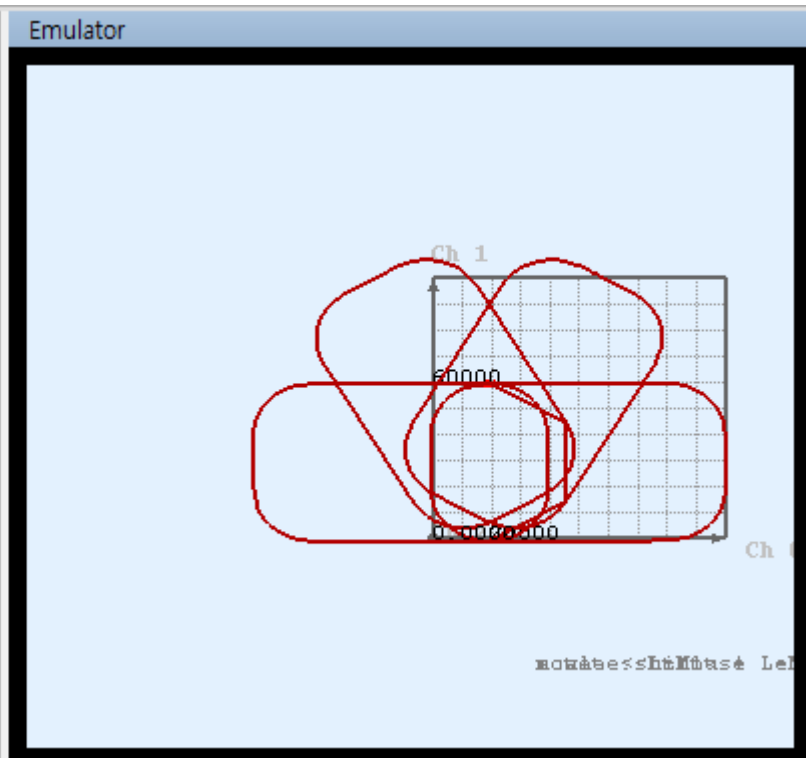
- 60 / 120 / 180

```
main.g
1 O123456
2
3 M98 P1000
4 G68 R60
5 M98 P1000
6 G68 R120
7 M98 P1000
8 G68 R180
9 M98 P1000
10 M02
11
12 O1000
13 G90 F5
14 G01 X20Y0
15 G01 X100 R20
16 G01 Y60 R20
17 G01 X0 R20
18 G01 Y0 R20
19 G01 X20Y0
20
```



- X20, Y30

```
main.g
1 O123456
2
3 M98 P1000
4 G68 X20Y30R60
5 M98 P1000
6 G68 R120
7 M98 P1000
8 G68 R180
9 M98 P1000
10 M02
11
12 O1000
13 G90 F5
14 G01 X20Y0
15 G01 X100 R20
16 G01 Y60 R20
17 G01 X0 R20
18 G01 Y0 R20
19 G01 X20Y0
20
```



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