

|                            |         |
|----------------------------|---------|
| SD (Start of deceleration) | ..... 1 |
|----------------------------|---------|

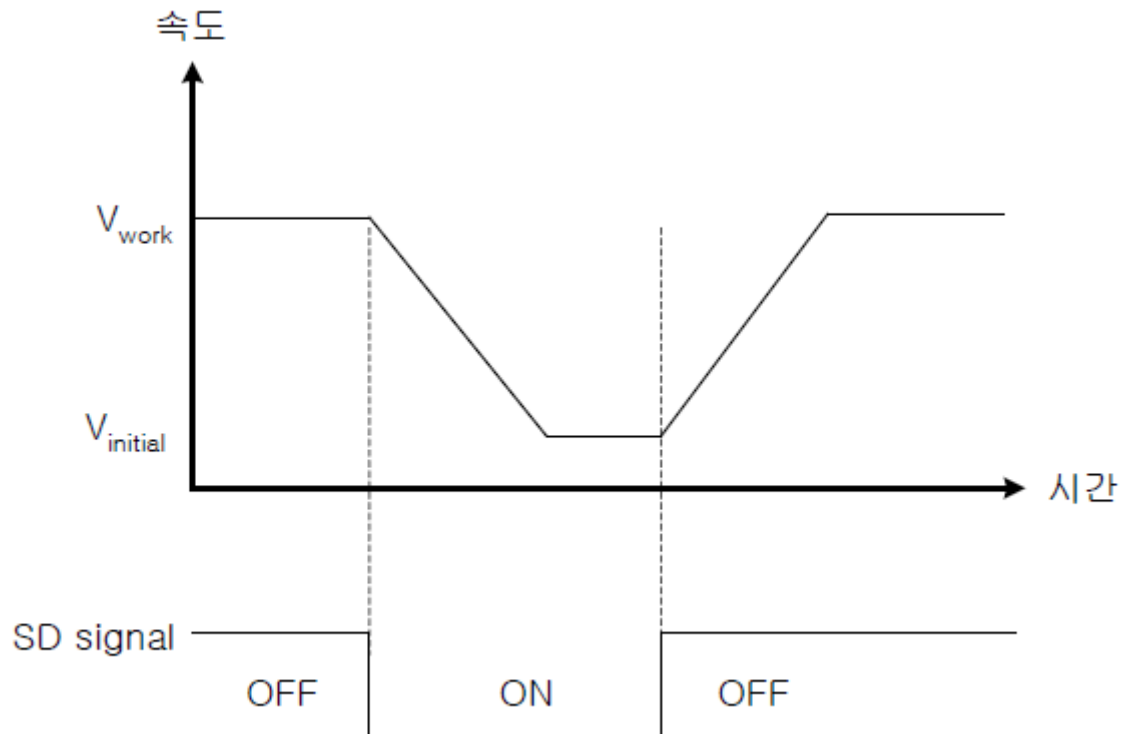
×

### SD (Start of deceleration)

- SD(Start of Deceleration)
- 가 Constant speed mode , Trapezoidal S-curve
- SD Enable , SD 가 ON
- SD 가 OFF SD

#### # Deceleration [SD\_MODE=0, SD\_LATCH=0]

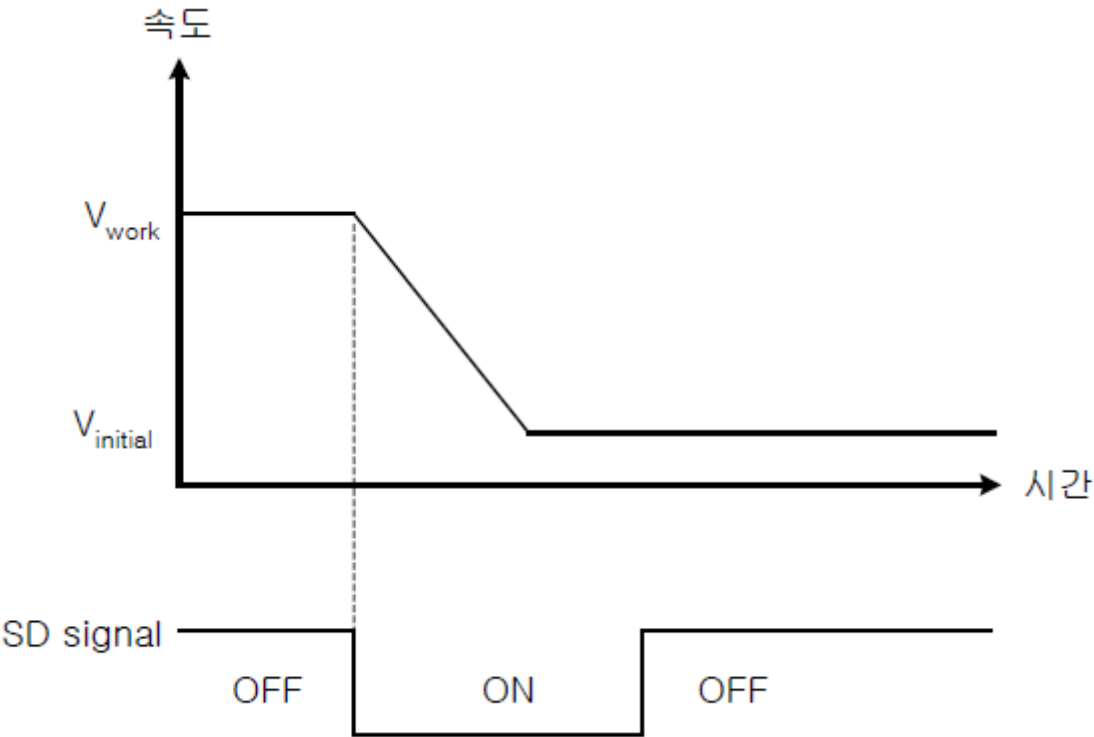
- SD 가 ON 가 ( $V_{initial}$ )
- SD 가 OFF ( $V_{work}$ ) 가



#### # Latch and Deceleration [SD\_MODE=0, SD\_LATCH=1]

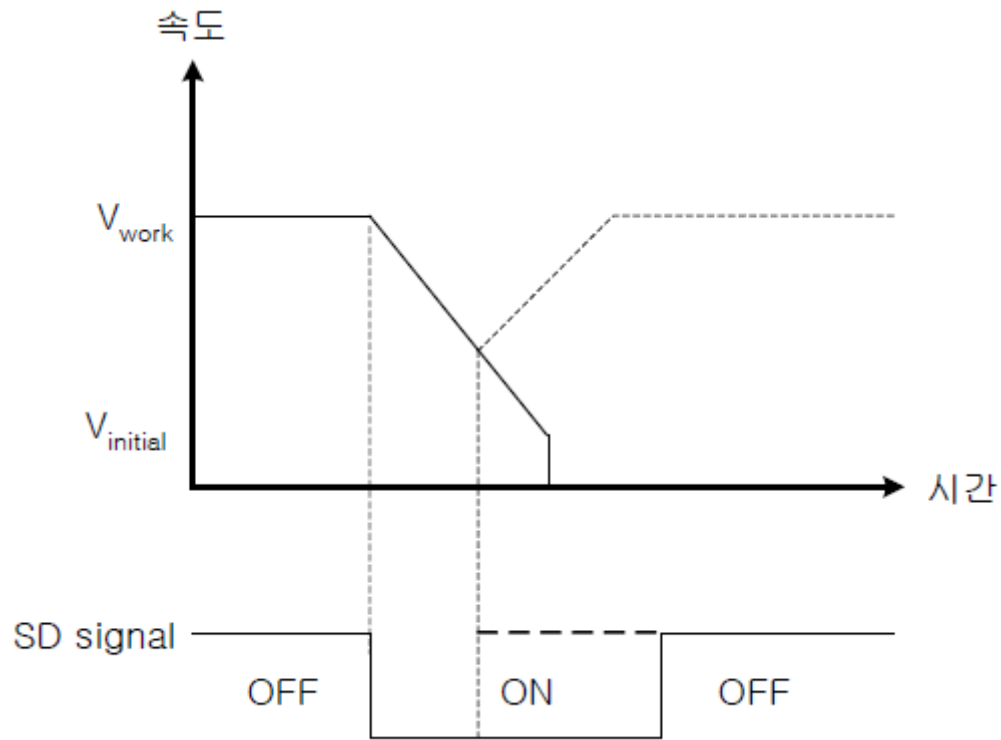
- Trapezoidal S-Curve SD 가 ON 가

- SD (Vinitial) 가 Latch SD 가 OFF 가



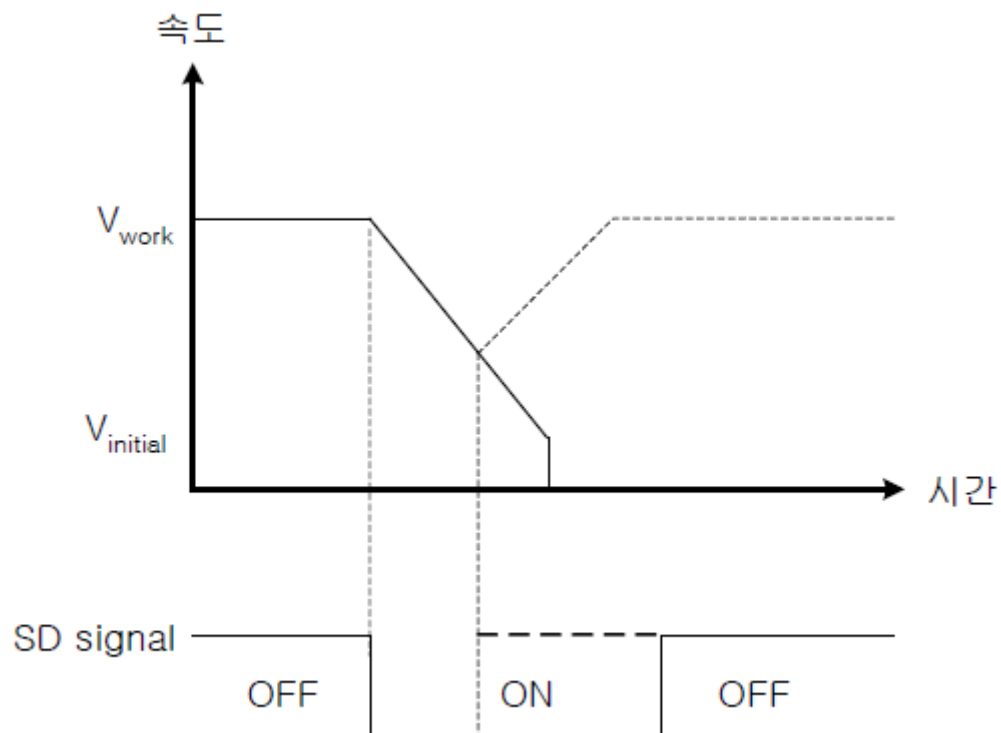
# Stop after Deceleration [SD\_MODE=1, SD\_LATCH=0]

- Trapezoidal S-Curve (Vinitial) SD 가 ON 가
- , 가 SD 가 OFF 가

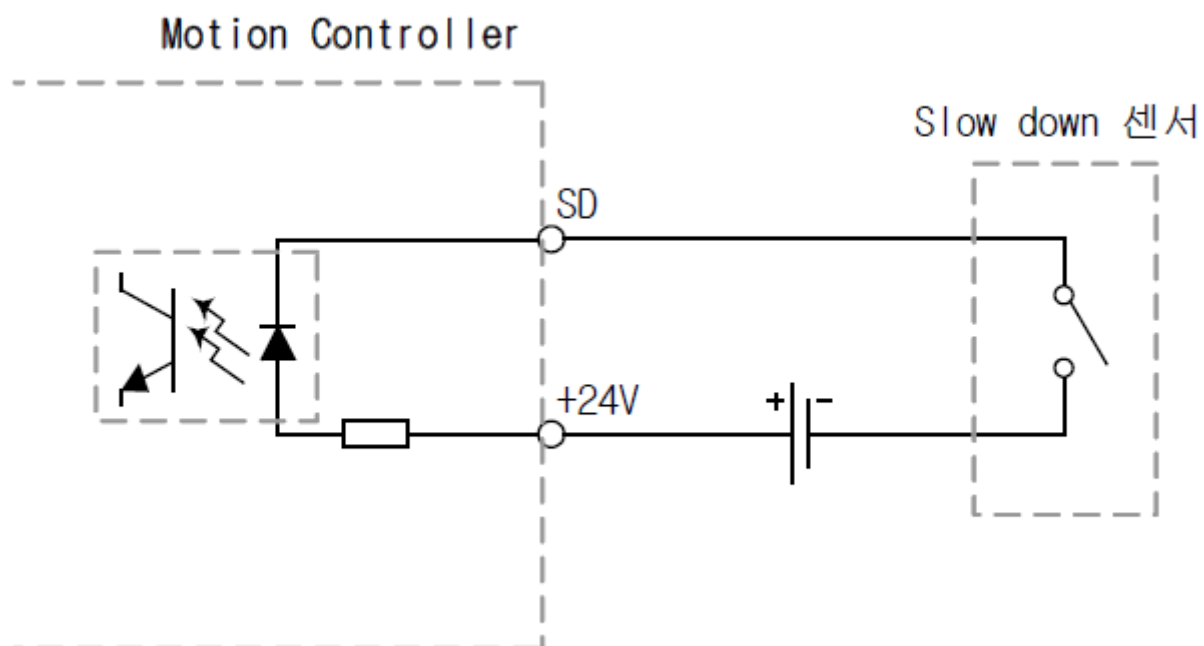


#### # Latch and Stop after Deceleration [SD\_MODE=1, SD\_LATCH=1]

- Trapezoidal S-Curve  
가 (Vinitial) SD 가 ON
- SD\_LATCH가 1  
가 SD ON 가 Latch SD 가 OFF



- SD



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