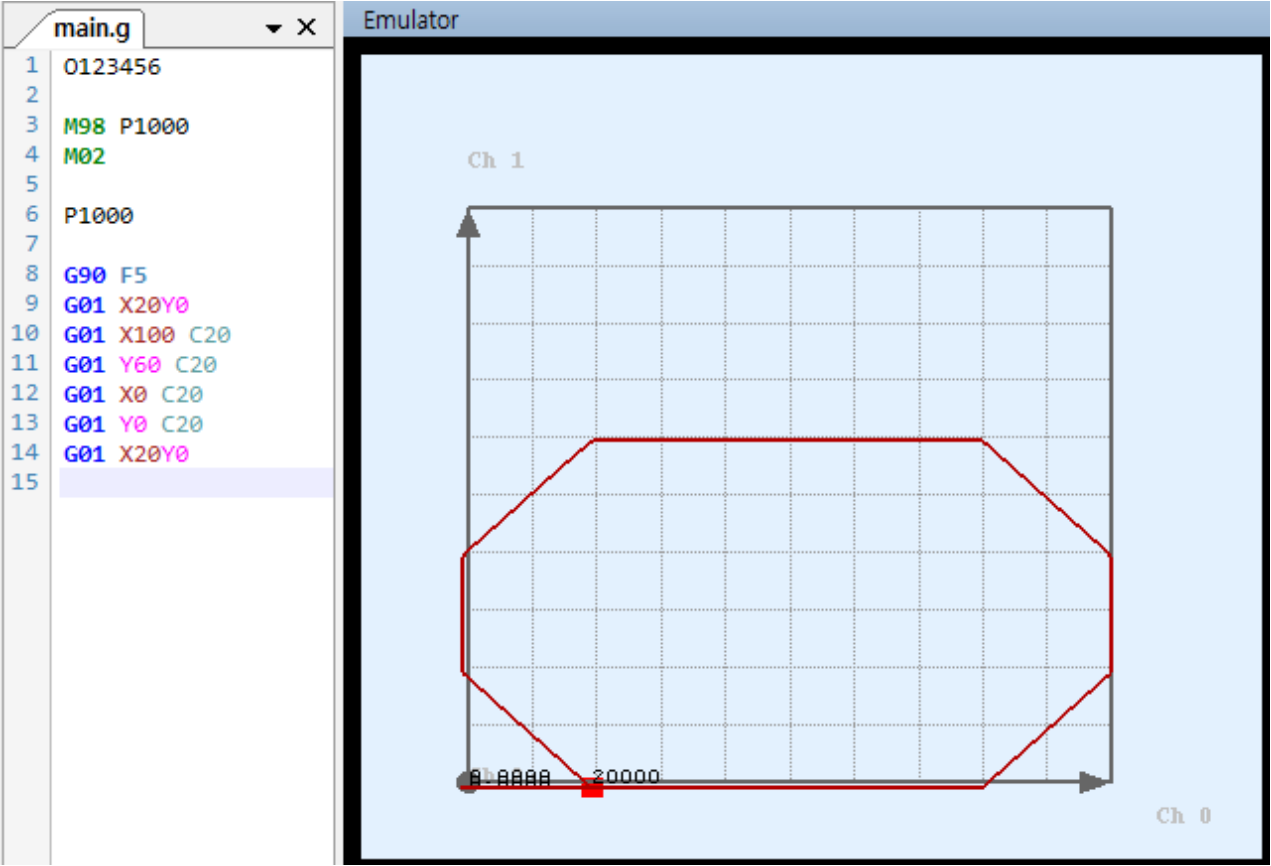


,		1
(Chamfer)		1
(Round)		2

- $A \rightarrow A2 \rightarrow B2 \rightarrow C$

```
G90
G01 X20 Y20 //(      → A)
G01 X80 C20 //(A → B2,      )
G01 Y80      //(B2 → C)
```

Example



(Round)

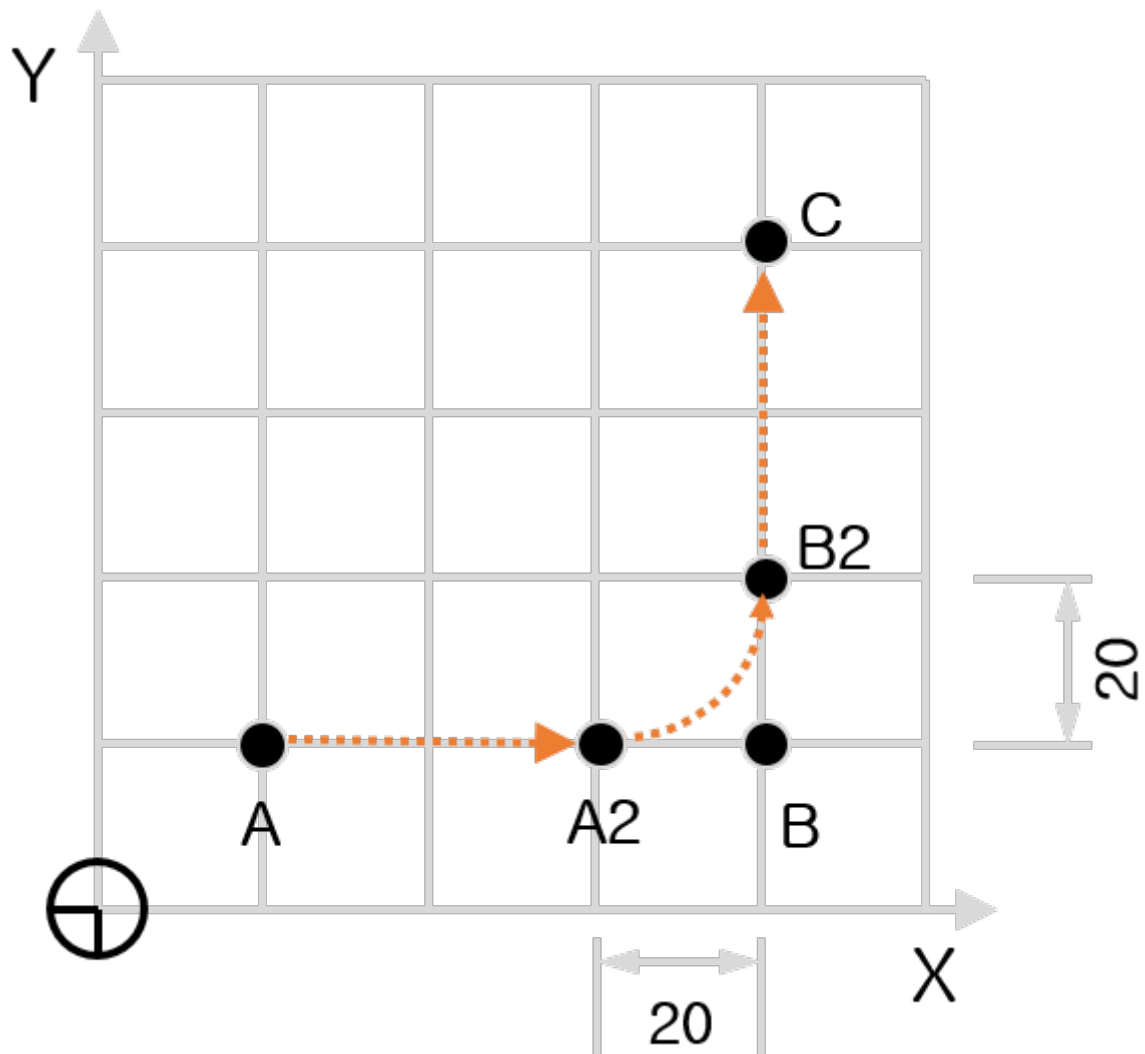
Summanry

-

Format

- G01 X_Y_R_

Description



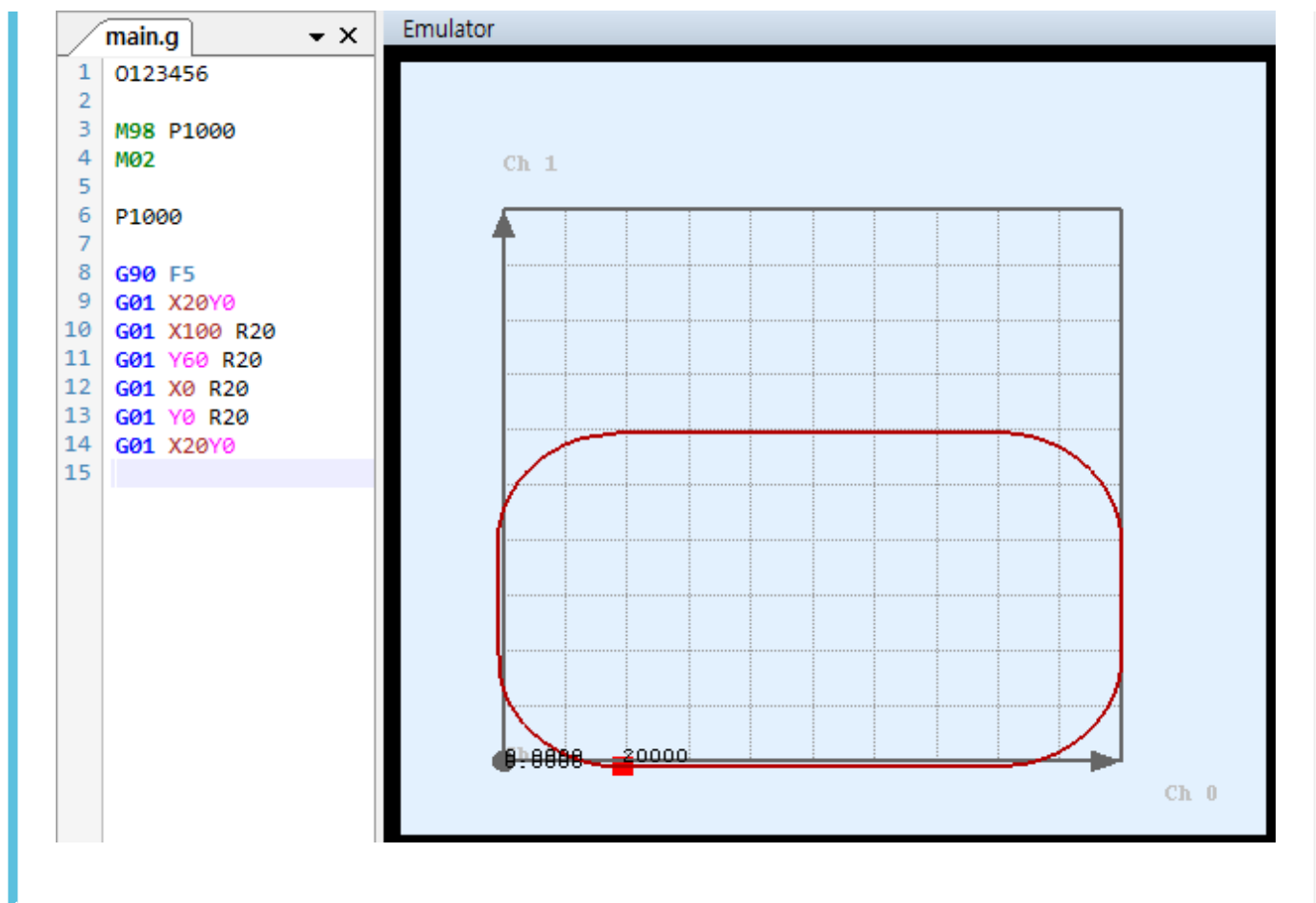
- A → A2 → B2 → C

```
G90
G01 X20 Y20    //(    → A)
G01 X60        //(A → A2)
G03 X80 Y40 R20 //(A2 → B2)
G01 Y80        //(B2 → C)
```

- A → A2 → B2 → C

```
G90
G01 X20 Y20 //(    → A)
G01 X80 R20 //(A → B2,    )
G01 Y80     //(B2 → C)
```

Example



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Last update: **2020/07/29 17:05**