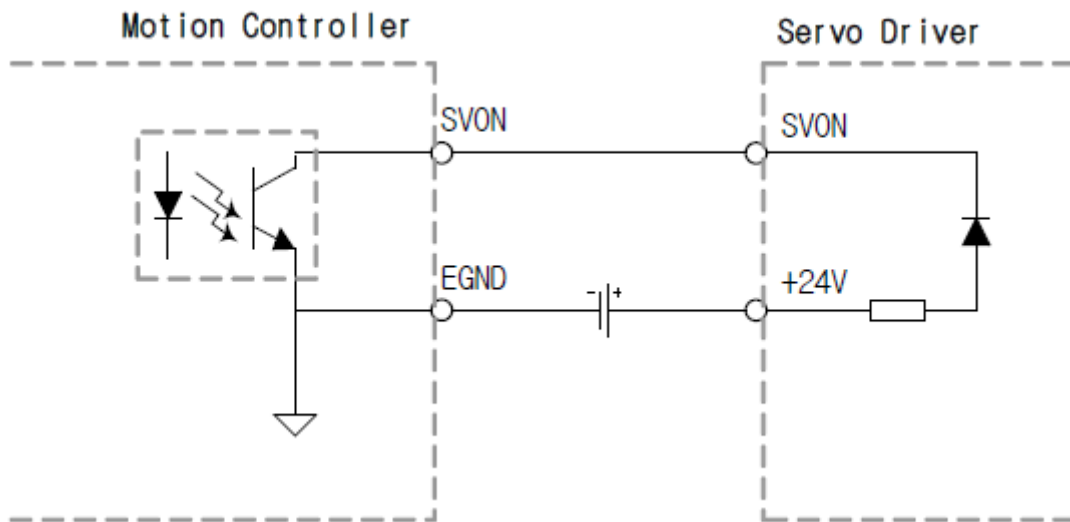


SVON (Servo-On)	.....	1
RDY (Ready)	.....	1
ALM (ALARM)	.....	2
INP (In-position)	.....	3
ERC ( )	.....	4

x

### SVON (Servo-On)

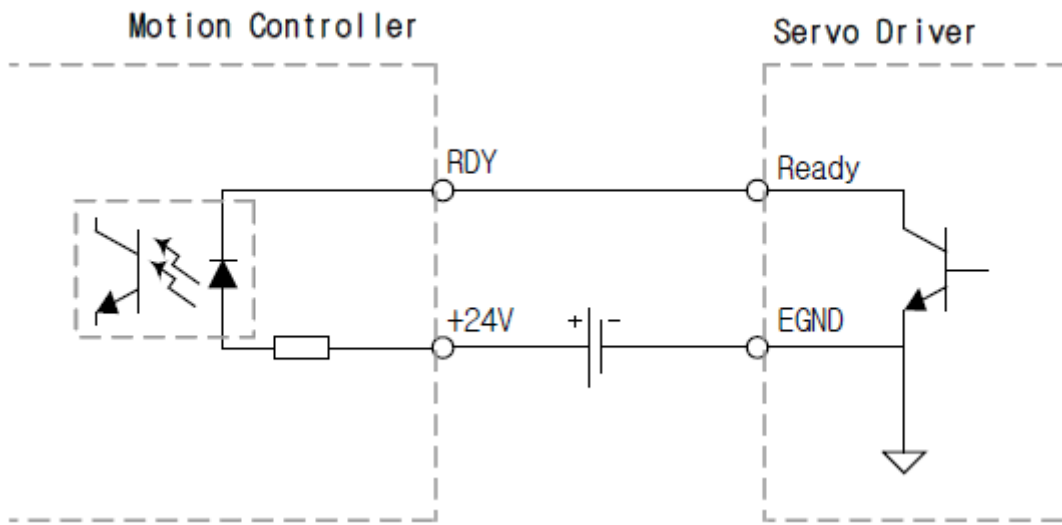
- ON/OFF  
SERVO-ON
- `cmmGnSetServoOn()`      SERVO ON/OFF  
SERVO-ON
- SVON



### RDY (Ready)

- RDY      가      SERVON-ON      가
- 가      SERVO-ON
- `cmmStReadMioStatuses()`      BIT0      RDY

- RDY



### ALM (ALARM)

- ALM

ALARM

- ALM 가 ON

- ALM ALM ( , )

- ALM

#### Basic I/O Setup

#### Application

cmmCfgSetMioProperty

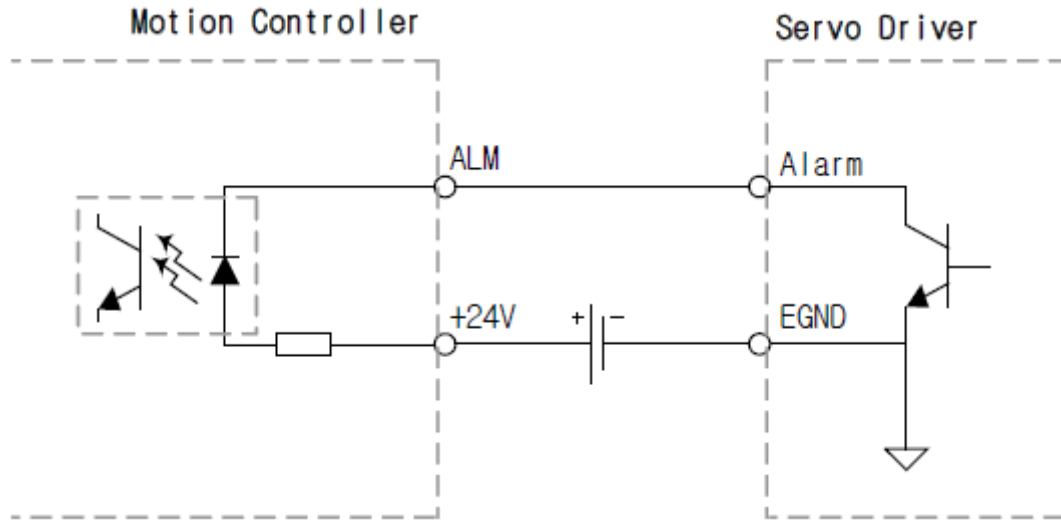
- ALM 가 ON

ALM (Normal Close)

ALM B

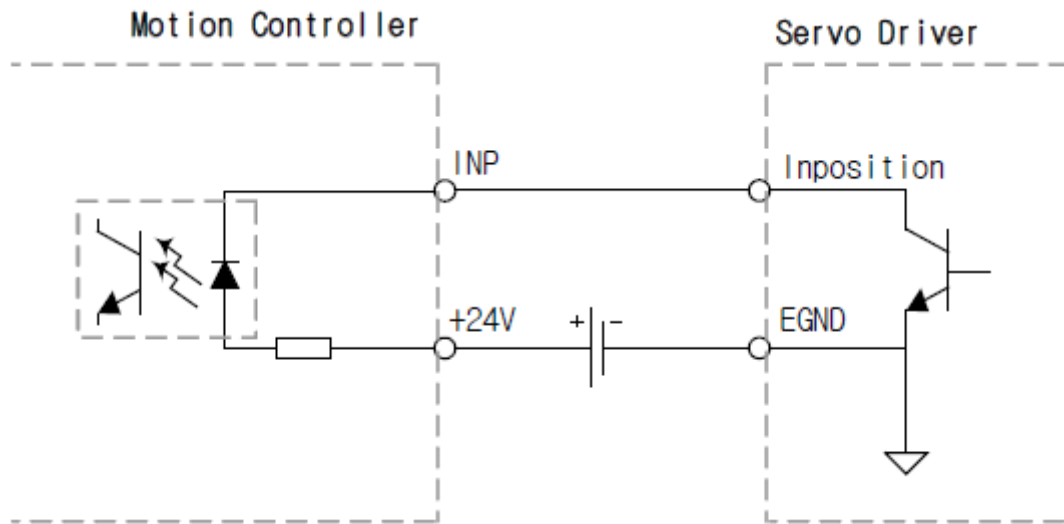
- ALM GND

ALM B ALM



### INP (In-position)

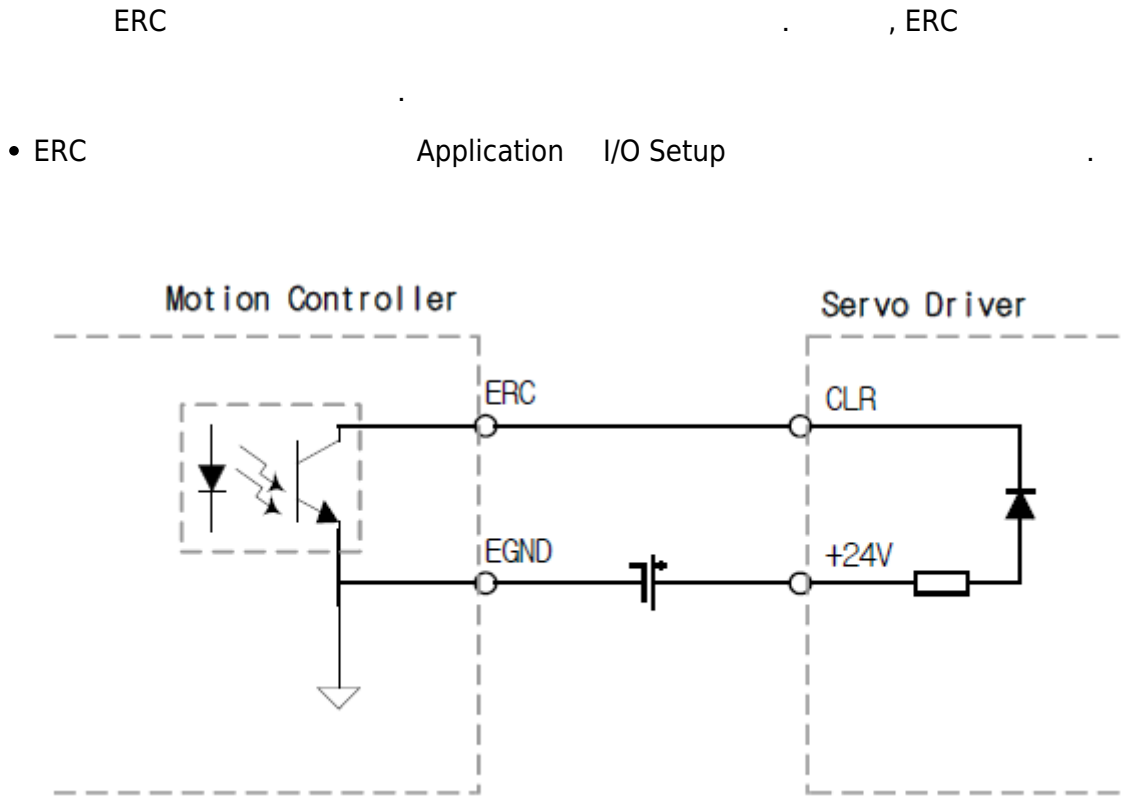
- INP (Deviation counter) Inposition-range ,
- 가 가
- <sup>1)</sup> 0 0
- INP Inposition-range ON  
OFF가
- Inposition-range MITSUBISHI  
Param No.5 "In-position range"



- COMMAND
- INP (Enable) COMMAND
- INP 가 ON
- INP INP 가 ON
- INP INP 가 INP
- INP / Application Basic I/O Setup  
 , cmmCfgSetMioProperty

ERC ( )

- (Deviation counter)
- 0 COMMAND
- ERC 가 COMMAND 가
- ERC ALM 가 ON -EL, +EL,  
 ◦ EL ALM 가 “ ” , -/+EL ALM  
 가 ERC 가
- ERC  
 ◦ ERC 가 가  
 (Tuning)



- 1)
- (Deviation counter)
  - (Command pulse)
  - (Feedback pulse)

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