

SVON (Servo-On)		1
RDY (Ready)		1
ALM (ALARM)		2
INP (In-position)		3
ERC ()		3

x

SVON (Servo-On)

ON/OFF

SERVO-ON

cmmGnSetServoOn()

SERVO-ON

SERVO ON/OFF

SVON

Motion Controller

Servo Driver

SVON

EGND

+24V

RDY (Ready)

가

SERVON-ON

가

가

SERVO-ON

cmmStReadMioStatuses()

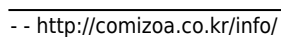
BIT0

RDY

RDY

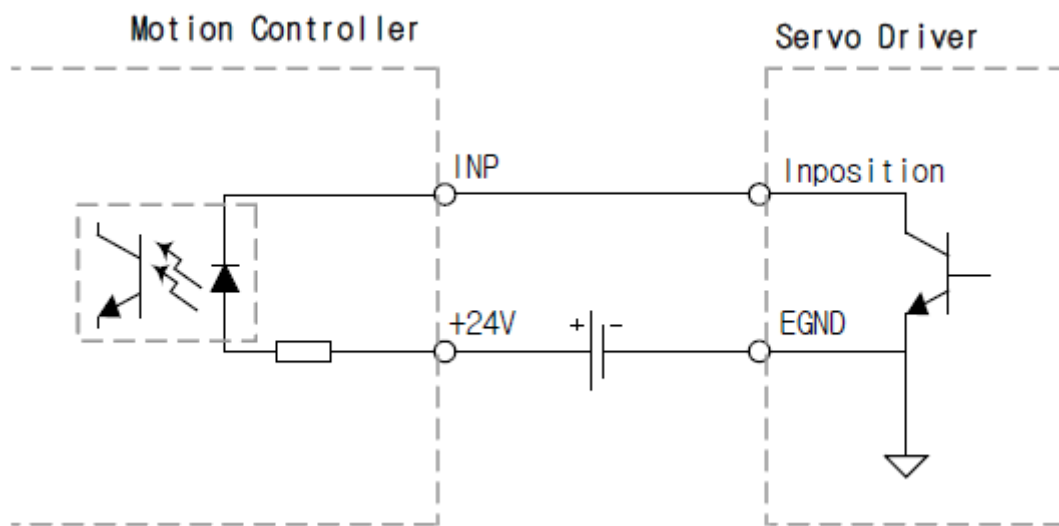


- ALM
 • ALM 가 ON
 • ALM ALM (,)
 • ALM Application
 cmmCfgSetMioProperty
 • ALM 가 ON , ALM
 ALM B (Normal Close)
 • ALM ALM B ALM GND



INP (In-position)

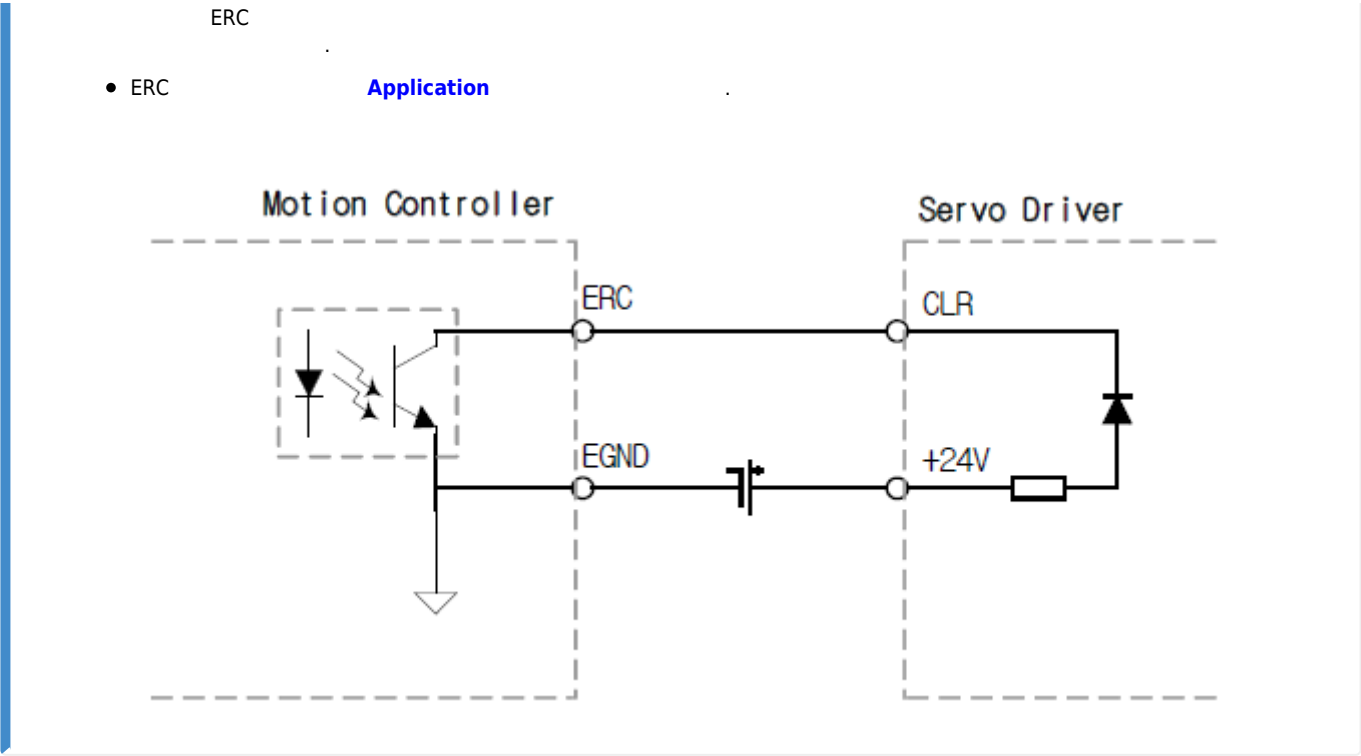
- INP
 counter) Inposition-range , (Deviation
 • 가
 • 1) 0 0
 • INP Inposition-range ON , OFF가
 • Inposition-range MITSUBISHI Param No.5 "In-
 position range"



- [illegible]

ERC ()

-
- - (Deviation counter)
 -
 - 0
 - COMMAND
 - 가
 - ERC
 - 가
 - COMMAND
 - 가
 - ERC
 - EL, +EL, ALM
 - 가 ON
 - ERC
 - EL
 - ALM
 - 가 “ ”
 - , -/+EL
 - ALM
 - 가
 - ERC
 - ERC
 - 가
 - ERC
 - 가
 - (Tuning)



1)

counter)

(Command pulse)

(Feedback pulse)

(Deviation

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