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| Cause    | 2 |
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× Limit(EL)     가

Case 1

Cause

- EL                    “                    ”
- EL     가                    가

Solution

- EL                    “                    ”

The screenshot shows the 'AxisList' software interface. At the top, there are tabs for '0 \*' and '1'. Below this is a 'Setup' tab for 'Axis 0'. The 'Signal' section is expanded, showing various logic settings. The 'EL Stop Mode' is set to 'Immediate', which is highlighted with a red box. The 'SoftLimit' section is also expanded, showing 'SoftLimit Enable' set to 'Disable' and 'SoftLimit Value(-)' set to '0'. A text box at the bottom of the 'Setup' tab reads: 'EL Stop Mode  
EL 감지시 정지모드를 설정합니다.'

On the right side of the interface, the 'Sx Speed' tab is visible, showing settings for 'Speed Mode' (S-CURVE), 'Work Speed' (10000), 'Acceleration' (100000), 'Deceleration' (100000), 'Initial Speed' (100), 'Max Speed' (655350), and 'Min Speed' (10). A slider for percentage is set to 100%.

## Case 2

## Cause

- 가
- 가 Command Position Feedback

## Solution

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