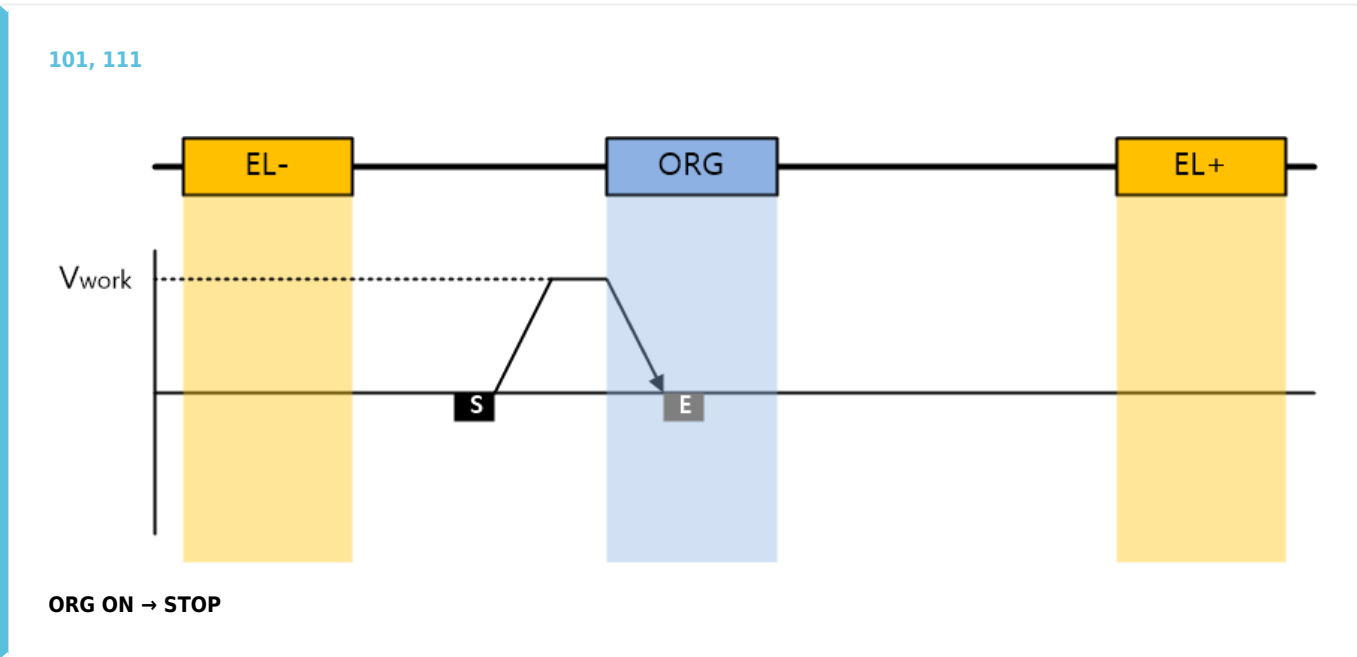


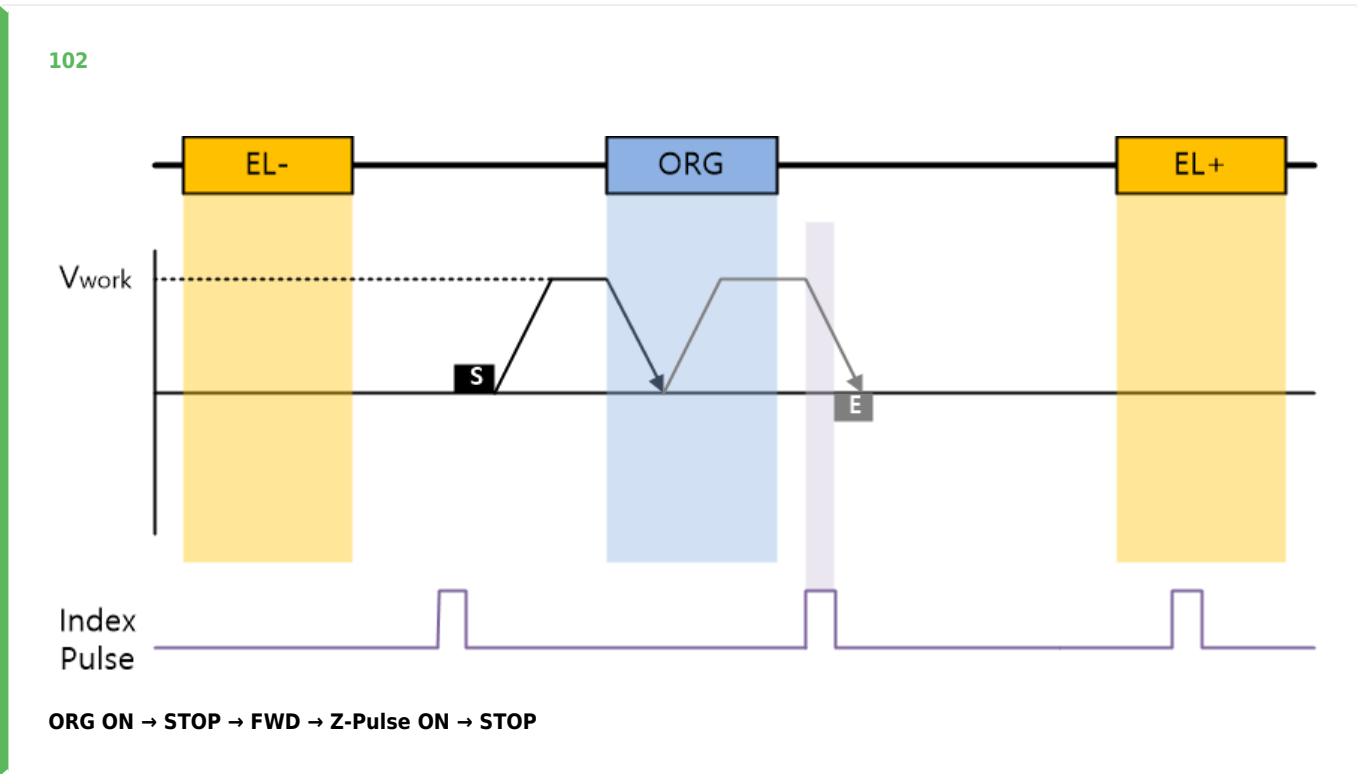
Master HomeMode	1
101, 111	1
102	1
103	2
104, 114	2
105	3
106	3
107, 117	4
108	4
109	5
110	5
121	6

Master HomeMode

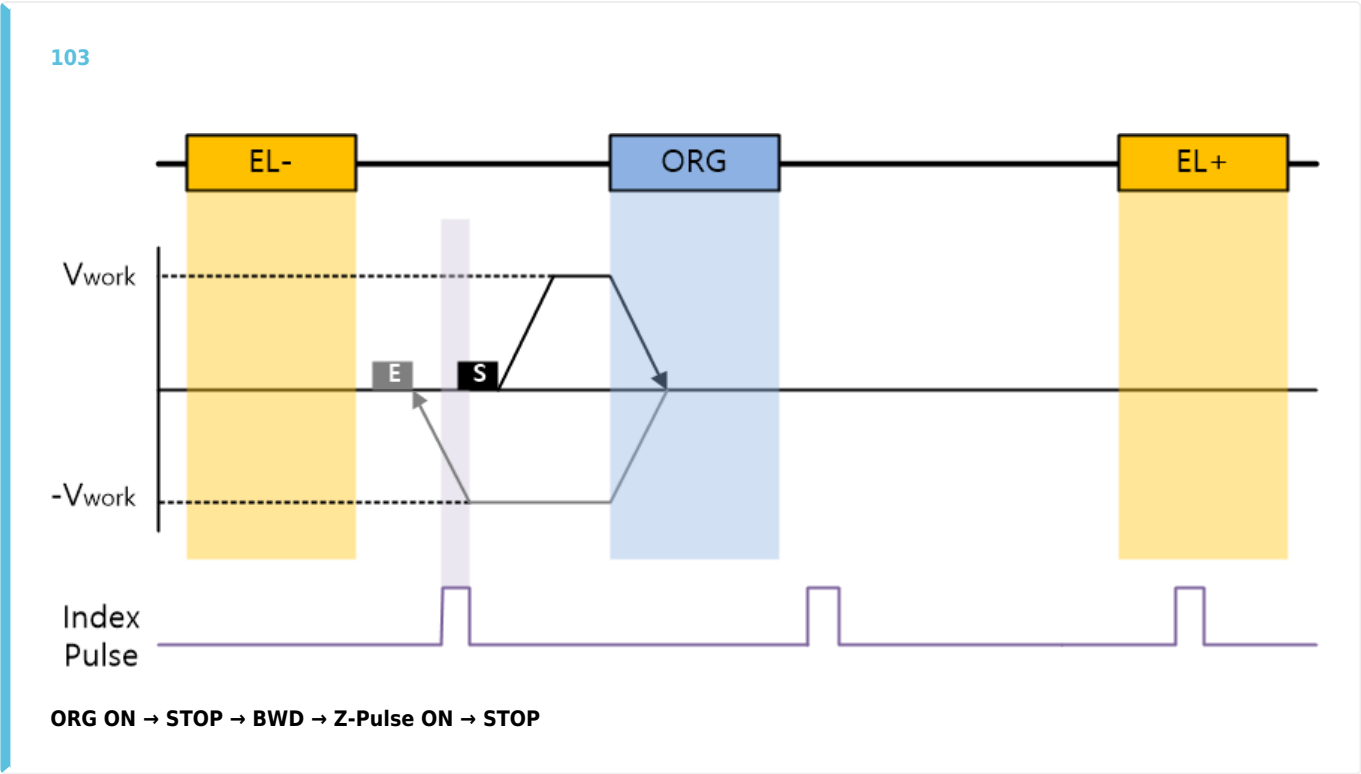
x COMIZOA EtherCAT Master 가 HomeMode



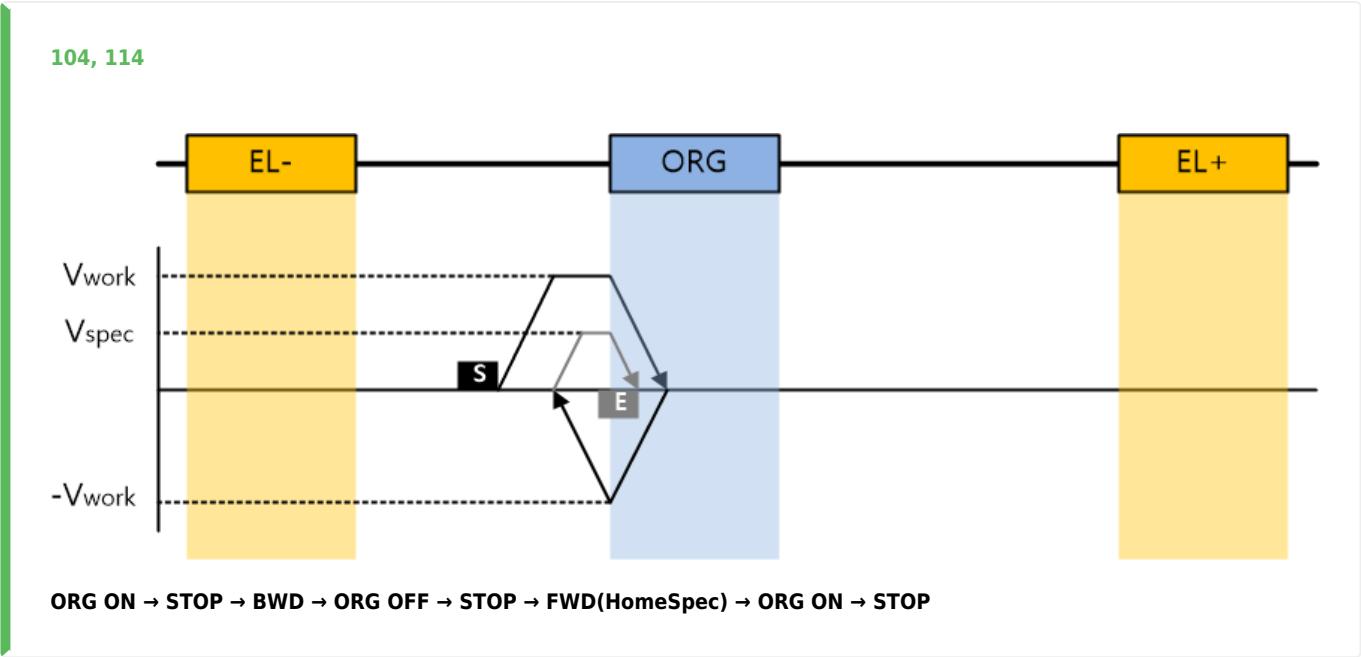
-
- '0'
- 111 Mode



-
- , Z

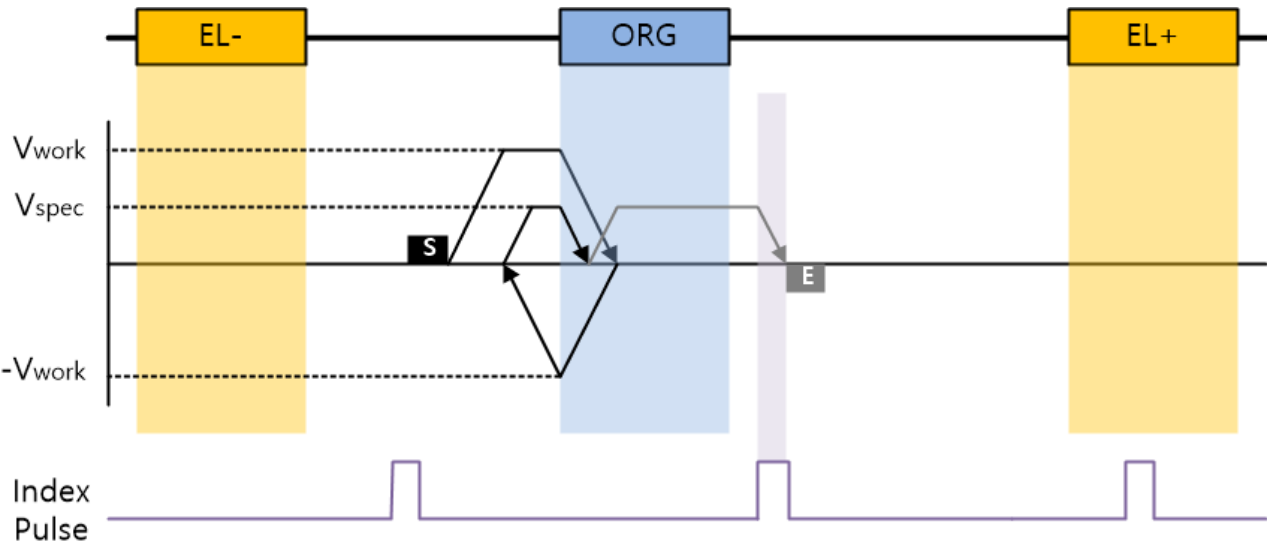


-
- 가 , Z



-
- 가
- 가
 - 2 (HomeSpecSpeed)
 - 2 가 가
- **114 Mode**

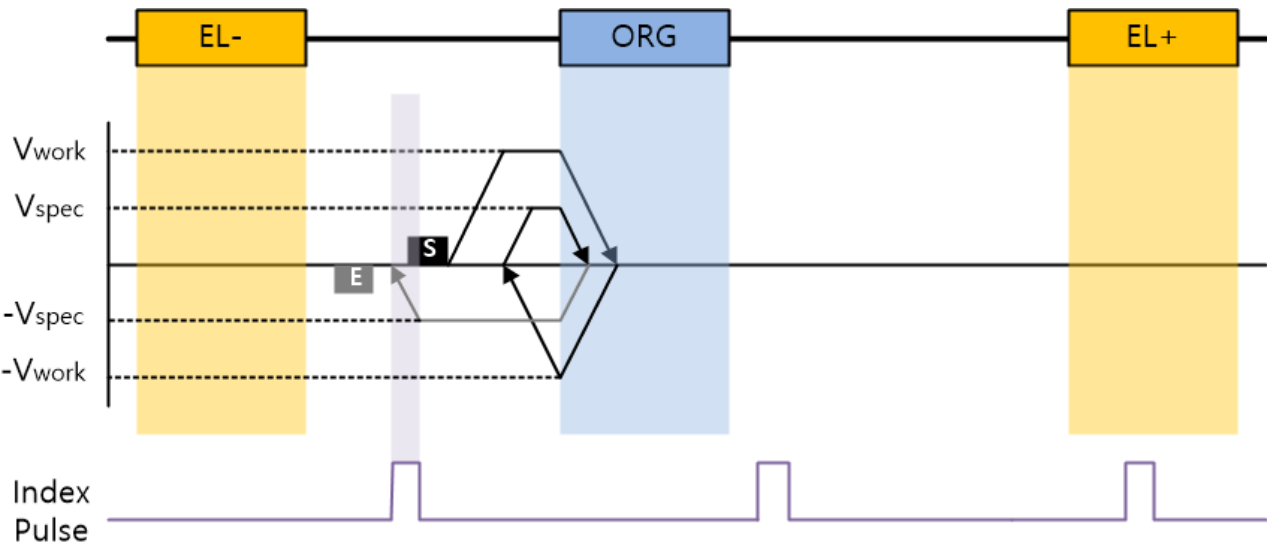
105



ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP → FWD(HS) → Z-Pulse ON → STOP

-
- , 가
- 가
- ○ 2 (HomeSpecSpeed)
- , Z

106

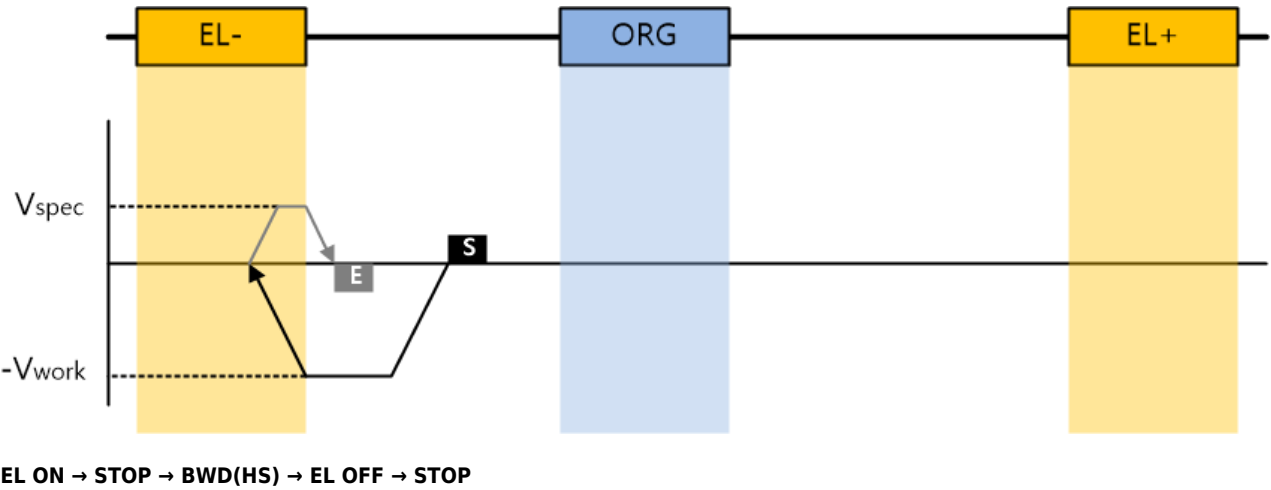


ORG ON → STOP → BWD → ORG OFF → STOP → FWD(HomeSpec) → ORG ON → STOP → BWD(HS) → Z-Pulse ON → STOP

-
- , 가

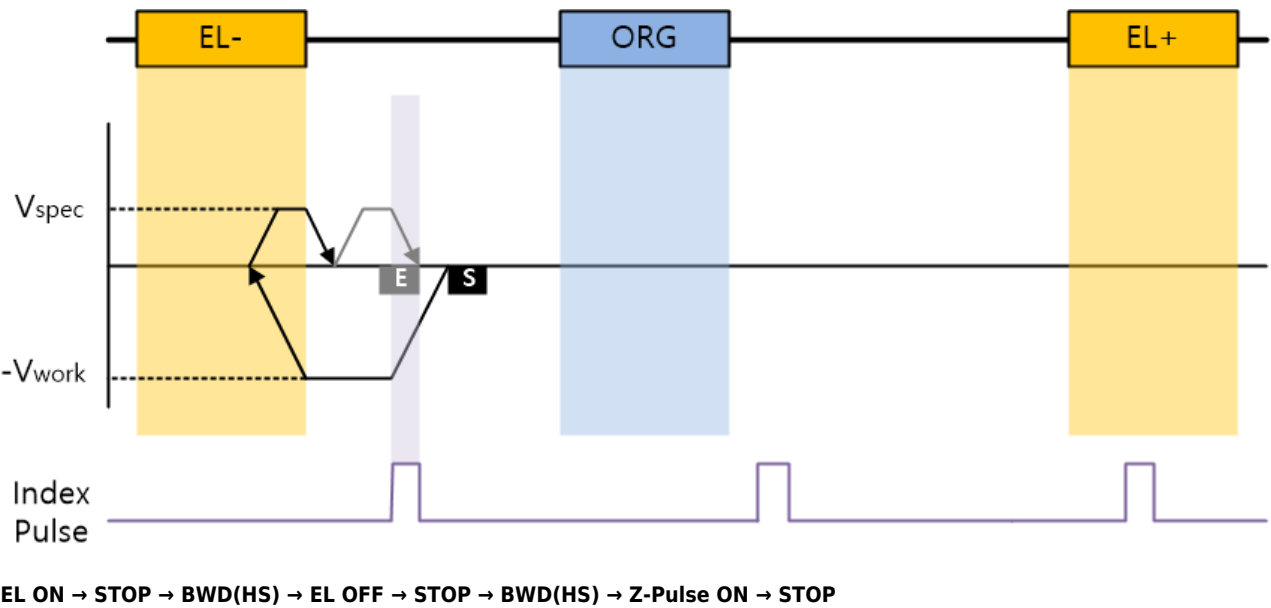
- - 2 (HomeSpecSpeed)
- , Z

107, 117



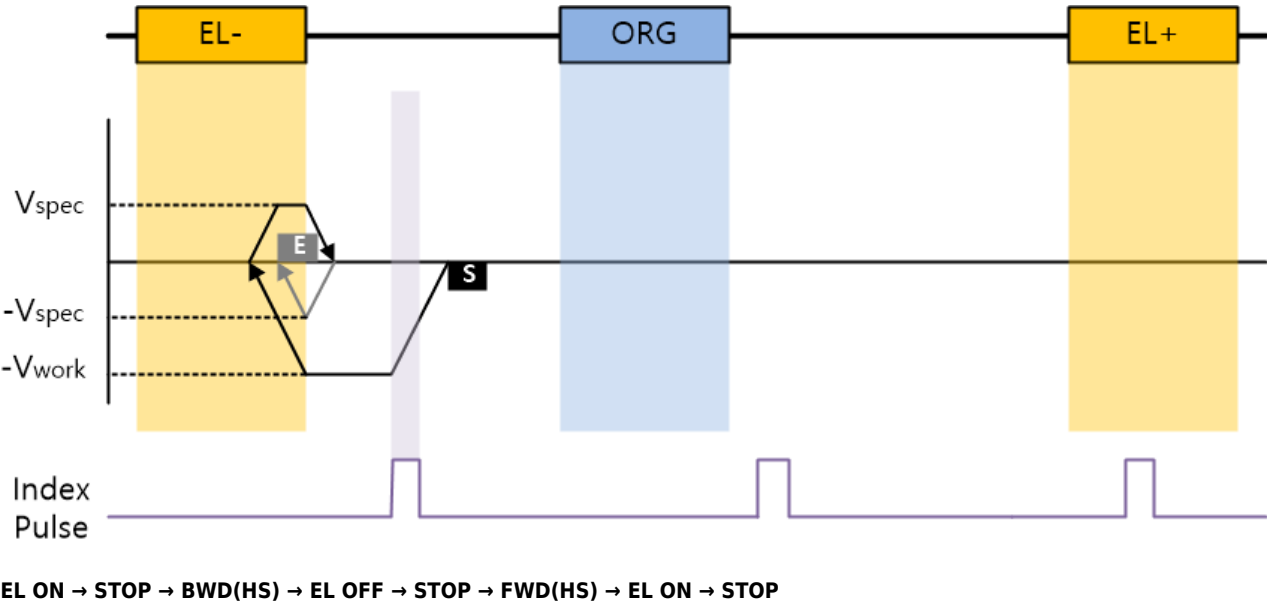
-
- 가
- 111 Mode

108



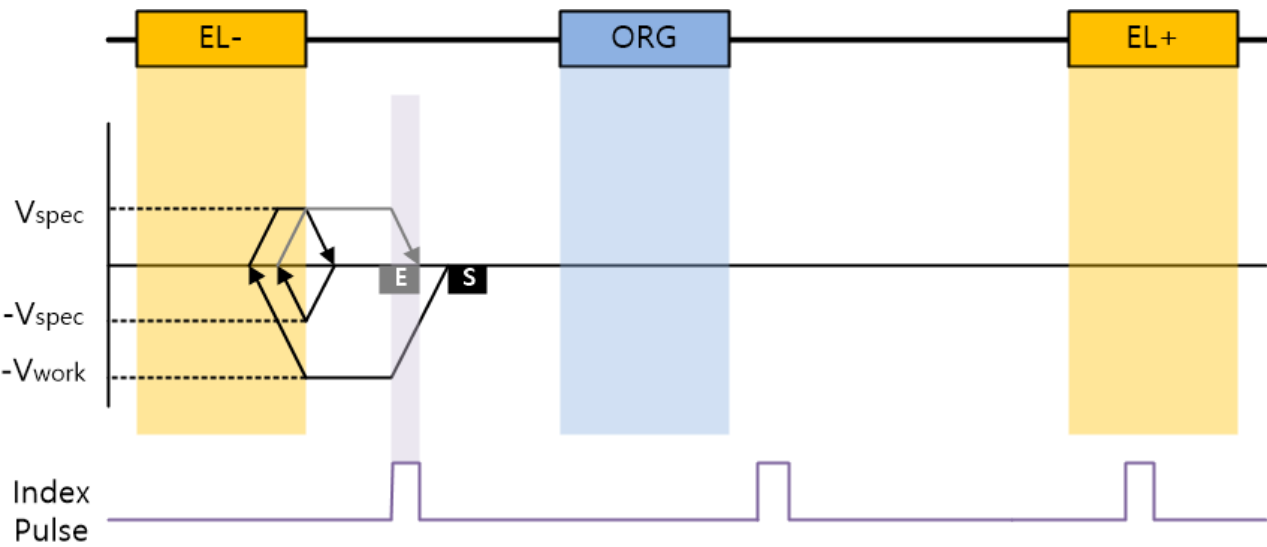
- , 가
- , Z

109



-
- ○ 2 (HomeSpecSpeed) 가
-

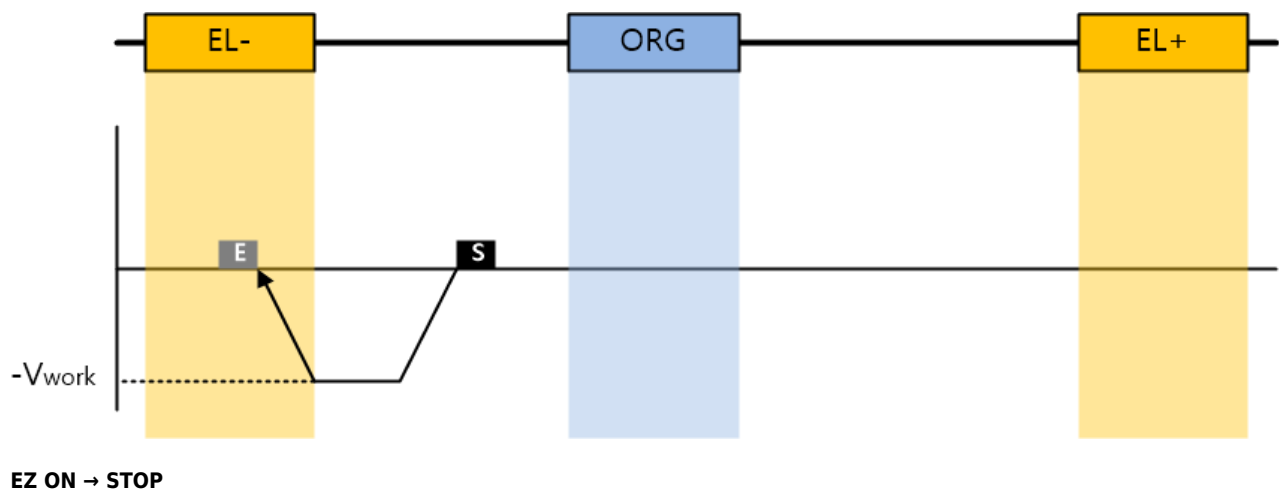
110



EL ON → STOP → BWD(HS) → EL OFF → STOP → FWD(HS) → EL ON → STOP → BWD → Z-Pulse ON → STOP

-
-
- 2 (HomeSpecSpeed)
-
-

121



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