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G50 / G51 ()

Summary

- G50 :
 - Modal G50, G51
- G51 :

Format

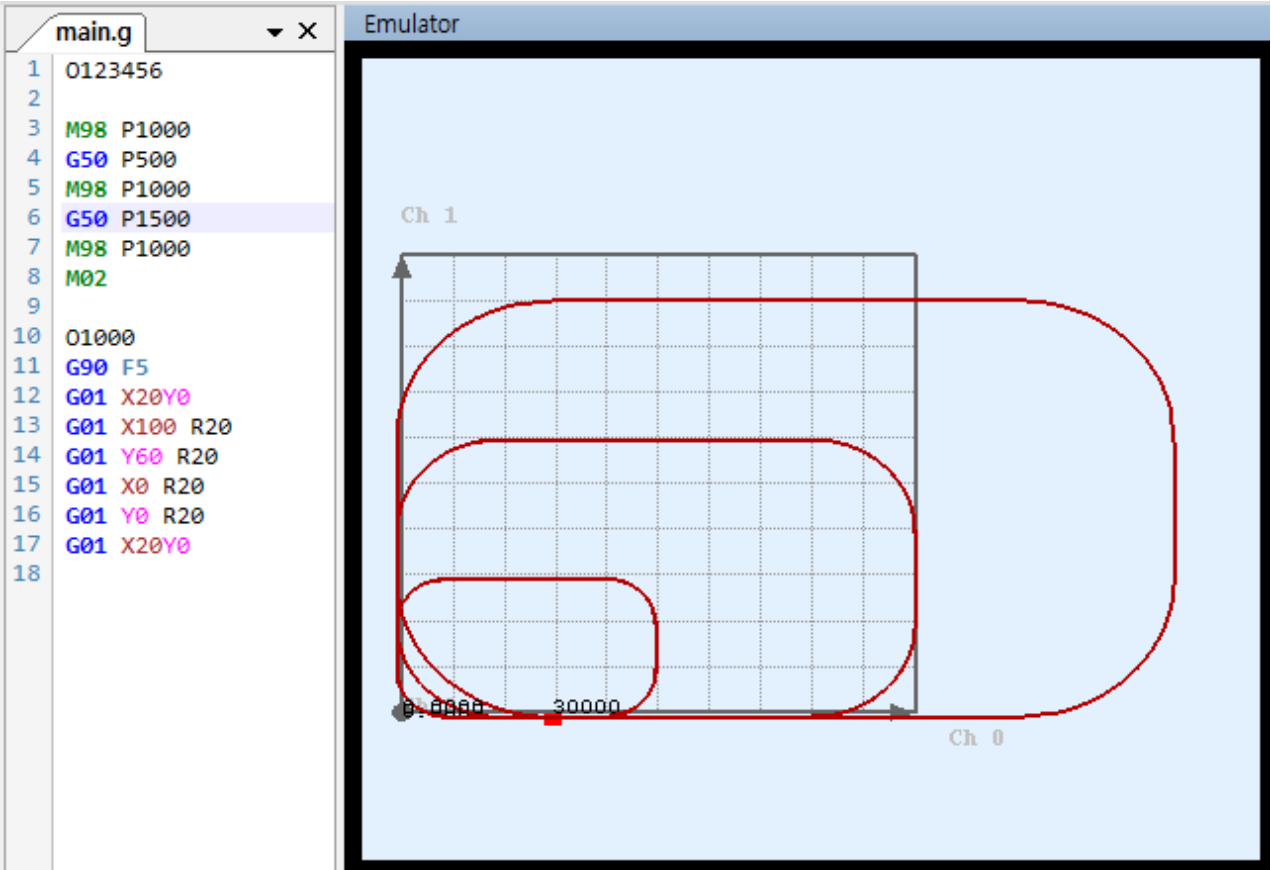
G50 X_Y_Z_P

- X, Y, Z :
- P :
 - 1/1000 (1000 ,)

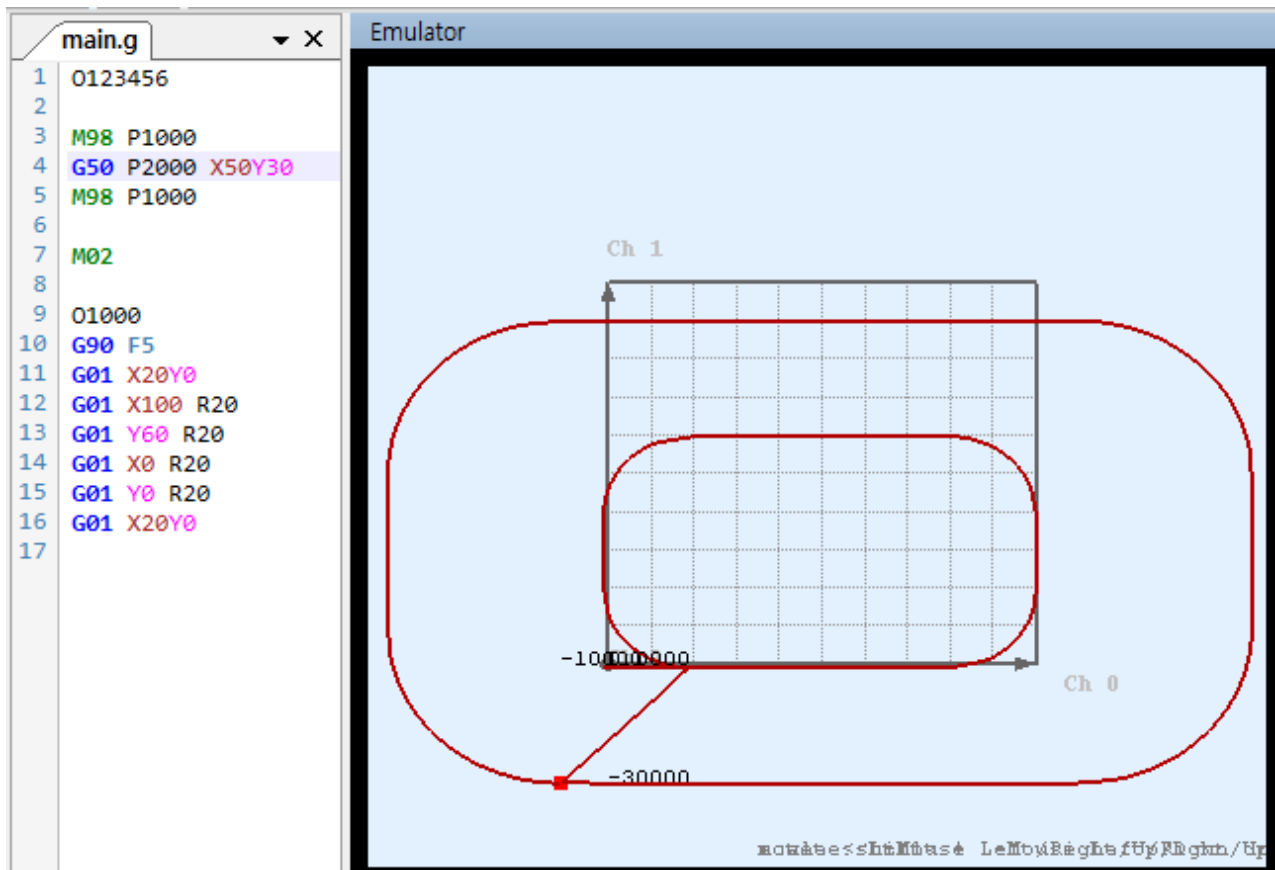
G51

Example

- 0.5 / 1.5 Scaling



- 2 Scaling,



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