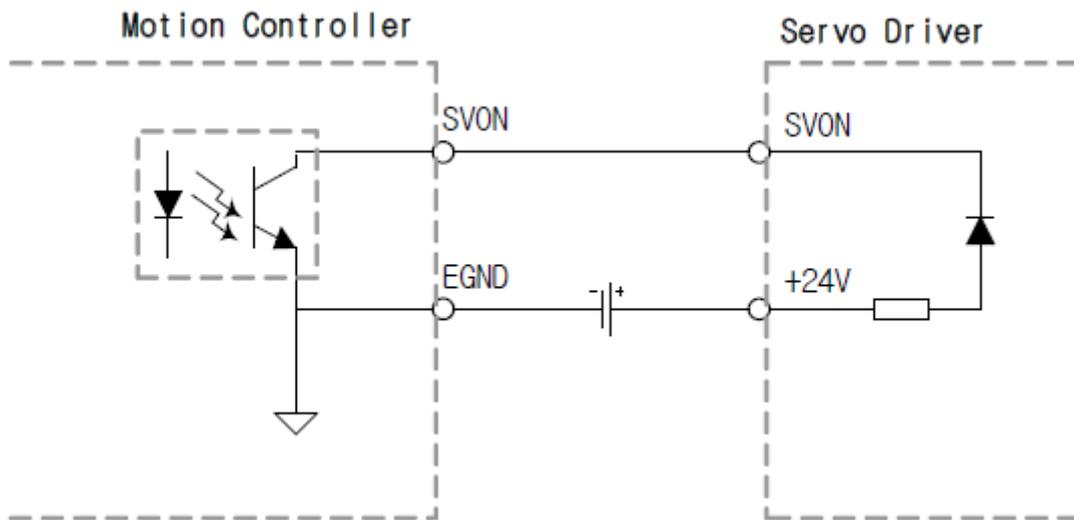


SVON (Servo-On)	.....	1
RDY (Ready)	.....	1
ALM (ALARM)	.....	2
INP (In-position)	.....	3

x

### SVON (Servo-On)

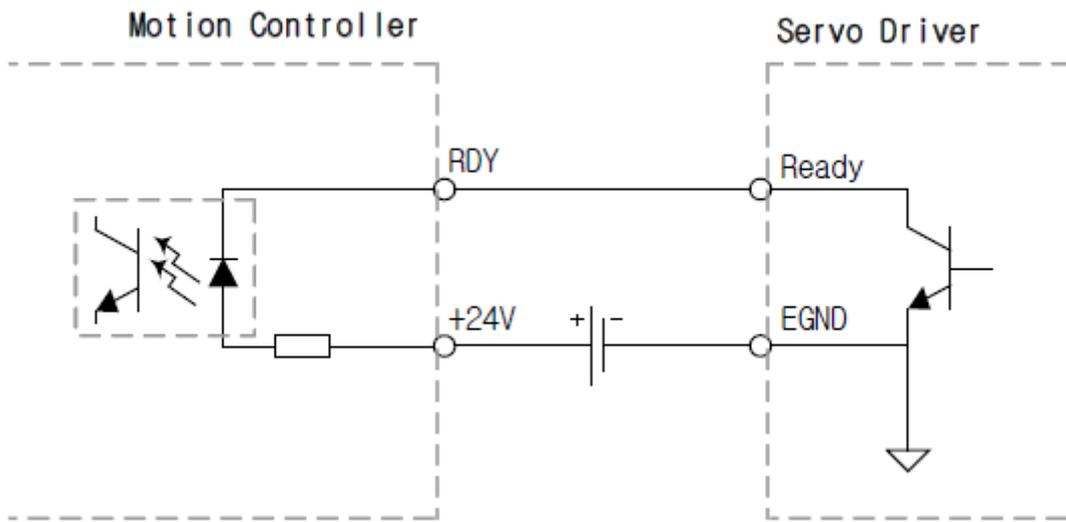
- ON/OFF  
SERVO-ON
- `cmmGnSetServoOn()`      SERVO ON/OFF  
SERVO-ON
- SVON



### RDY (Ready)

- RDY      가      SERVON-ON      가
- 가      SERVO-ON
- `cmmStReadMioStatuses()`      BIT0      RDY

- RDY



### ALM (ALARM)

- ALM

ALARM

- ALM 가 ON

- ALM ALM ( , )

- ALM

#### Basic I/O Setup

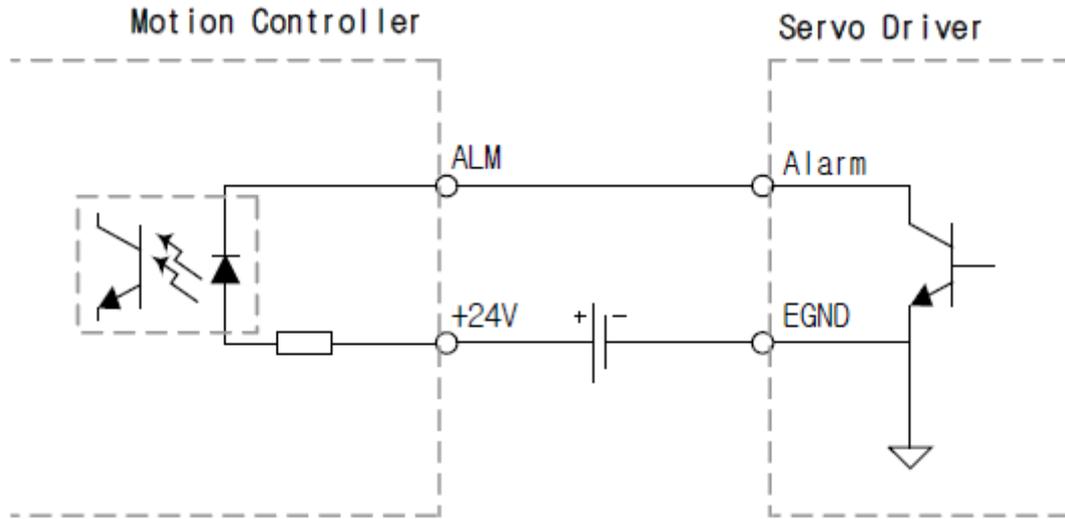
#### Application

cmmCfgSetMioProperty

- ALM 가 ON

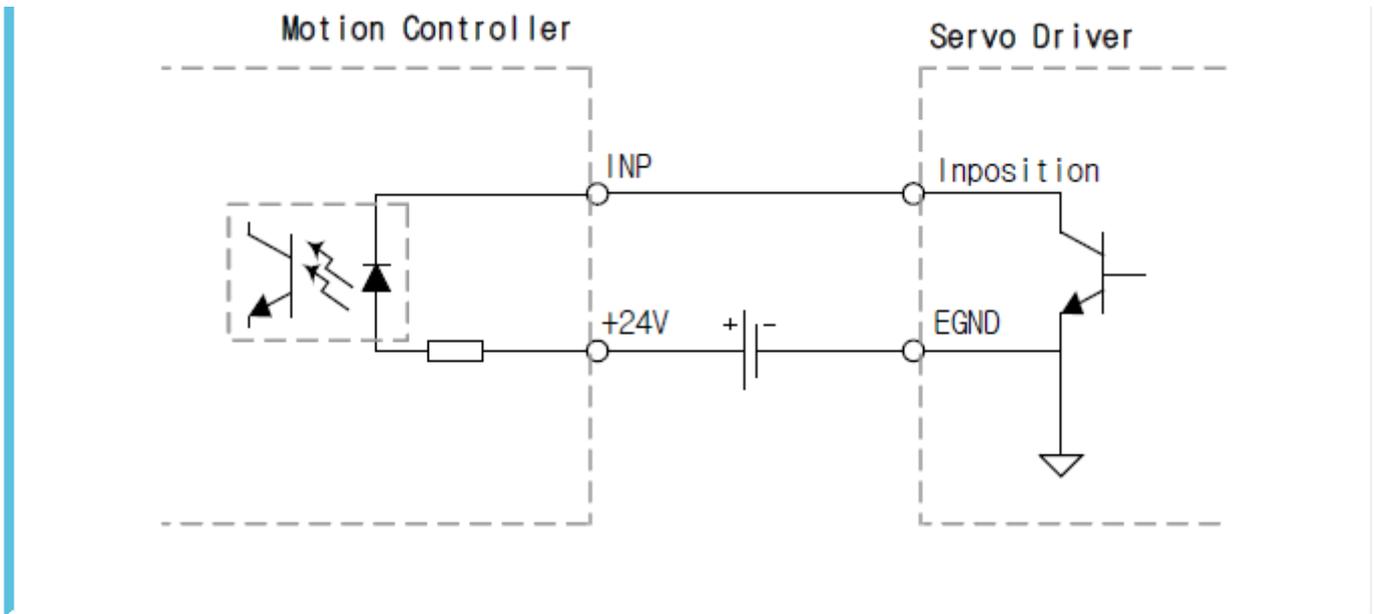
ALM ALM B  
(Normal Close)

- ALM ALM B ALM  
GND



### INP (In-position)

- INP (Deviation counter) Inposition-range ,
- 가 가
- 1) 0 0
- INP Inposition-range ON  
OFF가
- Inposition-range MITSUBISHI  
Param No.5 "In-position range"



- COMMAND
- INP (Enable) COMMAND
- INP 가 ON
- INP INP 가 ON
- INP Application Basic I/O Setup  
 , cmmCfgSetMioProperty

1) (Deviation counter) (Command pulse) (Feedback pulse)

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