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G90 / G91 (/)

× G90, G91

Summary

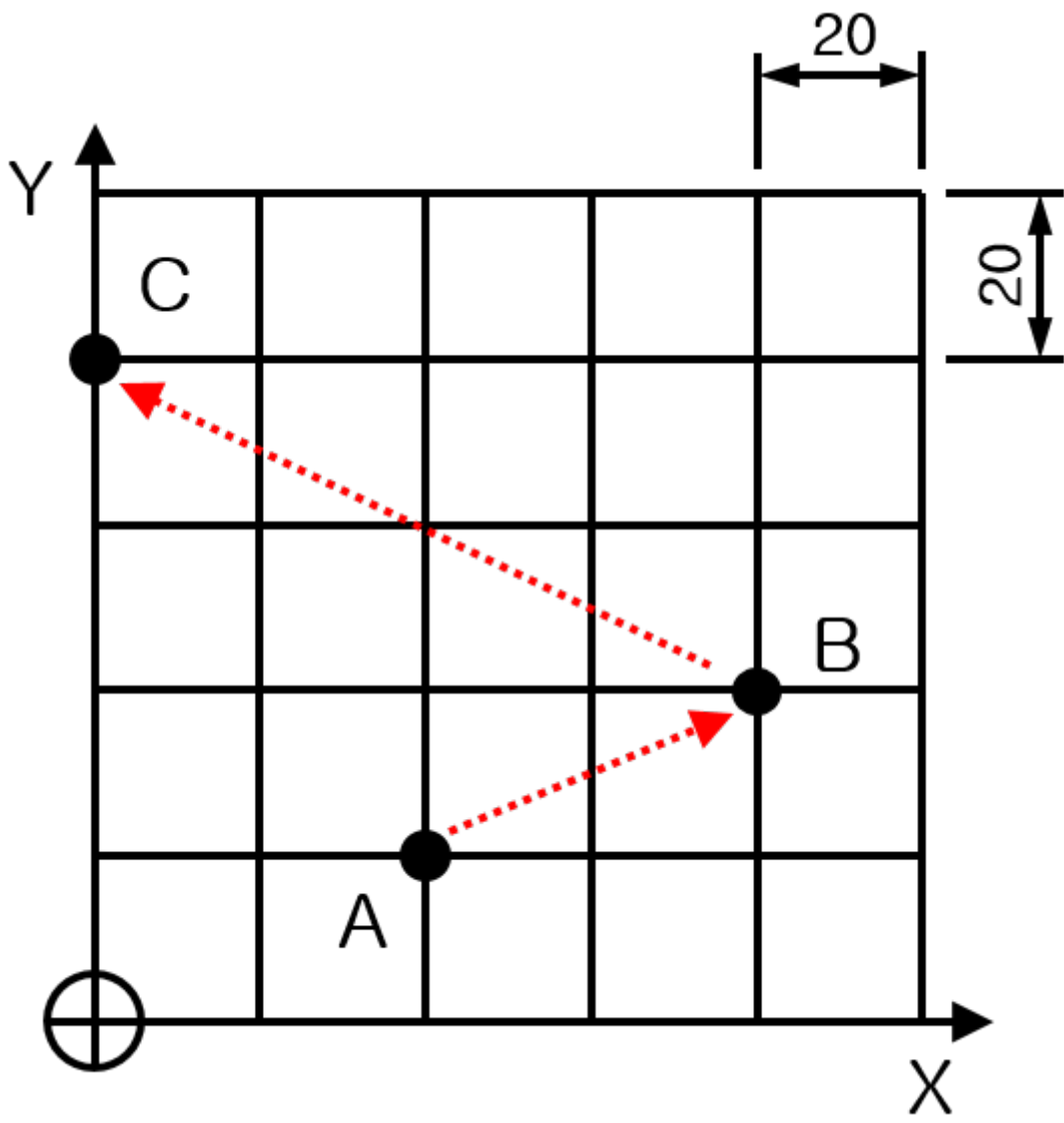
- G90 : X,Y,Z .
- G91 : X,Y,Z .
◦ .
- Modal G90/G91 .

Format

- G90
- G91

Example

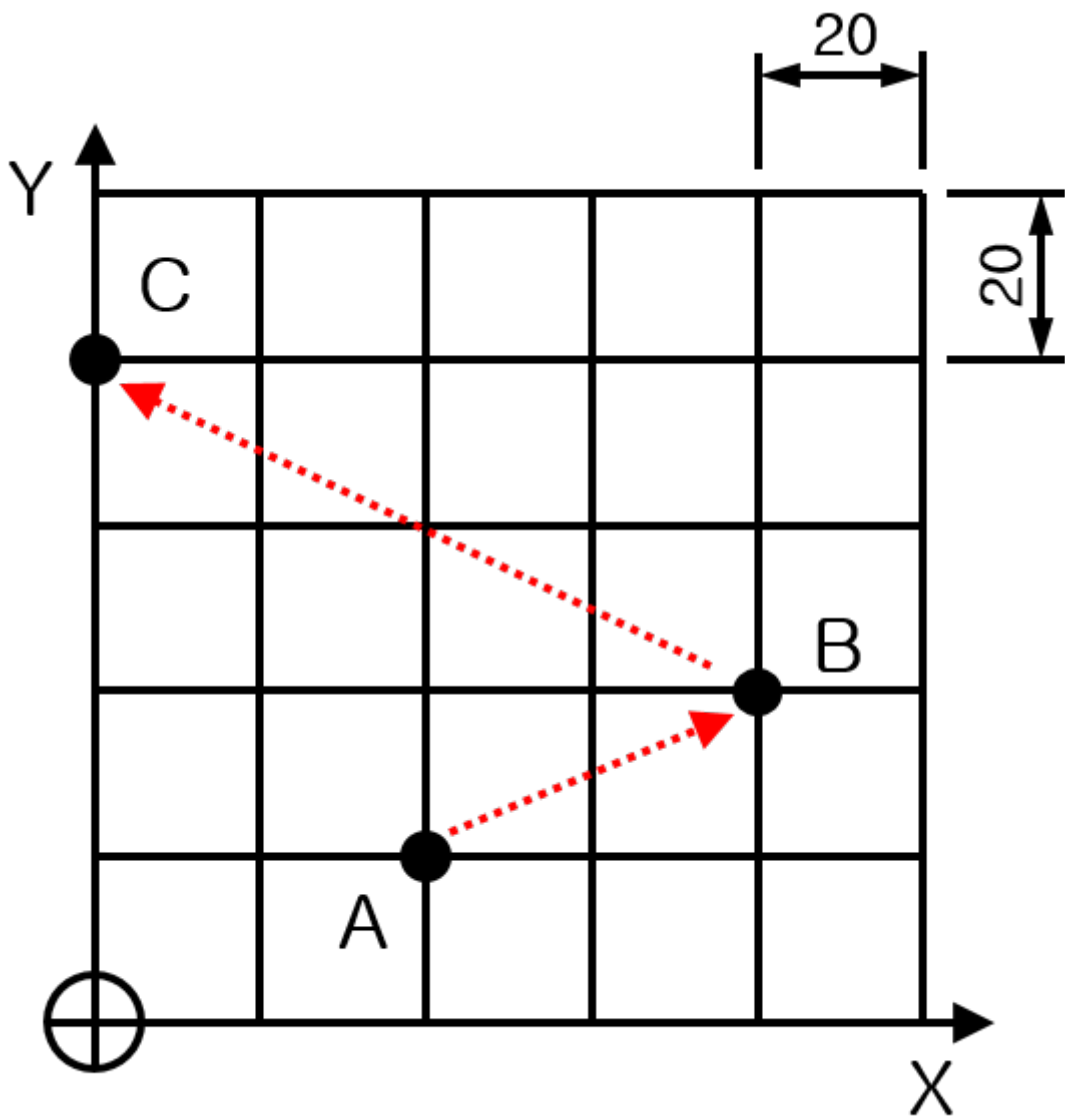
G90 ()



- A → B → C

```
G90  
G01 X80 Y40  
G01 X0 Y80
```

G91 ()



- A → B → C

```
G91  
G01 X40 Y20  
G01 X-80 Y40
```

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